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# BRAVO

## AUTOCLAVES

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- Operator's Manual



BRAVO 2 Operator's Manual 95-XXXXXX Rev. 1.0 Copyright 2012 SciCan Ltd. All rights reserved.

**SciCan**

Your Infection Control Specialist™

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## INTRODUCTION


Congratulations on your selection of the Bravo™ Autoclave. We are confident that you have purchased the finest equipment of its type. The Bravo is a counter-top unit that features a number of sterilizing cycles designed to meet your needs and suitability for steam sterilization. The details of installing, operating and maintaining your Bravo are all contained within this operator's manual. To ensure years of safe, trouble-free service please read these instructions before operating this unit and keep them for future reference. Operational, maintenance and replacement instructions should be followed for the product to perform as designed. Contents of this manual are subject to change without notice to reflect changes and improvements to the Bravo product.


## SYMBOLS USED IN THE MANUAL

<b>NOTE</b>	
	THIS SYMBOL INDICATES IMPORTANT INFORMATION.





<b>WARNING</b>	
	THIS SYMBOL INDICATES A POTENTIAL DANGER OF INJURY. FOLLOW THE PROCEDURES DESCRIBED IN THE MANUAL TO AVOID INJURING THE USER AND/OR OTHERS.

<b>DANGER</b>	
	THIS SYMBOL INDICATES A POTENTIAL DANGER OF PROPERTY DAMAGE. FOLLOWS THE INSTRUCTIONS IN THE MANUAL TO PREVENT POTENTIAL DAMAGE TO MATERIALS, EQUIPMENT OR OTHER PROPERTY.

<b>DANGER</b>	
	THIS SYMBOL INDICATES A POTENTIAL DANGER DUE TO HIGH TEMPERATURE.


	THE MATERIAL THE STERILIZER IS COMPOSED OF MUST BE DISPOSED ACCORDING TO THE DIRECTIVE 2002/96/CEE.
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## SYMBOLS ON EQUIPMENT

	Potenzial hazard due to high temperature.
	Equipment in accordance with applicable directives.
	Symbol for disposal in accordante with Directive 2002/95 EC, 2002/96/ EC, and 2003/108/ EC.
	Consult the user manual.

## DISCLAIMERS

The Bravo units described in this manual are to be used exclusively for the sterilization of solid and hollow re-usable instruments and porous materials (e.g., textiles).

<b>WARNING</b>	
	<b>THE DEVICE MUST ONLY BE USED BY QUALIFIED PERSONNEL. IT MAY NOT BE USED OR HANDLED BY INEXPERT AND/OR UNAUTHORIZED PERSONNEL FOR ANY REASON. THIS DEVICE MUST NOT BE USED FOR THE STERILIZATION OF FLUIDS, LIQUIDS OR PHARMACEUTICAL PRODUCTS.</b>

Do not permit any person other than certified personnel to supply parts for, service or maintain your Bravo. SciCan shall not be liable for incidental, special or consequential damages caused by any maintenance or services performed on the Bravo by a third party, or for the use of equipment or parts manufactured by a third party, including lost profits, any commercial loss, economic loss, or loss arising from personal injury.

Never remove the cover of the unit and never insert objects through holes or openings in the cabinetry. Doing so may damage the unit and / or pose a hazard to the operator.

All elements of this book are common to Bravo17, Bravo17V and Bravo21V, except where noted.

## GENERAL WARNINGS

Please observe the following precautions in order to avoid injury or property damage:

- Use ONLY distilled water of high quality.



### WARNING

**THE USE OF WATER OF INADEQUATE QUALITY CAN SEVERELY DAMAGE THE DEVICE.**

**SEE APPENDIX A, TECHNICAL CHARACTERISTICS IN THIS REGARD.**

- Do not pour water or other liquids on the device;
- Do not pour inflammable substances on the device;
- Do not use the device in the presence of gas or explosive or inflammable vapors;
- Before performing any maintenance or cleaning, ALWAYS DISCONNECT the electricity.



### WARNING

**WHENEVER IT IS NOT POSSIBLE TO DISCONNECT THE ELECTRICITY TO THE DEVICE, OR IF THE EXTERNAL POWER GRID SWITCH IS FAR AWAY OR, AT ANY RATE, NOT VISIBLE TO THE MAINTAINER, PLACE A WORK IN PROGRESS SIGN ON THE EXTERNAL POWER GRID SWITCH AFTER TURNING IT OFF .**

- Make sure the electrical system is grounded conforming to current laws and/or standards;
- Do not remove any label or nameplate from the device; request new ones, if necessary;
- Use only original replacement parts.




### WARNING

**THE FAILURE TO OBSERVE THE ABOVE, RELEASES THE MANUFACTURER FROM ALL LIABILITY.**

## CONTENTS OF THE PACKAGE

### DIMENSIONS AND WEIGHT

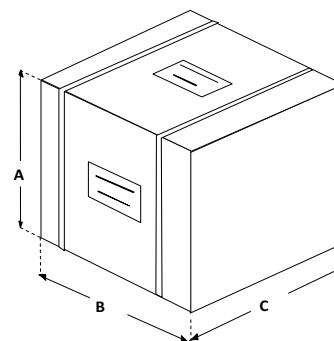
### DESCRIPTION OF THE CONTENTS


**NOTE**  
 CHECK THE INTEGRITY OF THE PACKAGE UPON RECEIPT.

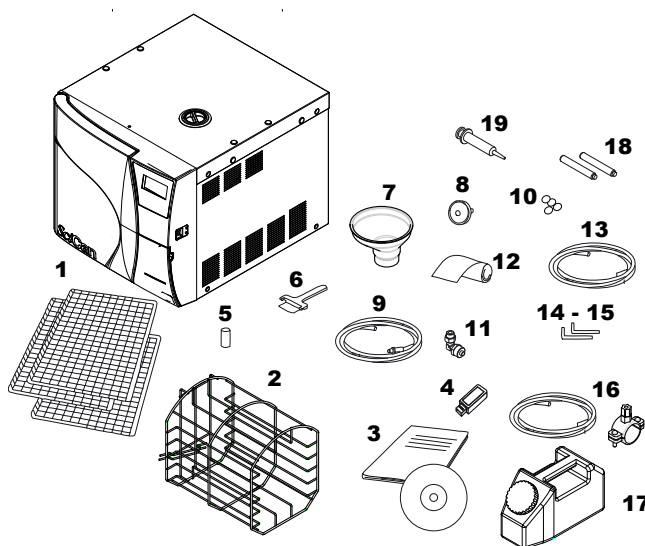
Once the package is opened, check that:

- the content matches the specifications of the order (see the accompanying document);
- that there is no obvious product damage;

Dimensions and weight	17 and 17V	21V
A. Height	600 mm	600 mm
B. Width	580 mm	580 mm
C. Depth	700 mm	800 mm
Total weight	62 kg	68 kg




**NOTE**  
 IF YOU HAVE RECEIVED THE WRONG PRODUCT, ARE MISSING PARTS, OR IF YOUR UNIT HAS ANY TYPE OF DAMAGE, IMMEDIATELY PROVIDE A DETAILED DESCRIPTION TO THE SELLER AND SHIPPER.



In addition to the steriliser, the package contains:

1. No. 3 stainless steel wire instrument tray (BRAVO 17 includes 3 trays, BRAVO 17V/21V includes 5 trays);
2. Stainless steel wire tray support;
3. Operating documentation (with CD-ROM);
4. USB key for data storage;
5. Exhaust filter;
6. Tray extractor;
7. Water filling funnel;
8. Extra bacteriological filter;
9. Rubber hose with quick-coupling for manual water drainage;
10. 4 rubber caps;
11. 1/8" angular fitting;
12. Spare roll of printer paper (optional);
13. Plastic tube with fitting (automatic filling);
14. Allen wrench (3mm for rear cap removal);
15. Allen wrench (5mm for handle removal);
16. Plastic tube for direct water drainage with fastening clamp;
17. Bottle for manual filling;
18. No. 2 spacers;
19. Syringe.

**NOTE**  
 THE CUSTOMER MUST KEEP THE PURCHASE RECEIPT FOR ANY WARRANTY SERVICE.

## HANDLING THE PRODUCT

Where possible, the packaged product must be handled using suitable mechanical means (forklift truck, transpallet, etc.) and following the instructions shown on the package. In the case of manual handling, the product must be lifted by two persons using the handles cut in the side of the box.

Once taken out of the box, the sterilizer must be lifted by two persons and transported on a lift truck or similar means.

### WARNING



WE RECOMMEND THAT THE DEVICE BE TRANSPORTED AND STORED AT A TEMPERATURE NO LOWER THAN 5 °C. PROLONGED EXPOSURE TO LOW TEMPERATURE CAN DAMAGE THE PRODUCT.

### NOTE



KEEP THE ORIGINAL PACKAGING AND USE IT WHENEVER THE DEVICE IS TO BE TRANSPORTED. THE USE OF DIFFERENT PACKAGING COULD DAMAGE THE PRODUCT DURING SHIPMENT.

### DANGER

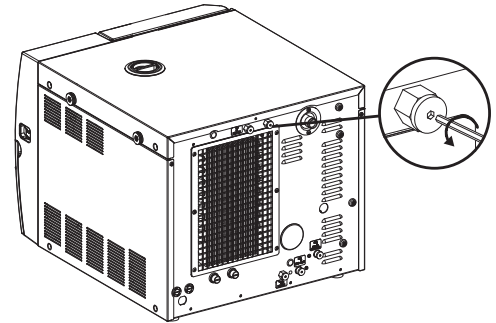


BEFORE TRANSPORT, LEAVE THE DEVICE TURNED-OFF FOR ABOUT 30 MINUTES AFTER THE LAST PROGRAM FINISHES AND DRAIN THE DISTILLED WATER AND USED WATER TANKS SO THAT ALL THE HOT INTERNAL PARTS WILL HAVE TIME TO COOL.

## CAP REMOVAL FROM THE TANK BREATHING HOLE (IF NECESSARY)

There may be a cap on the breather hole. If present, the protection cap must **ALWAYS** be removed from the breather hole of the distilled water tank before starting the sterilizer.

Use the Allen wrench provided with the device and follow the procedure shown in the figure.



### WARNING



FAILURE TO REMOVE THE CAP MAY CAUSE THE DEVICE NOT TO WORK PROPERLY AND ITS INTERIOR COMPONENTS BEING DAMAGED. MAKE SURE YOU FOLLOW THE PROCEDURE DESCRIBED ABOVE BEFORE INSTALLING THE DEVICE.



## **PRODUCT OVERVIEW**

Bravo is SciCan's revolutionary chamber autoclave designed with safety, performance, flexibility and ease of use in mind.

It is a sophisticated yet easy-to-use sterilizer with a wide range of configuration options and patented operating devices designed to satisfy every need for sterilizing medical and dental tools, guaranteeing the maximum performance under all conditions.

Easy-to-use, compact and aesthetically pleasing, Bravo is the ideal partner for professionals seeking maximum sterilization safety.

## **GENERAL CHARACTERISTICS**

Bravo is a microprocessor-controlled steam sterilizer with a large sterilization chamber made of stamped stainless steel.

It is characterized by an advanced fractionated vacuum system for the complete removal of air from hollow and porous materials, and an effective final vacuum drying phase capable of effective drying of these loads.

Its exclusive steam generation system, effective plumbing circuit and electronic management (supplemented by high-precision sensors) guarantees high process execution speeds and excellent thermodynamic parameter stability. Moreover, its Process Evaluation System constantly monitors all the machine's vital parameters in real-time, guaranteeing absolute safety and perfect results.

It offers users 10 sterilization programs (one customizable), each equipped with optimized drying for the fast, effective sterilization of the various types of loads (instruments and materials) used in a medical or dental environment. The custom programs have not been validated and have not been cleared in the U.S. by FDA for healthcare use.

Bravo units also offer a number of interesting options for configuring the preheating mode (based on the sterilizer's frequency of use) and printing the cycle report (printer optional on Bravo17).

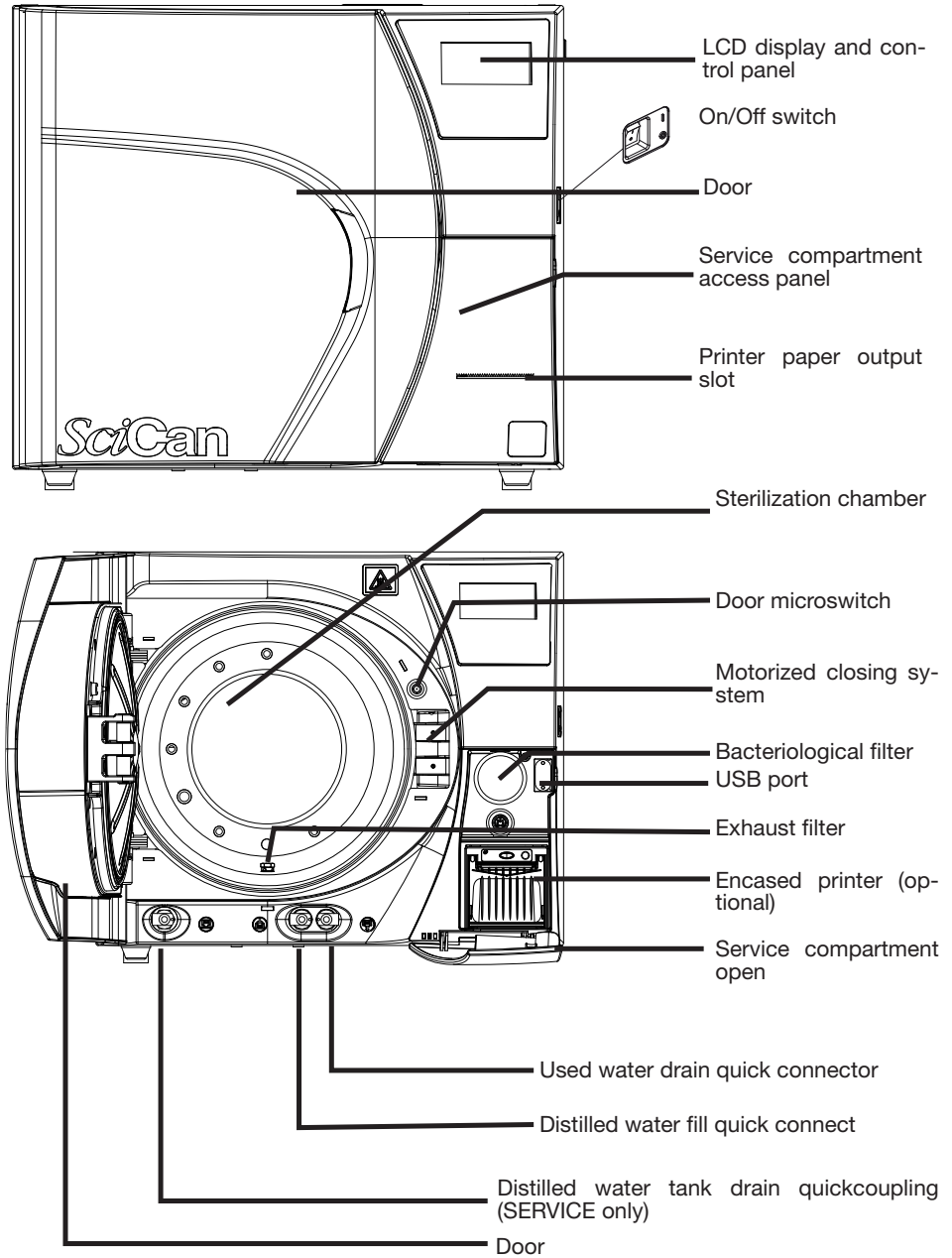
Bravo sterilizers also have one of the most complete, sophisticated and advanced safety systems available today to protect users in the case of electrical, mechanical, or thermal operating anomaly.

### **NOTE**



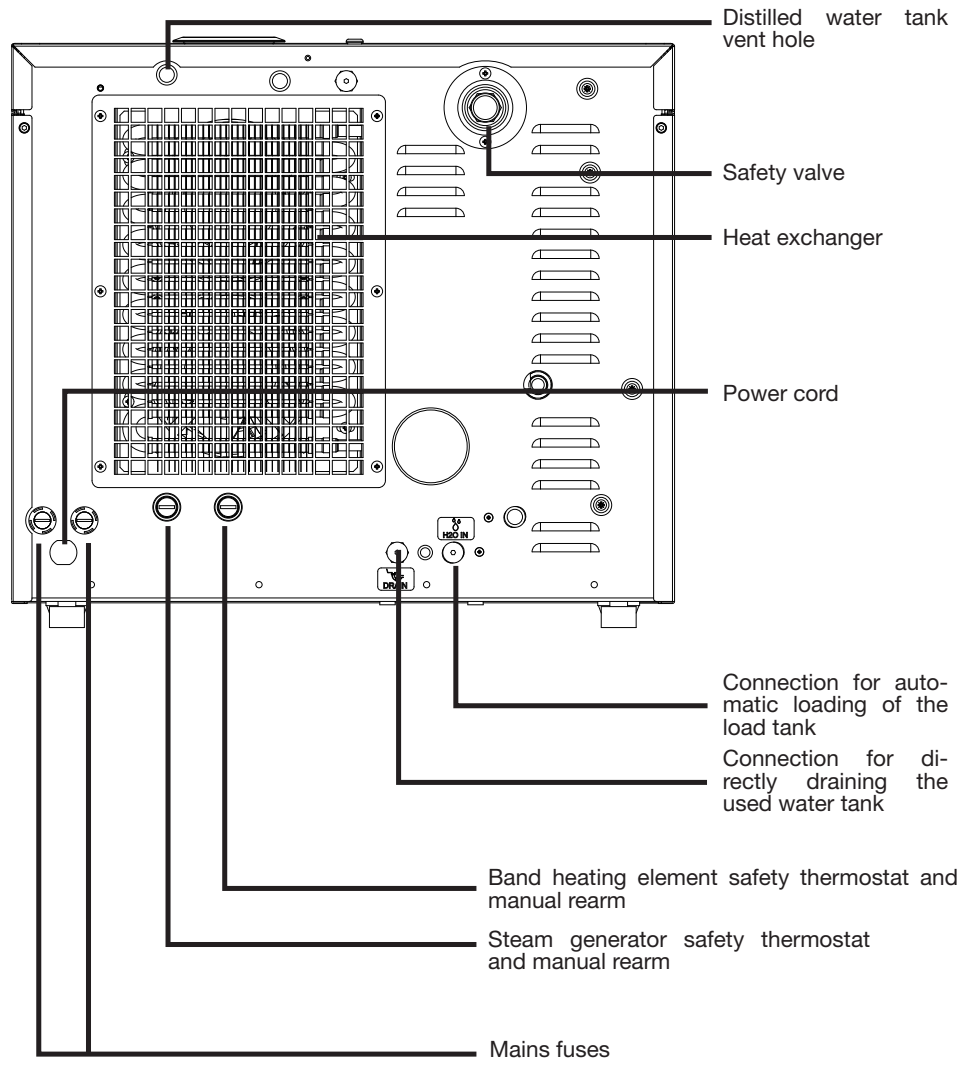
**PLEASE REFER TO APPENDIX A (TECHNICAL CHARACTERISTICS) FOR A DESCRIPTION OF BRAVO'S UNINTEGRATED SAFETY DEVICES.**

**FRONT**

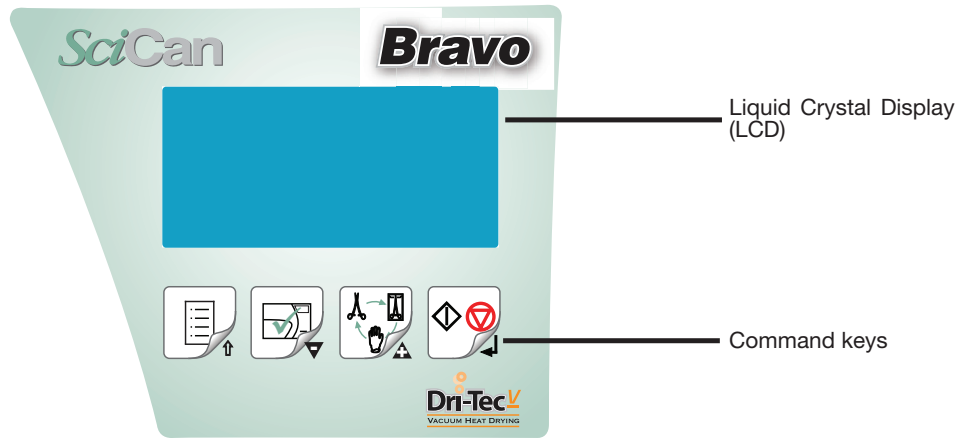


**REAR**

**Version with automatic loading with pump**



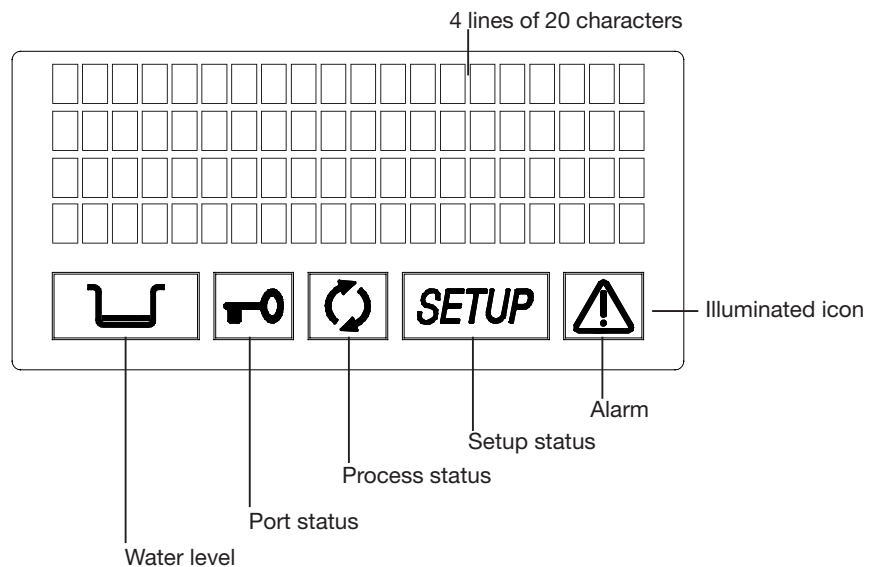
**CONTROL PANEL**



The function of the command keys differ according to operating mode of the equipment.

Key	NORMAL mode	SETUP mode
	Cycle Start/Stop	<b>Enter</b> , confirmation of the value/option selected
	Sterilization cycle selection	<b>Value increment / Forward scroll</b> of the menu options
	Test cycle selection	<b>Value decrement / Backward scroll</b> of the menu options
	Enter Setup mode	<b>ESC</b> , quit the current menu

**LCD DISPLAY**



## SAMPLE OPERATING CYCLE

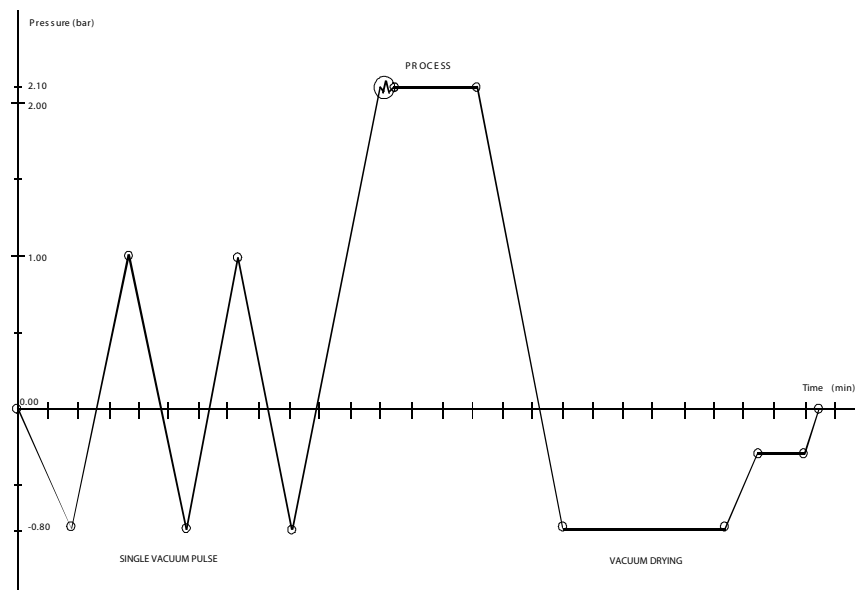
The Bravo's sterilization program is a succession of phases, each with a specific purpose.

After loading the material in the chamber, closing the door, selecting the program and starting the cycle (the door opening mechanism locks automatically), the standard program (for porous materials, 134 °C at 4 minutes, for example) uses the following sequence:

1. Preheats the generator and sterilization chamber;
2. Removes the air and penetrates the material by steam through a series of vacuum (extracting fluid from the sterilization chamber) and pressure (injecting steam into the chamber) phases;
3. Raises the pressure, with the consequent increase in the temperature of the steam, until reaching the conditions required for sterilization (for example, 134 °C);
4. Stabilizes the pressure and temperature;
5. Sterilizes for the required time (for example, 4 minutes);
6. Depressurizes the sterilization chamber;
7. Begins vacuum-drying phase;
8. Ventilates the load with sterile air;
9. Brings the pressure of the sterilization chamber back to the atmospheric level.

After reaching atmospheric pressure, the door is automatically unlocked and can be opened to remove the load from the sterilization chamber.

Phases 1, 3, 4, 6 and 9 are identical in all cycles, with slight variations of duration that are solely dependent on the quantity and consistency of the load and the heating conditions of the sterilizer. Phases 2, 5, 7 and 8, however, vary their configuration and/or duration on the basis of the cycle selected (and, consequently, the type of load) and the choices made by the user.



### NOTE



PLEASE REFER TO APPENDIX B (PROGRAMS) FOR MORE DETAIL.

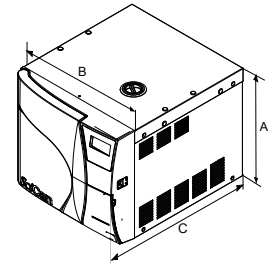
## INSTALLATION

### INTRODUCTION

### COMPARTMENT DIMENSIONS FOR BUILT-IN INSTALLATIONS

Correct and careful installation will ensure your Bravo functions properly, protects operators from physical injury and protects property from damage.

Dimensions and weight	17 and 17V	21V
A. Height (total, excluding handles)	420 mm / 16.5"	420 mm / 16.5"
B. Width (total)	480 mm / 19"	480 mm / 19"
C. Depth (excluding rear connections)	560 mm / 22.0"	660 mm / 25.0"
Total weight	58 kg / 128 lbs	63 kg / 139 lbs

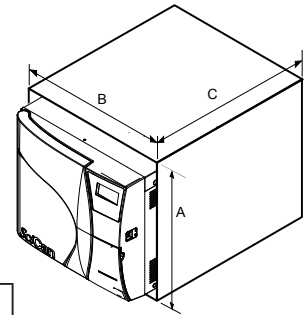


#### Electricity

The electrical system to which the sterilizer will be connected must accommodate the electrical characteristics of this device. This information is shown on the back of the machine.

When installing the sterilizer inside a cabinet, you must provide adequate space all around the device to provide effective ventilation. There should also be an opening in the back large enough to provide adequate air flow. This will allow optimum cooling of the heat exchanger.

A built-in compartment **MUST** have the minimum dimensions shown in the figure at right.



Dimensions and weight	17 and 17V	21V
A. Height (total)	500 mm / 20"	500 mm / 20"
B. Width (total)	600 mm / 24"	600 mm / 24"
C. Depth	600 mm / 24"	700 mm / 28"

#### WARNING



COMPARTMENT DIMENSIONS LESS THAN THOSE SHOWN MAY COMPROMISE THE CORRECT CIRCULATION OF AIR AROUND THE DEVICE AND MAY NOT PROVIDE ADEQUATE COOLING. THIS CAN RESULT IN THE DETERIORATION OF PERFORMANCE AND/OR POSSIBLE DAMAGE.

#### NOTE

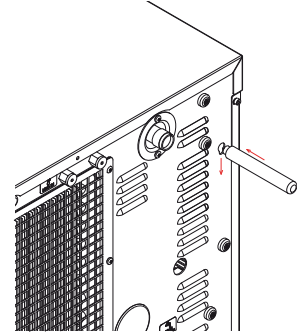


DO NOT REMOVE THE UPPER COVER OR ANY OTHER EXTERNAL PART. WHEN INSTALLED IN THE COMPARTMENT, THE DEVICE MUST BE COMPLETE WITH ALL ITS PARTS. PLEASE REFER TO APPENDIX A (TECHNICAL CHARACTERISTICS) FOR COMPLETE TECHNICAL DATA.

## GENERAL INSTALLATION PRECAUTIONS

To ensure operator safety and the correct performance of the device:

- Install the sterilizer on a flat level surface strong enough to support the device's weight, and use the leveling feet to compensate for an irregular surface;
- Leave adequate space for ventilation, at least 2" (50 mm) on both sides and top and 4" (100 mm) at the back, using the spacers supplied in the toolkit. If the device is installed in a cabinet, be sure to respect the warnings in the preceding paragraph, avoiding any obstructions to the air intake;
- Avoid contact with liquids. Do not install the sterilizer near tubs, sinks or similar places, as this could cause short circuits and/or potentially dangerous situations for the operator;
- Do not install the sterilizer in a place that is excessively humid or poorly ventilated;
- Do not install the machine where there is gas or flammable and/or explosive vapors;
- Install the device so that the power cord is not sharply bent or kinked. It must run freely to the electrical connection socket;
- Install the device so that any external fill/drain tubing(s) is/are not sharply bent or kinked. These must run freely to the drain tank.



## ELECTRICAL CONNECTIONS

The Bravo must be connected to an outlet that provides adequate capacity for the device's absorption and ground, and which conforms with current laws and/or standards. The outlet must also be protected by suitable breaker.

### WARNING



**THE MANUFACTURER WILL NOT BE LIABLE FOR DAMAGES CAUSED BY INSTALLING THE STERILIZER ON AN INADEQUATE ELECTRICAL SYSTEM AND/OR NOT EQUIPPED WITH A GROUND.**

If it is necessary to replace the plug on the power cord, use one with equal characteristics or, at any rate, adequate to the device's electrical characteristics. The user is entirely responsible for the selection and replacement of the plug. This replacement should only be performed by a trained service professional.

### NOTE



**ALWAYS CONNECT THE POWER CORD DIRECTLY TO THE SOCKET. DO NOT USE EXTENSION CORDS, ADAPTERS OR OTHER ACCESSORIES.**

## CONNECTION OF USB PEN DRIVE RECORDING DEVICE



The recorded DATA can be copied, read and printed using DataFlash software installed on a compatible personal computer that is fitted with a USB port. Installation of the DataFlash software stored on the CD-rom and attached to the operating documentation.

- Insert the cd-rom into the CD drive of the PC.
- Click on "setup\_DataFlash [rev]" .
- Follow the installation instructions that appear on the display. During installation, a "DataFlash" folder is created which contains the necessary files.
- In addition, a programme icon is created on the PC's desktop.



## MANAGING THE FILES BY DATAFLASH SW

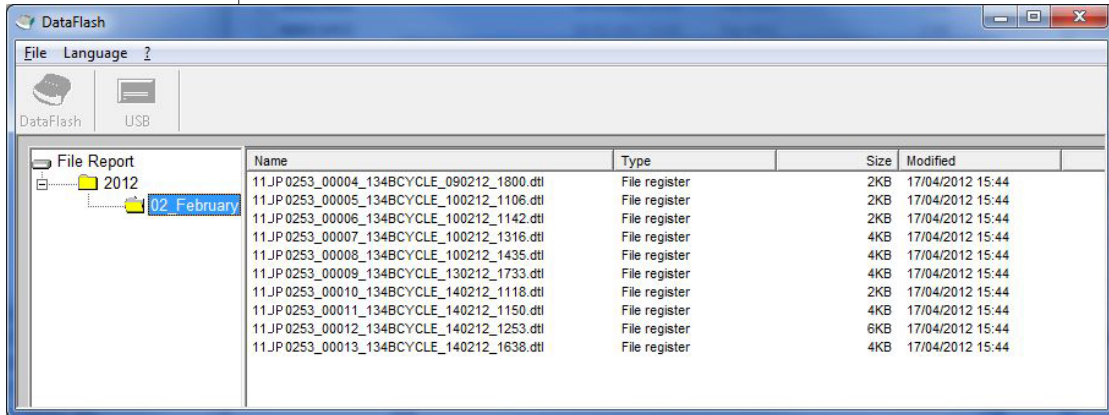
### Launching the program



Launch the DataFlash program from its desktop icon, or select the executable program file.

### Dialogue with the device

After launching the program, a window appears containing the file reports folder (on the first launch it will be empty). Click on the “USB” button to enable the connection to DataFlash.



### NOTE



**THE USB KEY MUST BE CONNECTED TO THE PC WHEN THE PROGRAMME IS STARTED OTHERWISE AN ERROR MESSAGE WILL APPEAR.**

A second window appears, containing the file list related to the stored sterilization cycles.

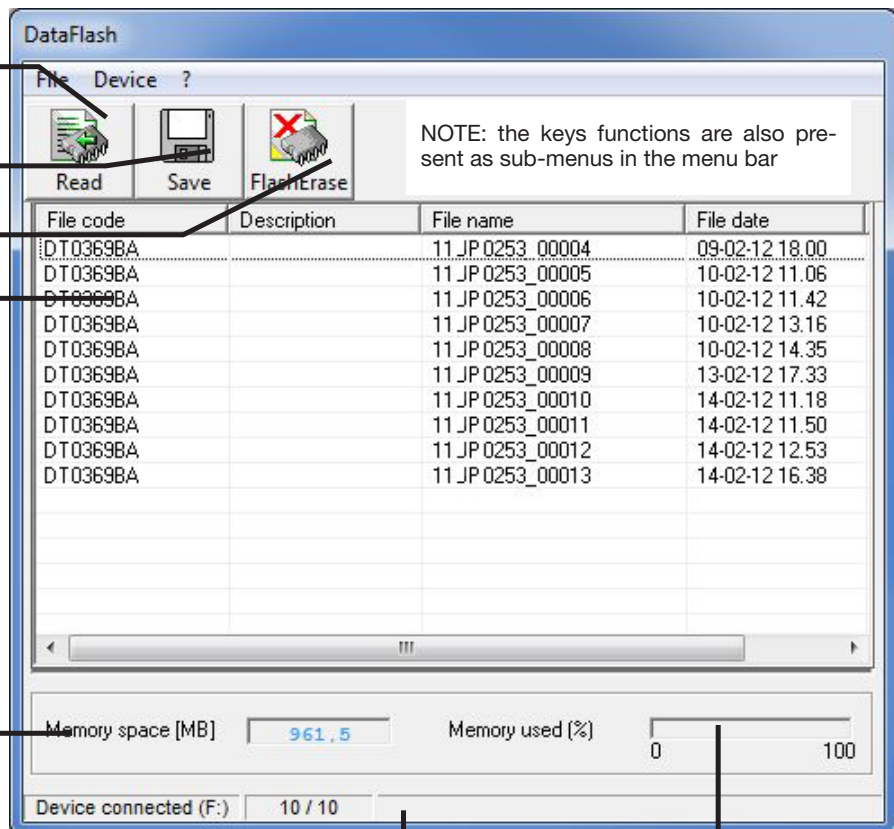
Reading of data stored on the USB key

Saving the files on the PC.

Cancellation of USB key memory

List of stored files

USB key storage capacity



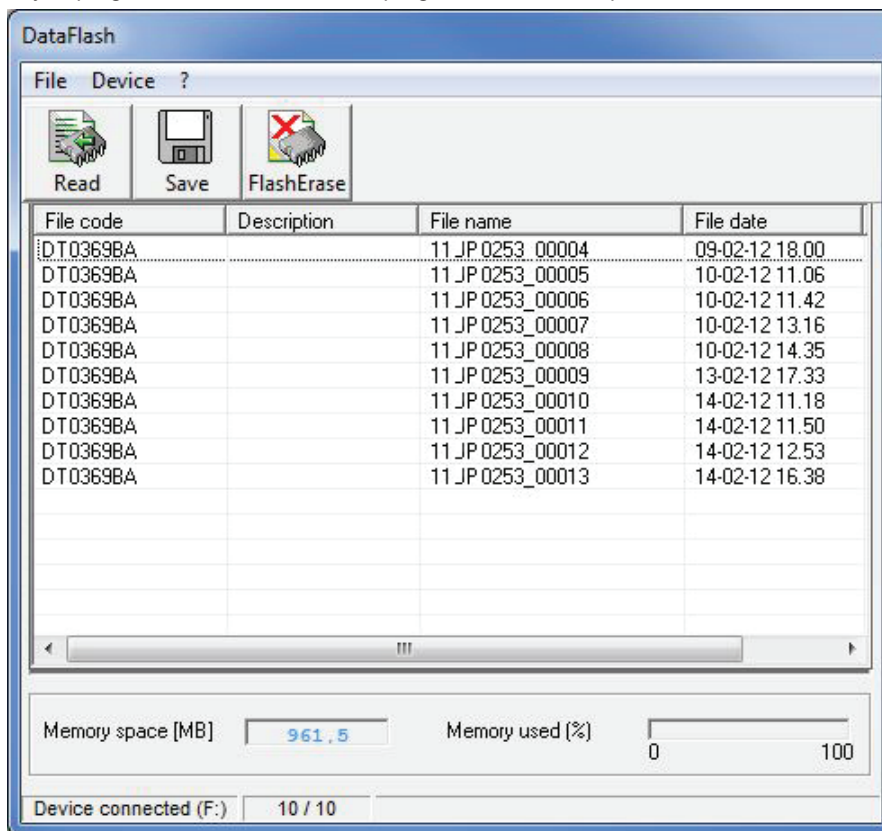
Status bar

Percentage of used memory



### Saving the Report file

To save files stored on the USB key to the PC, select the **Save** key (or File-Save from menu). The three keys and the window menu are disabled during the save process; the message **“Ready”** in the status bar shows is replaced by **“Saving...”**, followed by a number and by a progress bar that shows the progress of the save process for the individual files.

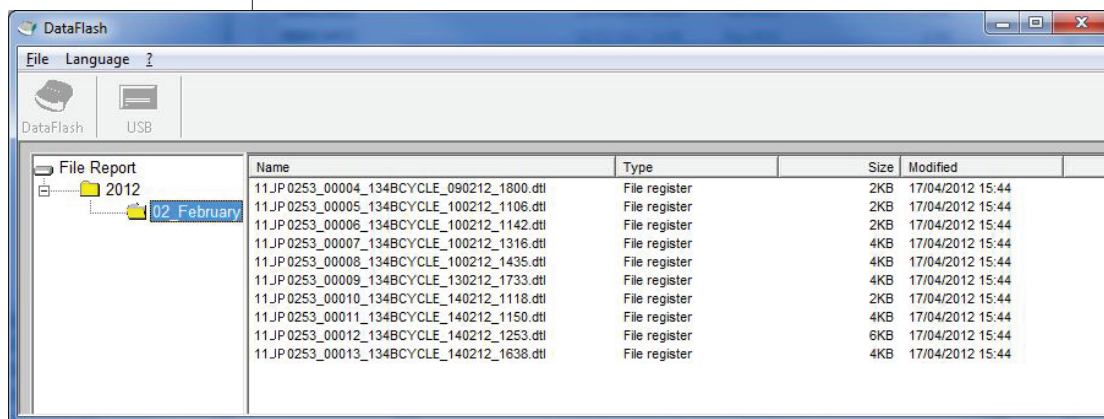


### Report file management

At the end of the save process (status **“Ready”** and function keys enabled), close the window for the dialogue with the device and proceed to the management of the files saved on the PC.

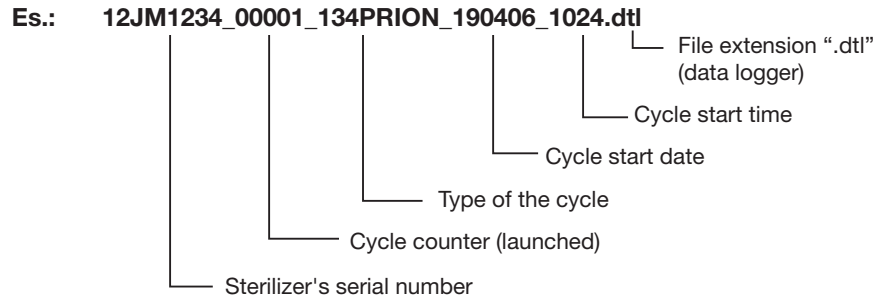
The files are saved according to the cycle date in a directory automatically generated by the program and made up of folders for the years and subfolders for the months.

The files names are assigned on the basis of the cycle data, type, size and date of modification of files are also included.



**File name**

The files saved on the PC are named "Mocom register". Each new file is assigned a default name according to the information included in the original file:



**Files visualization**

A double click on the file name, will show the window with the file content.

There are two types of visualization:

- reduced - default, shown on file opening;
- extended - click the "Extend view" button to see the details of the sterilization cycle, with all data omitted in the reduced view.

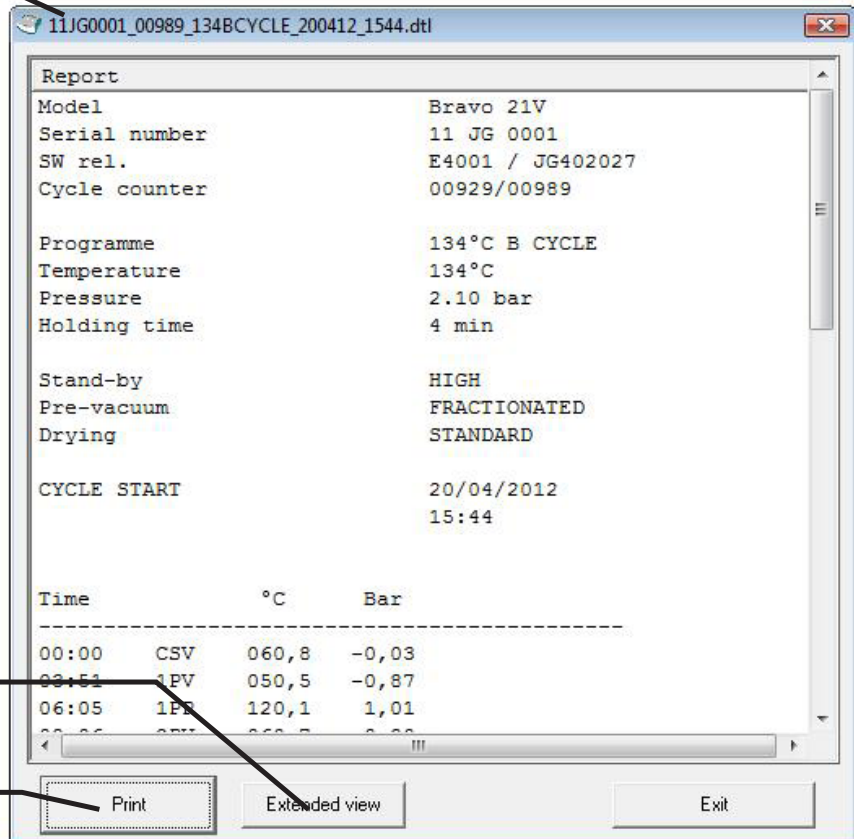
If the cycle did not completed successfully, the view on opening is the extended one and the reduced view cannot be selected.

To print the displayed file, connect a printer to the PC and click the "Print" button.

File name

Extended view

To print the file



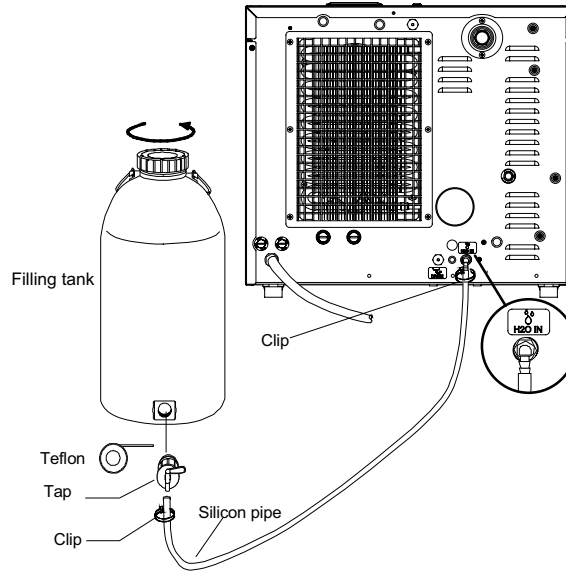
**CONNECTING AN  
EXTERNAL WATER  
FILLING TANK  
(OPTIONAL, automatic filling  
function)**

To avoid having to regularly fill the internal water tank (see Chapter 5 - Instructions for Use), it is possible to connect the sterilizer to an optional external tank that the user will less frequently fill, or to a commercially-available, water purification system with accumulation tank.

With this option, the autoclave automatically activates a pump that fills the internal tank when it reaches the MIN level. Be sure to monitor the external tank as the Bravo unit can not monitor the water level in the external tank.

To connect the external tank, follow the instructions below:

- Install the tap provided on the tank; use Teflon tape or connector sealant for a perfect seal.



- Use the tank's silicone tube (or other suitable tube) and insert it on the filling connector taking care to push it completely on.
- Lock the tube to connector with the plastic tie provided.
- Insert the other end of the tube on the tap of the tank.
- Make sure that the tube runs freely from the device to the tank, without being bent, crushed or obstructed in any way.
- Loosen the cap to facilitate the flow of water.
- Open the tap on the filling tank.

**NOTE**



REFER TO THE CHAPTER — CONFIGURING THE DEVICE - AUTOMATIC FILLING OPTION.

## **DIRECT CONNECTION TO A CENTRALIZED DRAINING POINT**

Follow the instructions shown below for a correct direct connection to a centralized draining point:

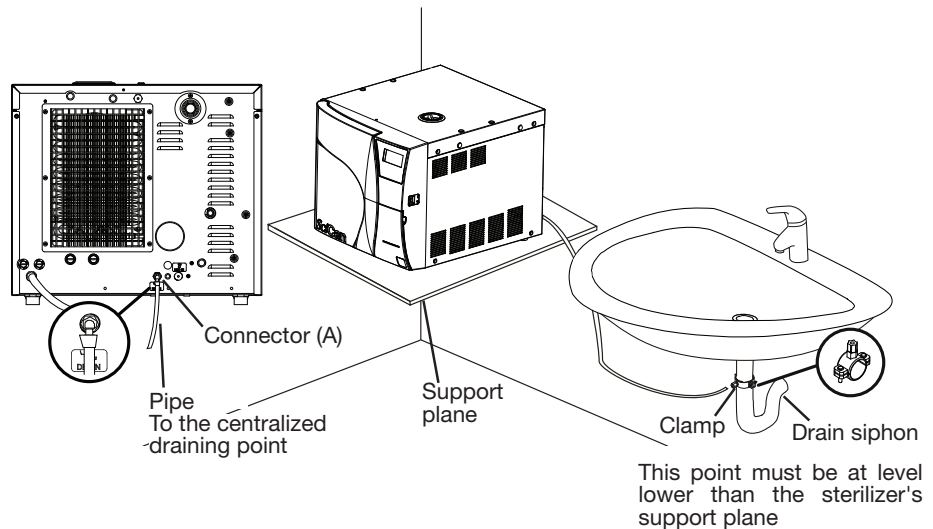
- Insert the silicone tube (provided) or other suitable plastic tube onto hose connection A; push the tube all the way on and lock with the plastic tie or other means;
- Cut the tube to measure, push the free end on the connection provided on the centralized draining point and lock with the plastic tie or other means.

### **NOTE**



**MAKE SURE THE TUBE IS NOT BENT, CRUSHED OR OBSTRUCTED IN ANY WAY.**

The following diagram provides an indicative arrangement of the components:



### **NOTE**



**THE CONNECTION POINT TO THE CENTRAL DRAIN MUST BE LOWER THAN THE STERILIZER'S SUPPORT SURFACE. OTHERWISE, THE TANK MAY NOT EMPTY CORRECTLY.**

## FIRST START-UP


### TURNING ON THE EQUIPMENT

### INITIAL AUTOMATIC TEST

Once the sterilizer has been correctly installed, it may be turned on and prepared for use.

Turn on the equipment by the main switch located on the right side of the machine.


**NOTE**

 Do THIS WITH THE STERILIZER'S DOOR OPEN.


When turned on, the control panel lights up and beeps so you can visually check its correct operation. The panel then displays this message:

Apparatus serial number  
Firmware version


```
      BRAVO 17V
R .  E x x x x / J P y y y y
      1 2  J P  0 0 0 1
      D E V I C E  C H E C K - U P
```



**NOTE**


 IF THE DOOR IS CLOSED, THE TEST IS INTERRUPTED. THE PANEL THEN BEEPS AND DISPLAYS THE FOLLOWING MESSAGE.

```
      O P E N  T H E  D O O R
      T O  C O N T I N U E
```



Open the door to allow the test to continue. At the end of the test you will see:

```
      BRAVO 17V
R .  E x x x x / J P y y y y
      1 2  J P  0 0 0 1
      C H E C K - U P  C O M P L E T E
```




### ACQUISITION AND UPDATING OF THE AMBIENT PRESSURE VALUES

The sterilizer measures the ambient pressure for the correct operation of several auxiliary devices. Whenever the difference between the value read and that previously stored (see the Chapter 6 – **Configuration Acquisition of the ambient pressure**) is **higher** than a set value, the system **automatically** updates the stored value after a brief delay. Otherwise, the data remains unchanged without updating.

After updating, the device performs the initial automatic test procedure (see above). At the end, the display shows the following **message** (accompanied by a beep).

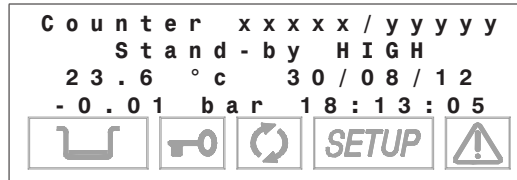
```
      A M B I E N T  P R E S S U R E
      V A L U E  U P D A T E D
      - 0 . 0 1  b a r
      ↵  t o  c o n t i n u e
```



When ↵ is pressed, the device goes to STAND-BY mode (see below).


## STAND-BY MODE

After the initial test, the sterilizer goes to **STAND-BY** mode and the display shows:



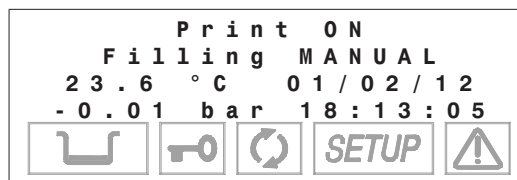
The upper line is the **cycle counter** for sterilizations performed, with the number of correctly completed cycles on the **left** and the total number started on the **right**. The line below shows the Stand-by status and the preheating mode (High-Low-Off). The two lower lines show the temperature and pressure of the sterilization chamber on the left and current **date** and **time** on the right.

**NOTE**

 **A CYCLE BEGINS WITH THE START OF THE STERILIZATION CYCLE (FIRST VACUUM PHASE), EXCLUDING THE PREHEATING PHASE. A CYCLE ENDS AT THE END OF THE PROGRAM (SEE THE CHAPTER — PROGRAM EXECUTION).**

**TO SET THE DATE AND TIME AS WELL AS SELECT THE PREHEATING MODE, PRINT THE DATA AND FILL THE TANK, PLEASE REFER TO THE CHAPTER, "CONFIGURING THE DEVICE".**

At regular intervals, the first two lines on the display alternate with the modes set for printing (ON/OFF) and filling (Manual/Automatic):




The icons in the lower part of the LCD screen remain off with the exception of the door status and/or water level indicators, which light-up if the door is closed and/or the level in the filling tank reaches its MIN or MAX values (or the MAX value in the drain tank).

During the first start-up, the MIN water level icon in the filling tank is normally on.

The device waits for the selection of the desired sterilization program (see the Chapter — **Program Selection**).

**DANGER**



 **WHEN THE DOOR IS OPEN IN STAND-BY MODE, A BEEP INDICATES THAT THE SURFACES INSIDE THE DEVICE ARE HOT. TO AVOID BURNS, TAKE CARE NOT TO TOUCH THE STERILIZATION CHAMBER, THE SUPPORTS PROVIDED OR THE INSIDE OF THE DOOR WITH YOUR BARE HANDS.**

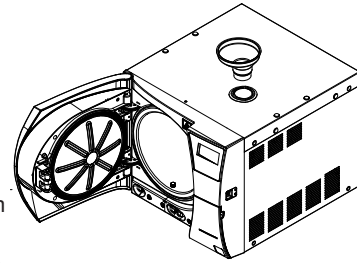
## FILLING DISTILLED WATER

### Manual filling (top side)

The first time the sterilizer is used, or when the MIN water level indicator comes on, you will have to fill, or top-off, the internal distilled water tank.

Operate as follows (with the machine on) referring to the figure:

1. Remove the rubber cap.
2. Insert the filling funnel provided in the filler cap.
3. Slowly pour the distilled water into the funnel until the MIN icon  goes off.
4. Continue filling with water until reaching the maximum level in the filling tank, indicated by the MAX icon  coming on accompanied by an acoustic warning.




Immediately stop filling; under no circumstances exceed the MAX limit indicated at the bottom of the filler cap.

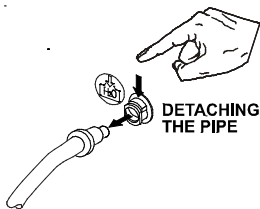
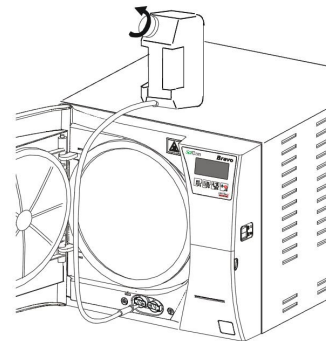
Be careful not to spill any water on the machine, and if so, immediately dry it off.

5. Remove the funnel from the filler cap.
6. Refit the rubber cap.

### Manual filling (front side)

With reference to the figure (and with the door open), follow these steps:

1. Fill the manual container (2 litres/ 0.52 US gal) with distilled water, keeping it horizontal.
2. Connect the tube's quick connector to the corresponding female connector under the chamber entrance (marked ) , pushing until you hear a click.
3. Place the container in a vertical position and loosen the cap and taking care not to spill water on the machine.
4. The water will begin to flow into the tank.
5. Continue filling until the MIN level indicator turns off or the MAX level indicator turns on.
6. At this point, lower the bottle below the connection point on the unit, keeping it horizontal.
7. While pinching the tube with your fingers press the metal lever on the side of the connector and detach the quick connector.
8. Refill the container (2 litres/ 0.52 US gal) and repeat steps 2, 3 and 4 a second time until the MAX level icon appears on the display.
9. When the MAX level icon comes on (accompanied by a beep), stop filling and detach the quick connector as described in steps 6 and 7.



#### NOTE



THE ICON **MAX** DOES NOT HAVE TO BE ON TO START A STERILIZATION PROGRAM. THERE IS SUFFICIENT WATER IF THE **MIN** INDICATOR IS OFF.

DO NOT CONTINUE TO FILL ONCE **MAX** ICON APPEARS AND YOU HEAR A BEEP. DOING SO MAY CAUSE WATER TO DRAIN FROM THE UNIT'S WATER TANK DRAINING POINT AT THE BACK OF THE MACHINE.

## Automatic filling

If a unit is set up for automatic filling from an external tank, the filling will occur automatically after this automatic filling option has been selected.



### NOTE

Use **ONLY** HIGH QUALITY DISTILLED WATER. FOR THE SPECIFICATIONS OF THE WATER SUPPLY, SEE APPENDIX A (TECHNICAL CHARACTERISTICS).

To set the automatic filling option, please refer to the Chapter — Configuration – Setting the tank filling mode.

### WARNING

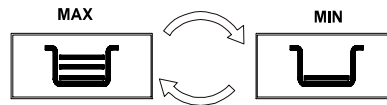


THE AUTOMATICALLY FILLING SYSTEM MUST **NEVER** RUN DRY; THIS WILL CAUSE PREMATURE WEAR TO THE AUXILIARY WATER-INJECTION PUMP. **PERIODICALLY** CHECK THE WATER LEVEL IN THE EXTERNAL TANK.

IF AUXILIARY WATER-INJECTION PUMP RUNS DRY, THIS MAY BE AN INDICATION OF AN EMPTY EXTERNAL WATER TANK, AND THE UNIT WILL DISPLAY A CYCLE FAULT A040. TURN OFF THE POWER TO THE UNIT AND FILL THE EXTERNAL BOTTLE WITH DISTILLED WATER. THEN TURN THE UNIT POWER ON.

## MAX LEVEL IN THE INTERNAL / EXTERNAL DRAIN TANK

When the water level in the internal or external drain tank reaches the MAX level, the LCD display alternatively lights the MAX and MIN icons.



### NOTE




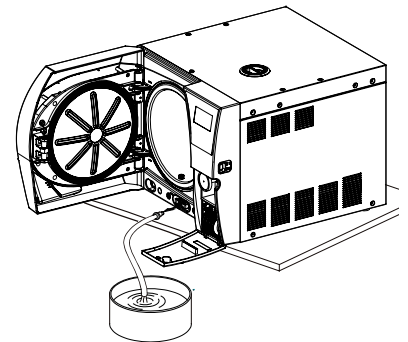
AT THIS STAGE, THE UNIT WILL GENERATE AN ALARM INDICATION (SEE APPENDIX E - ALARM) SHOULD YOU ATTEMPT TO START A STERILIZATION CYCLE.

In this case, empty the internal or external draining tank.

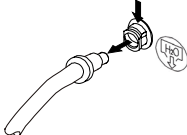
## Emptying the used water internal tank

To drain the internal tank, follow these steps:

1. Arrange an empty container on the floor near the sterilizer and put the free end of the supplied tube into the container.
2. Connect the quick connector to the corresponding female connector under the chamber entrance (marked ) pushing until you hear a click.
3. Wait for the internal tank to drain completely, then while pinching the tube with your fingers, press the metal lever located on the side of the connector and detach the quick connector.



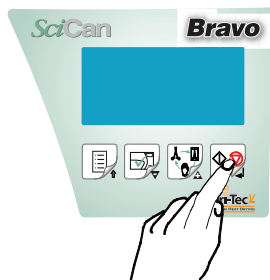
## Detaching the pipe





## CONFIGURATION INTRODUCTION

### STARTING AND ENTERING THE SETUP MODE



### MEANING OF THE KEYS IN SETUP MODE

Bravo users can configure the device to meet their specific needs. For example, the device's performance may be adapted on the basis of the type of activity, the type of material to be sterilized or its frequency of use.

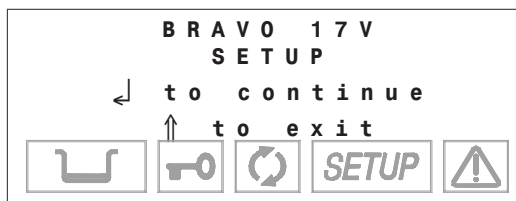
The SETUP program allows selecting from several options that users can activate through an easy-to-use menu.

#### NOTE



USE THE **SETUP** PROGRAM WHENEVER NECESSARY. A CORRECTLY PERSONALIZED DEVICE PROVIDES THE BEST PERFORMANCE AND THE MOST SATISFACTORY USE. **SciCAN** CUSTOMER SUPPORT (SEE APPENDIX Z) IS AVAILABLE TO HELP USERS BY PROVIDING SUGGESTIONS OR ADVICE ON THE BEST WAY TO USES THE OPTIONS IN THE **SETUP** PROGRAM

To start the **SETUP** program, hold down the ↑ key on the control panel for several seconds, until the display shows:



#### NOTE



ICON **SETUP** ON THE DISPLAY LIGHTS-UP AND STAYS ON OR THE ENTIRE CONFIGURATION PHASE.

When you press the ↓ key, you enter the SETUP. The screen shows the first-level menu items (see the paragraph, **SETUP flowchart**).

Press the **ESC** key ↑ quits the SETUP program and takes you back to normal operation (stand-by mode).

#### NOTE

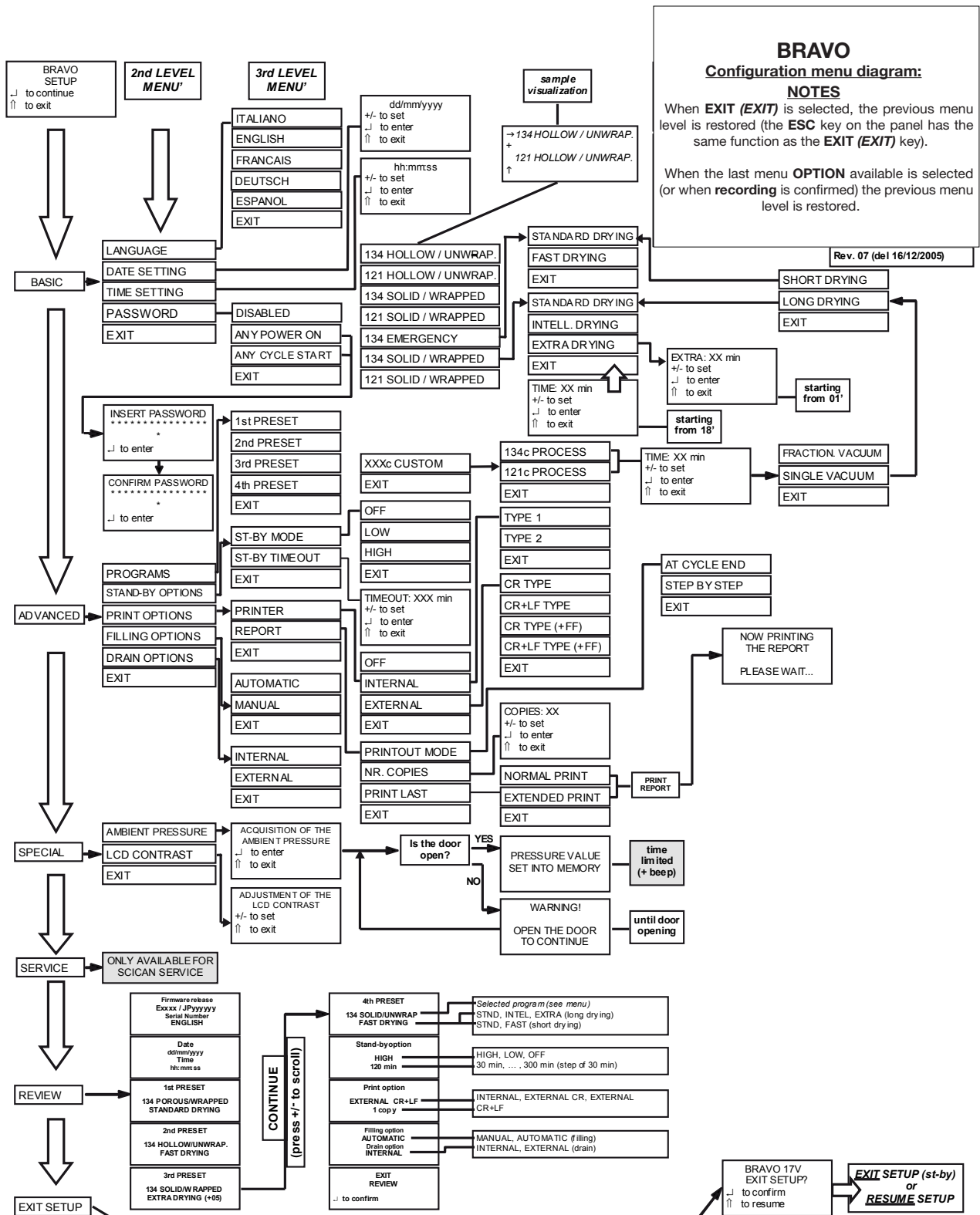


THE **SETUP** PROGRAM CAN ONLY BE STARTED IN **STAND-BY** MODE. IT IS NOT ACCESSIBLE DURING STERILIZATION OR TEST CYCLES.

In **SETUP** mode the control panel keys have different functions than in normal mode.

Key	SETUP mode function
	ENTER key to confirm the selected option or value
	Increase the value /scroll up
	Decrease the value /scroll down
	ESC key to exit the selected menu option

Now, we describe the meaning of the various main menu and second-level menu items.



## DESCRIPTION OF THE MENU ITEMS

### MAIN MENU

The main menu has 6 entries that open additional (second-level) menus:

<b>BASIC</b>	( <b>basic</b> options)
<b>ADVANCED</b>	( <b>advanced</b> options)
<b>SPECIAL</b>	( <b>special</b> options)
<b>SERVICE</b>	(menu <b>not accessible</b> to users)
<b>DATA REVIEW</b>	( <b>summary</b> of options selected)
<b>EXIT SETUP</b>	( <b>exit</b> the SETUP program and return to normal operation. <i>In this regard, see the paragraph, <b>Exiting the SETUP program</b></i> )

### BASIC Menu

The Basic menu (basic options) consists of the items:

<b>LANGUAGE</b>	(language <b>setting</b> )
<b>DATE SETTING</b>	(setting the current <b>date</b> )
<b>TIME SETTING</b>	(setting the current <b>time</b> )
<b>PASSWORD</b>	(setting the <b>password</b> )
<b>EXIT</b>	( <b>exit</b> the BASIC menu and return to the main menu)

### ADVANCED Menu

The Advanced menu (advanced options) consists of the items:

<b>PROGRAMMES</b>	(setting preselected <b>sterilization programs</b> , shown on the LCD display)
<b>STAND-BY OPTIONS</b>	( <b>stand-by</b> mode settings)
<b>PRINT OPTIONS</b>	(setting printer and <b>printing options</b> )
<b>FILLING OPTIONS</b>	(setting modes for <b>filling</b> the distilled water tank)
<b>DRAIN OPTIONS</b>	(setting the modes for <b>emptying</b> the used water tank)
<b>EXIT</b>	( <b>exit</b> the ADVANCED menu and return to the main menu)

### SPECIAL Menu

The Special menu (special options) consists of the following items:

<b>AMBIENT PRESSURE</b>	(acquisition of the <b>ambient pressure</b> )
<b>LCD CONTRAST</b>	(adjusting the <b>contrast</b> of the Liquid Crystal Display)
<b>EXIT</b>	( <b>exit</b> the SPECIAL menu and return to the main menu)

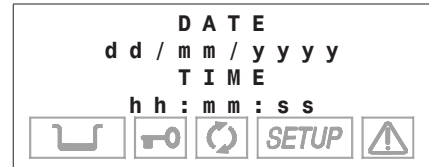
### SERVICE Menu

The Service menu can **ONLY** be accessed by the Service department.

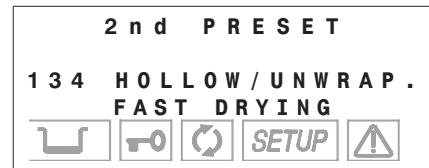
### DATA REVIEW Menu

The Data Review displays a summary of the device's **current settings**, allowing users to verify their correctness.

It has the following screens (shown by way of example):



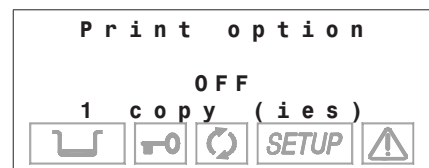
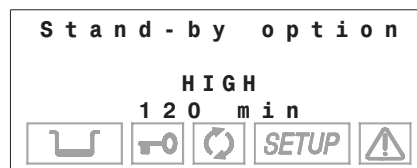
Use the keys + / - to scroll through the menu



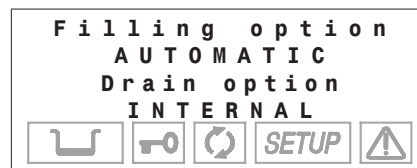
Use the keys + / - to scroll through the menu



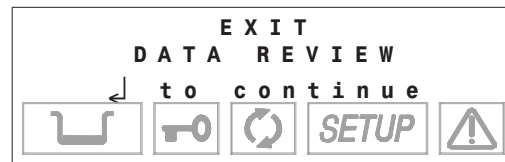
Use the keys + / - to scroll through the menu




Use the keys + / - to scroll through the menu



Use the keys + / - to scroll through the menu



Press ↵ to continue

**NOTE**  
 TO LEARN MORE ABOUT ANY OF THE TERMS ABOVE, SEE CHAPTER — ACTIVATING - CONFIGURATION OPTIONS.


## DEFAULTS SETTINGS

The sterilizer leaves the factory with the following settings:

DATE: *current date*  
 TIME: *current time*

PROGRAMS: 1° PRESET: *134°C POROUS/WRAPPED*  
 2nd PRESET: *121°C HOLLOW/UNWRAP*  
 3rd PRESET: *134°C SOLID/WRAPPED*  
 4th PRESET: *134°C SOLID/UNWRAP*

**NOTE**

 THE PROGRAMS INDICATED SHOULD BE CONSIDERED AS PREFERENTIAL SETTINGS. HOWEVER, OTHER COMBINATIONS ARE POSSIBLE BASED ON THE DESTINATION MARKET.


ST-BY MODE: **HIGH** (preheating)  
 PRINT OPTIONS: **INTERNAL** (1 copy, with optional printer)  
 FILLING OPTIONS: **MANUAL**  
 DRAIN OPTIONS: **INTERNAL**

## ACTIVATING CONFIGURATION OPTIONS

To configure the unit access the SETUP mode from the stand-by screen, enter the SETUP mode by holding down the ↑ key on the control panel for several seconds until the SETUP screen appears (shown below).

```

Counter      x x x x / y y y
Stand - by   HIGH
23.6 °C     30 / 08 / 02
- 0.01 bar  18 : 13 : 05
    
```




Scroll to the BASIC menu and press the ↓ key. From here, scroll and select any of the following configuration options.

### Setting the language (LANGUAGE on the BASIC Menu)

Select **LANGUAGE** using the ↓ key. The following screen will appear:

```


→ ITALIANO      +
ENGLISH         ↑
FRANÇAIS        ↓
DEUTSCH         -
ESPAÑOL
    
```



Select the desired language.

Move using the + or – keys and confirm using the ↓ key to store the selection. After the data is confirmed, you return to the second-level menu.

**NOTE**


 AS SOON AS THE SELECTION IS CONFIRMED, ALL THE MENUS OF THE SETUP PROGRAM WILL BE DISPLAYED IN THE LANGUAGE SET.

### Setting the date DATE SETTING on the BASIC Menu)

When **DATE SETTING** is selected with the ↓ key, you will see:

```

      d d / m m / y y y y
+ / -   to set
↓       to enter
↑       to exit
    
```



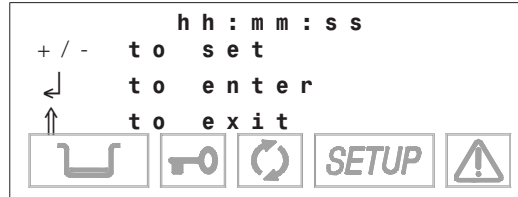
**Setting the time**  
(TIME SETTING on the BASIC menu)

To set the date, follow these steps:

- When the day flashes: set the current date with the + and - keys. Confirm with ↵.
- When the month flashes: set the current month with the + and - keys. Confirm with ↵.
- When the year flashes: set the current year with the + and - keys. Confirm with ↵.

The date is stored. Once the last confirmation is given, you return to the second-level menu.

When **TIME SETTING** is selected with the ↵ key, you will see:



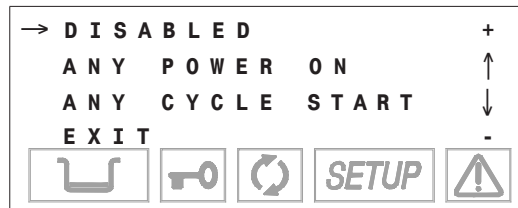
Follow these steps:

- When the hours flash: set the current hour with the + and - keys. Confirm with ↵.
- When the minutes flash: set the current value with the + and - keys. Confirm with ↵.

When the last confirmation is given, return to the second-level menu.

**Setting the password**  
(PASSWORD on the BASIC menu)

When **PASSWORD** is selected with the ↵ key, you will see this menu:



Select **DISABLED** to use the device freely, without any limitation on operator access.

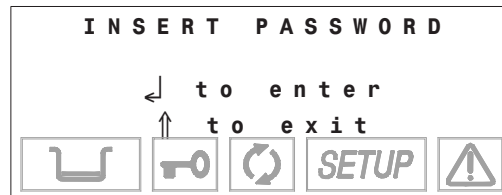
Select ANY POWER-ON to password protect the main power switch. This allows only authorized personnel to turn the unit on. Once it is on, it can be used by any operator.

Select ANY CYCLE START to password protect the unit both at power-on and at the start of every sterilization program. In this mode, only authorized personnel will be able to use it.

**NOTE**

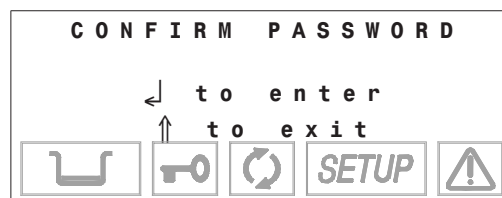
ENTERING A PASSWORD PROVIDES MORE CONTROLLED USE OF THE PRODUCT BUT, AT THE SAME TIME, INEVITABLY MAKES IT MORE CUMBERSOME. SO AS NOT TO OVERLY COMPLICATE USING THE DEVICE, WE RECOMMEND ONLY ACTIVATING THIS OPTION WHEN IT IS REALLY NEEDED.

When the ANY **POWER-ON** or ANY **CYCLE START** options are selected, the following screen is displayed:



Enter the password with the + and - keys (fixed length, 8 characters).

Confirm with the ↵ key. Then, the following message will appear:



Enter the password again using the + and - keys. Confirm with the ↵.key

**Setting the sterilization programs**  
(PROGRAMS on the ADVANCED menu)

**NOTE**

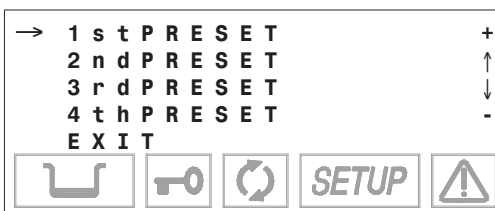


TO CHANGE THE PASSWORD, FIRST SELECT THE **DISABLE** OPTION, WHICH CANCELS THE PREVIOUS PASSWORD, AND THEN SELECT THE **ANY POWER-ON** OR **ANY CYCLE START** OPTION, ENTERING THE NEW PASSWORD AS DESCRIBED ABOVE.

Setting and storing customized sterilization programs in the four pre-set positions can be completed by following these steps, starting in the advanced menu. Each pre-set position can be associated to a standard or user configurable cycle (CUSTOM).

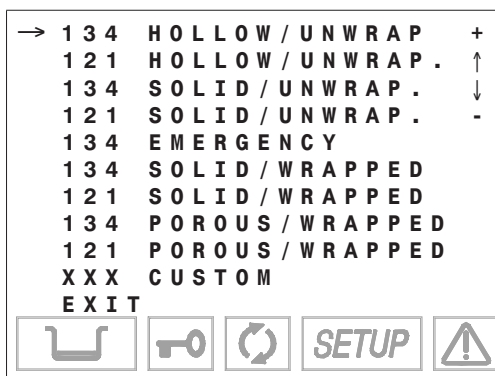
To associate a **standard program** and define several of its parameters, proceed as follows:

1. Select PROGRAMS using the ↓ key; the following menu appears:



Define the position (1, 2, 3 or 4) to which the sterilization program will be associated using the + and - keys. Confirm with the ↓ key.

2. From here, you enter the list of available cycles:



Using the + and - keys, scroll the list until you identify the sterilization program desired.

3. Confirm the selection with the ↓ key.


As a function of the choices made, you will go to one of two alternative menus that allow selecting the type of drying to associate to the selected program.

a) Programs with short drying (HOLLOW/UNWRAP, SOLID/UNWRAP, EMERGENCY):



It is possible to select **STANDARD** mode (the default setting) or **FAST** (reduced drying, recommended for light loads). Move using the + and - keys and confirm with the ↵ key.

**NOTE**


 **THE EMERGENCY PROGRAM PROVIDES ONLY FAST DRYING (SUITABLE FOR A LOAD UP TO 0.5 kg/1.1 LBS).**

b) Programs with long drying (POROUS/WRAPPED, SOLID/WRAPPED, EXTRA):




The default setting is STANDARD. Also available are the INTELLIGENT option, an automatic drying that adjusts its duration on the basis of the volume and/or quantity and type of load, and the EXTRA option, a selectable value extended drying recommended for critical loads. Move using the + and - keys and confirm with the ↵ key.

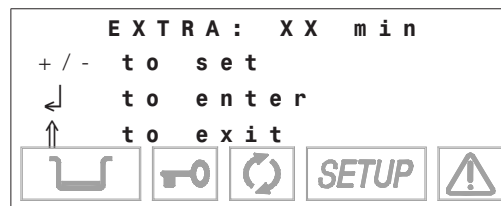
**NOTE**

 **WITH LARGE LOADS OR SPECIAL MATERIALS, THE STANDARD OPTION MAY NOT PROVIDE A PERFECT RESULT. IN THIS CASE, EXTEND THE DRYING PHASE BY USING THE EXTRA MODE.**  
**WITH PARTICULARLY COMPLEX TYPES OF LOADS (SUCH AS WRAPPED INSTRUMENTS IN A "CONTAINER" FOR STERILIZATION) "INTELLIGENT" DRYING MAY NOT WORK CORRECTLY, WITH WORSE THAN EXPECTED RESULTS. IN THESE CASES, USE THE STANDARD OR EXTRA OPTIONS, DEPENDING ON THE NEED.**

**WARNING**


 **THE FAST, INTELLIGENT AND EXTRA DRYING OPTIONS HAVE NOT BEEN VALIDATED AND HAVE NOT BEEN CLEARED IN THE U.S. BY FDA FOR HEALTHCARE USE.**  
**PLEASE REFER TO THE "PROGRAM SUMMARY TABLE" AND ITS GENERAL NOTES (SEE APPENDIX B — PROGRAMS) FOR A DESCRIPTION OF THE DRYING OPTIONS AND THE MAXIMUM STERILIZABLE MASS ALLOWED IN EACH STERILIZATION PROGRAM.**

When the **EXTRA** option is activated, the following screen appears:



This option permits setting the duration of extra drying from between **1** and **15** minutes (time to be added to the STANDARD DRYING time). Set the value using the + and - keys and confirm the selection with the ↵ key.

**NOTE**

 **THE SELECTION CAN BE CHANGED AT ANY TIME BY FOLLOWING THE PROCEDURE DESCRIBED ABOVE.**  
**WHENEVER AN IDENTICAL STERILIZATION PROGRAM IS ALREADY PRESENT IN ANOTHER POSITION, THE SELECTION IS NOT ACCEPTED. THE FOLLOWING WARNING APPEARS ON THE DISPLAY, ALONG WITH A BEEP:**





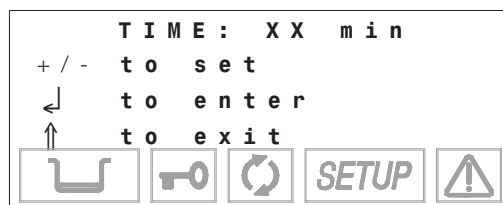
To define the CUSTOM program, follow these steps:

1. From the PROGRAMS menu, select the number to which the program is to be associated (see the previous description) and then select CUSTOM in the next screen. The following menu will appear:

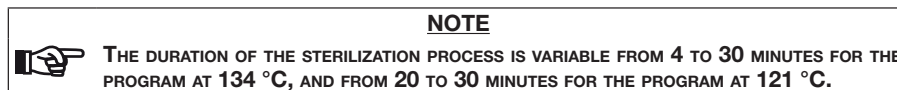


Select **121 °C** to perform a custom program with a sterilization process at **121 °C** or **134 °C** for one at **134 °C**. Move using the + and - keys and confirm with the ↵ key.

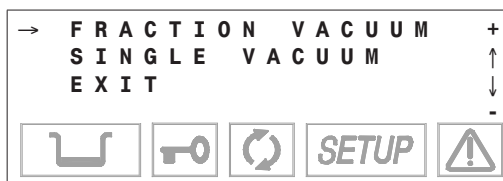
2. You will then go the screen:



Use the + and - keys to set the duration of the sterilization process and confirm with the ↵ key.



3. After selecting the time, you go to the menu where you specify the type of initial vacuum:



Select **FRACTION** to perform a fractionated vacuum (for hollow bodies and porous materials), or **SINGLE** for a single preliminary vacuum phase (for solid instruments). Move using the + and - keys and confirm with the ↵ key.

4. After selecting the vacuum, a new screen will ask you to set the drying mode:



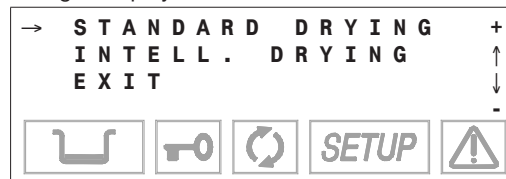
Select **LONG** drying suitable for porous and/or wrapped loads, or **SHORT** if you need to sterilize solid, loose materials (and even hollow, as long as it is not wrapped). Move with the + and - keys, confirm with the ↵ key.

Depending on the selection (**SHORT** or **LONG**) one of two different menus will open (these menus are the same for the standard cycles), i.e.:

In **SHORT** mode the following is displayed:



In **LONG** mode the following is displayed:



#### NOTE



WHENEVER THE **CUSTOM** PROGRAM IS ALREADY PRESENT IN ANOTHER POSITION, THE SELECTION IS NOT ACCEPTED. THE FOLLOWING WARNING APPEARS ON THE DISPLAY, ALONG WITH A BEEP

THIS PROGRAM IS  
ALREADY PRESET



#### WARNING



CUSTOM PROGRAMS HAVE NOT BEEN VALIDATED AND HAVE NOT BEEN CLEARED IN THE U.S. BY FDA FROM HEALTHCARE USE. THEY SHOULD ONLY BE USED BY EXPERIENCED USERS.

PLEASE REFER TO THE "PROGRAM SUMMARY TABLE" AND ITS GENERAL NOTES (SEE APPENDIX B – PROGRAMS) FOR THE LIST OF AVAILABLE PROGRAMS, THEIR SCREENS AND THE CHARACTERISTICS OF STERILIZABLE MATERIALS (IN RELATION TO THE PROGRAMS).

#### NOTE



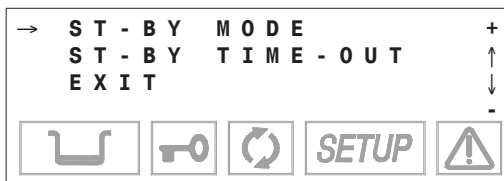
THE SELECTION CAN BE CHANGED AT ANY TIME BY FOLLOWING THE PROCEDURE DESCRIBED ABOVE.

ACCESS TO A **CUSTOM** CYCLE DOES NOT REQUIRE A PASSWORD.

NONE OF THE COMBINATIONS POSSIBLE IN THE CUSTOMIZATION PHASE CREATE ANY RISKS OR DANGERS OF INJURY TO THE OPERATOR OR DAMAGE TO THE DEVICE.

**Setting the STAND-BY mode**  
(STAND-BY OPTIONS on the  
ADVANCED menu)

Based on the equipment's frequency of use, or other considerations, users may want to select a high or low heating level during the STAND-BY (preheating) phase. They may also want to select a STAND-BY time-out mode that determines when the STAND-BY is deactivated. When you select STAND-BY OPTIONS with the ↵ key, you access the following menu:



When you select **STAND-BY MODE**, an additional menu appears where you can set the heating level:



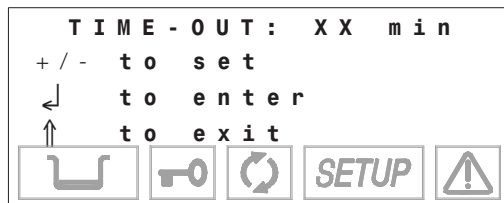
Select **HIGH** (high preheating level) to reduce the wait time between one cycle and the next.

Select **LOW** (low preheating) for normal use, since the wait time will be relatively shorter, in any case.

Select **OFF** (deactivate preheating) for occasional use. In this case, the wait time will be longer (up to about 10-12 minutes for a "cold start"). Move using the + and - keys; confirm with the ↵ key.

On the other hand, when the **STAND-BY TIME-OUT** option is selected, it is possible to set the time for deactivating STAND-BY, i.e., how many minutes after the last cycle the heating elements are turned off.


The following screen appears:



It is possible to set a value between **0** and **300** minutes (in 30-minute increments), after which the heating elements are turned off (a condition analogous to STAND-BY OFF), avoiding the useless consumption of electricity.

Set using the + and - keys; confirm with the ↵ key.

**NOTE**

 **THIS OPTION IS ALSO ACTIVE WITH STAND-BY OFF. HOWEVER, IN THIS CONDITION THE TIMER VALUE OBVIOUSLY HAS NO EFFECT SINCE THE HEATING ELEMENTS ARE TURNED OFF ANYWAY AT THE END OF THE STERILIZATION PROGRAM.**

**WHEN ANY CYCLE SELECTION KEY (STERILIZATION OR TEST) IS PRESSED, OR THE MACHINE IS TURNED OFF AND ON WITH THE MAIN SWITCH, THE ORIGINAL STAND-BY MODE (HIGH OR LOW) IS IMMEDIATELY REACTIVATED.**

**Setting the printing mode**  
(PRINT OPTIONS on the  
ADVANCED menu)

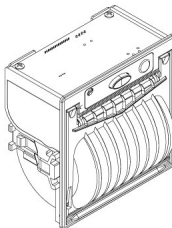
The sterilizer can be equipped with an optional printer for recording sterilization program data; it is necessary to set the parameters required for its proper operation.

1. Select **PRINT OPTIONS** using the ↓ key and the following menu appears:



Select **PRINTER** to select the settings for the printer used, or **REPORT** to set the number of copies to print and to reprint data from the last program executed.

**Printer model 1**



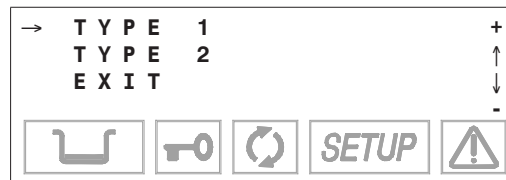
- a) Item **PRINTER**

The following screen appears:



Select **OFF** to deactivate the printing of data at the end of a sterilization (or test) cycle.

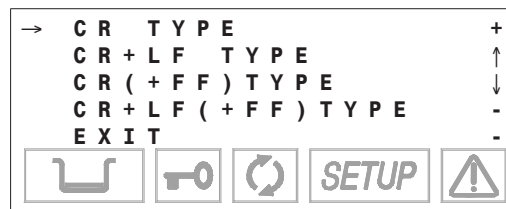
Select **INTERNAL** to enable the thermal printer set inside the front of the sterilizer. In this case, another menu opens:



Select **Type 1** for the model 1 of the printer installed.


Select **Type 2** for the model 2 of the printer installed (currently not available).

If, on the other hand, you choose **EXTERNAL**, the data will be printed on an external peripheral. Following this selection, another menu opens:



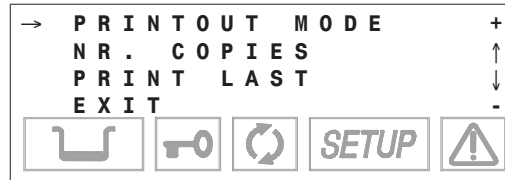
Activate **CR** to use printers that advance the paper only on the **CR** (Carriage Return) command, or **CR+LF** for that require the **CR+LF** (Carriage Return + Line Feed) commands, or with **+FF** (Form-Feed) for printers that require the addition of this command.

**NOTE**

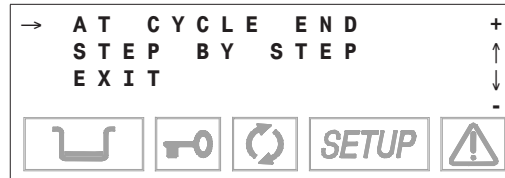
 **CONSULT THE PRINTER MANUAL TO DETERMINE THE TYPE OF COMMAND USED. IF THIS INFORMATION IS NOT AVAILABLE, TRY PRINTING WITH THE VARIOUS OPTIONS TO IDENTIFY THE CORRECT SETTING.**

b) Item **REPORT**

The following screen appears:




Select item **PRINTOUT MODE** to choose the mode the data are printed: the following options appear:



Select **AT CYCLE END** to print the report at the end of the cycle.

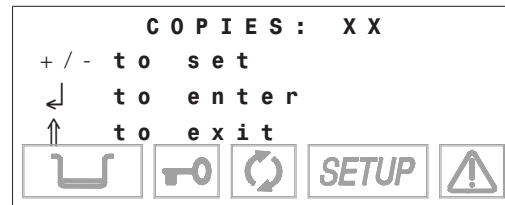
Select **STEP BY STEP** to print the data at each phase of the cycle, as result in the normal printout (see Examples of printed report in Appendix B).

**NOTE**

 **IN STEP BY STEP MODE IS NOT POSSIBLE MORE REPORT COPIES.**

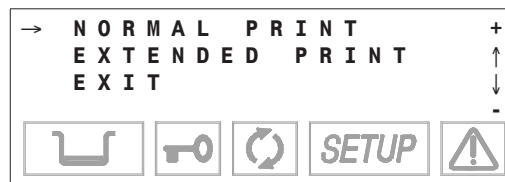
**THE VACUUM AND HELIX TEST REPORT PRINT IS CARRIED OUT ONLY IN MODE "AT CYCLE END".**

Activate **NR. COPIES** to set the number of copies of the cycle report to print at the end of the program. The following text appears:




Set the number of copies desired (up to a maximum of 5). Confirm with the ↓ key.

On the other hand, the selection **PRINT LAST** reprints the report for the last cycle executed (whether it terminated correctly or was interrupted by an alarm). The following screen appears:



The **NORMAL PRINT** command activates normal printing (that with salient cycle data produced at the end of a correctly executed cycle), while **EXTENDED PRINT** activates complete printing (including all the data typical of a cycle interrupted by an alarm).

**NOTE**

 IF THE LAST CYCLE COMPLETED CORRECTLY (OR WAS INTERRUPTED BY **MANUAL STOP**) IT WILL BE POSSIBLE TO REPRINT IT IN EITHER **NORMAL** OR **EXTENDED** MODE.  
 IF THE LAST CYCLE WAS INTERRUPTED BY AN ALARM (**MANUAL STOP** EXCLUDED) IT ONLY THE **EXTENDED** MODE WILL BE AVAILABLE.

Following the reprint command, this message will be displayed:

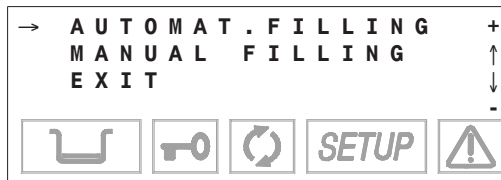


which will remain on the screen until printing is finished.

**Setting the tank filling mode**  
(FILLING OPTIONS on the  
ADVANCED menu)


The internal tank can be filled either manually or automatically. Automatic filling would occur from an external device (container or demineralizer) connected to the Bravo - see Chapter - Installation).

Select FILL OPTIONS and the following menu appears:



When AUTOMATIC FILL is selected, the unit will automatically fill the internal tank until the maximum level (MAX signal) is reached and the MAX icon is displayed.

**NOTE**

 ONLY ACTIVATE THE AUTOMATIC FILLING MODE **AFTER** THE EXTERNAL TANK HAS BEEN FILLED WITH HIGH QUALITY DISTILLED WATER OR DEMINERALIZER. ALSO REMEMBER TO OPEN THE TAP ON THE EXTERNAL TANK OR DEMINERALIZER, IF REQUIRED.


When **MANUAL FILL** is selected, the internal tank must be filled manually (see the **Chapter, "First Start-Up"**).

Scroll through the items with the + and - keys; confirm with the ↵ key.

Selecting INTERNAL DRAIN enables the reading of the MAX level sensor in the internal tank. This is the setting that should be selected if connected directly to the drain.

Selecting EXTERNAL DRAIN enables the MAX level sensor located in the external tank and in the internal tank.

**NOTE**

 THE LEVEL SENSOR IN THE INTERNAL TANK REMAINS ACTIVE IN EITHER MODE TO PREVENT A POSSIBLE MALFUNCTION OF THE EXTERNAL TANK OR A MISSING OR FAULTY CONNECTION OF THE OPTIONAL EXTERNAL DRAIN TANK.  
IF THE INSTALLATION HAS CONNECTED DIRECTLY TO THE DRAIN, SELECT INTERNAL DRAIN.

Scroll through the items with the + and - keys; confirm with the ↵ key.


**Acquisition of the ambient pressure**  
(AMBIENT PRESSURE on the SPECIAL menu)

The first time the sterilizer is used and after any reinstallation, the sterilizer must acquire the ambient pressure.


This operation is **necessary** for the correct operation of several of the device's auxiliary systems. When **AMBIENT PRESSURE** is activated, the following screen appears:

ACQUISITION OF THE  
AMBIENT PRESSURE


↓ to enter  
↑ to exit



**NOTE**

 CHECK THAT THE STERILIZER DOOR IS COMPLETELY **OPEN**. IF YOU TRY TO ACQUIRE THE PRESSURE WITH THE DOOR CLOSED THE FOLLOWING MESSAGE WILL BE DISPLAYED:


OPEN THE DOOR  
TO CONTINUE



which remains until the door is opened.

Confirm the acquisition of the data by pressing the ↵ key. This message appears:

PRESSURE VALUE  
SET INTO MEMORY



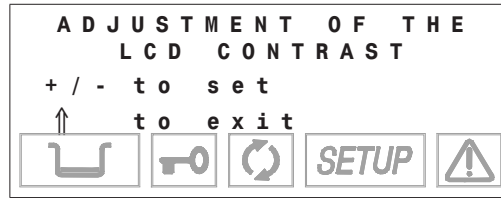
accompanied by a beep. The ambient data pressure has been acquired.

On the other hand, press the ↑ key to cancel the operation.

**Adjusting the contrast of the liquid crystal display**  
(LCD CONTRAST on the SPECIAL menu)

The LCD contrast function adjusts the screens' readability to compensate for the sterilizer location's lighting.

When LCD CONTRAST is activated, this screen appears:



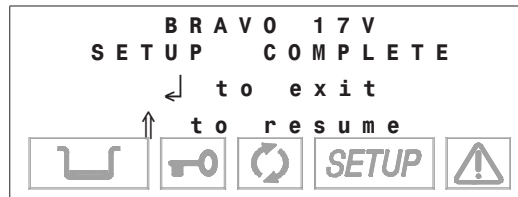
Press the + key increases the contrast while the - key decreases it.

Place yourself in your usual working position and adjust the contrast until the display is as clear and readable as possible.


**EXIT THE CONFIGURATION MODE**

When you have completed the sterilizer configuration, return to the normal mode by selecting EXIT and confirming with the ↓ key.

- This text will appear on the display:



After several seconds, the device returns to normal operation in **STAND-BY** mode.

**NOTE**  
 **TO RETURN TO THE FIRST LEVEL FROM ANY CURRENT MENU LEVEL, JUST SELECT ITEM EXIT OF THE CURRENT MENU AND CONFIRM BY ↓ KEY.**  
**ALTERNATIVELY, YOU CAN PRESS ↑ (ESC) KEY ONE OR MORE TIMES.**



## PREPARING THE MATERIAL

### INTRODUCTION

Clean and rinse all instruments before loading them into the sterilizer. Disinfectant residues and solid debris may inhibit sterilization and damage the instruments and the Bravo. Unwrapped instruments, once exposed to ambient or external conditions, cannot be maintained in a sterile state. If sterile storage is desired, wrap the instruments to be sterilized according to the instrument manufacturer's instructions, select the appropriate wrapped cycle and allow it to run to completion.

#### NOTE



**USER SHOULD USE ONLY STERILIZATION WRAPS THAT HAVE BEEN CLEARED FOR THEIR MARKET. FOR U.S. CUSTOMERS, USE ONLY STERILIZATION WRAPS THAT HAVE BEEN CLEARED BY FDA FOR THE STERILIZATION PROGRAM CHOSEN.**

To promote drying and enable effective sterilization, wrapped or pouched instruments must not touch each other.

SciCan recommends the final user carefully choose the most appropriate sterilization cycle according to the recommendations of their leading infection control authorities and local regulatory guidelines / recommendations.

#### WARNING



**PLEASE REFER TO THE APPENDIX B – PROGRAMS (INTRODUCTION) FOR THE LIST OF COMPATIBLE MATERIALS WITH THE STERILIZER.**

### TREATING TEXTILE MATERIAL BEFORE STERILIZATION

With regards to textile material (or porous materials in general), such as smocks, napkins, caps and other, carefully wash and then dry these before they are treated in the autoclave.

#### NOTE



**DO NOT USE DETERGENTS WITH A HIGH CONTENT OF CHLORINE AND/OR PHOSPHATES. DO NOT BLEACH WITH CHLORINE-BASED PRODUCTS. THESE SUBSTANCES CAN DAMAGE THE TRAY SUPPORTS, TRAYS AND ANY METAL INSTRUMENTS THAT MAY BE PRESENT IN THE STERILIZATION CHAMBER.**

### TREATING THE LOAD BEFORE STERILIZATION

First of all, it should be recalled that, when handling and managing contaminated material, it is a good idea to take the following precautions:

- Wear rubber gloves of adequate thickness;
- Clean your gloved hands with a germicide detergent;
- Always carry the instruments on a tray;
- Never carry them in your hands;
- Protect your hands from contact with any sharp points or edges; this will avoid the risk of contracting a dangerous infection;
- Immediately remove any article that does not need to be sterilized or that is not capable of withstanding the process;
- Carefully wash your still gloved hands when done handling non-sterile material.

All materials and/or instruments to be sterilized must be perfectly clean, without any type of residue (deposits of organic/inorganic material, fragments of paper, cotton/gauze pads, lime, etc.).

#### NOTE



**IN ADDITION TO CAUSING PROBLEMS DURING STERILIZATION, THE FAILURE TO CLEAN AND REMOVE RESIDUE CAN DAMAGE THE INSTRUMENTS AND/OR THE STERILIZER, ITSELF.**

For **handles** (turbines, contra-angles, etc.), supplement the above with treatment in suitable dedicated devices that provide effective internal cleaning (occasionally including lubrication).

#### NOTE



THE END OF THE STERILIZATION PROGRAM, REMEMBER TO LUBRICATE THE INTERNAL HANDLE MECHANISMS USING THE SPECIAL STERILE OIL. BY TAKING THESE PRECAUTIONS, THE INSTRUMENTS USEFUL LIFE WILL NOT BE REDUCED IN ANY WAY.

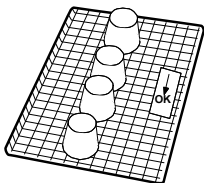
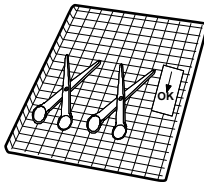
#### WARNING



CONSULT THE INSTRUCTIONS PROVIDED BY THE MANUFACTURER OF THE INSTRUMENT/MATERIAL TO BE STERILIZED BEFORE SUBJECTING IT TO AUTOCLAVE TREATMENT, CHECKING FOR ANY INCOMPATIBILITIES. DILIGENTLY FOLLOW THE METHODS OF USING DETERGENTS OR DISINFECTANTS AND THE USAGE INSTRUCTIONS OF THE AUTOMATIC DEVICES FOR WASHING AND/OR LUBRICATING THEM.

To ensure proper sterilization and to reduce wear on instruments, follow the instructions below:

### ARRANGING THE LOAD



#### General notes for positioning on trays:

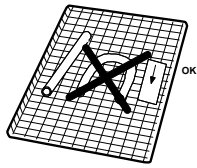
- Arrange instruments made of different metals (stainless steel, tempered steel, aluminum, etc.) on different trays or well separated from each other;
- For instruments not made of stainless steel, place a paper sterilization napkin or a muslin cloth between the tray and the tool, avoiding direct contact between the two different materials;
- Always arrange objects sufficiently distant from each other that they will remain so for the entire sterilization cycle;
- Make sure that all instruments are sterilized in an open position;
- Position cutting instruments, (scissors, scalpels, etc.) so they can not come into contact with each other during sterilization; if necessary, use a cotton or gauze cloth to isolate and protect them;
- Arrange recipients (glasses, cups, test tubes, etc.) resting on their side, or upended, so avoid pooling water;
- Do not load trays beyond their indicated limit (see Appendix A);
- Since this value is understood to be the maximum allowed limit, it can be excessive in some cases, so always use common sense;
- Do not stack trays or put them in direct contact with the walls of the sterilization chamber;
- Always use the tray support provided;
- To insert and extract trays from the sterilization chamber, always use the extractor provided.

#### NOTE



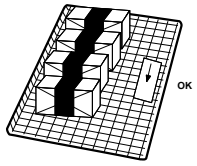
PROCESS THE APPROPRIATE BIOLOGICAL/CHEMICAL INDICATOR WITH EVERY TRAY TO CONFIRM STERILIZATION HAS OCCURRED. IF PROCESSING WRAPPED MATERIAL, PLACE THE INDICATOR INSIDE ON THE WRAPPINGS.

THE CUSTOMER SHOULD USE ONLY BIOLOGICAL INDICATORS THAT HAVE BEEN CLEARED IN THEIR MARKET. FOR U.S. CUSTOMERS, ONLY USE BIOLOGICAL INDICATORS THAT HAVE BEEN CLEARED BY FDA FOR THE STERILIZATION PROGRAM CHOSEN.



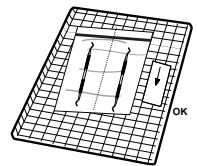
#### Notes for rubber and plastic tubing

- Always rinse before use with pyrogen-free water; do not dry them.
- Arrange the tubing on the tray so that their ends are not obstructed or crushed.
- Do not bend or wind them, but allow them to lie as straight as possible.



#### Notes for packets and packages

- Arrange packages side-by-side, suitably spaced and absolutely not piled, to avoid their coming in contact with the walls of the chamber.
- When it is necessary to wrap particular objects, always use suitably porous material (sterilization paper, muslin napkins, etc.), closing the wrapping with autoclave adhesive tape.



#### Notes for wrapped material

- It is best to wrap instruments individually, but if more than one instrument is placed in the same envelope, make sure that they are made of the same metal.
- Seal the wrapping with adhesive tape designed for autoclaves or heat-sealing machines.
- Do not use staples, pins or other fasteners since they can compromise the maintenance of sterility.
- Arrange the envelopes to avoid forming air pockets that obstruct the correct penetration and removal of the steam.
- Orient the envelopes with the plastic side up and the paper side down.
- Always check that envelopes are correctly positioned and turn them over if necessary.
- If possible, place the envelopes on their sides using a suitable support.
- If pouched or wrapped loads are not dry when they are removed from the chamber, the instruments must be used immediately or resterilized.

#### WARNING



**IF YOU EXPECT TO STORE INSTRUMENTS, ALWAYS WRAP THEM. SEE THE CHAPTER 10 – STORING STERILIZED MATERIAL. THE USER SHOULD USE ONLY STERILIZATION WRAPS THAT HAVE BEEN CLEARED FOR THEIR MARKET. FOR U.S. CUSTOMERS, ONLY USE STERILIZATION WRAPS THAT HAVE BEEN CLEARED BY FDA FOR THE STERILIZATION PROGRAM CHOSEN.**

## STERILIZATION MONITORING

Chemical process monitors suitable for steam sterilizers at the indicated cycle temperatures and times should be included in or on each package or load being sterilized. In addition, SciCan recommends the use of biological monitors such as the EZTEST-STEAM indicator or the 3M Attest system for routine monitoring of the sterilizer. It is important to select the correct biological indicator for the cycle being tested.

# PROGRAM SELECTION

## INTRODUCTION


## PROCEDURE

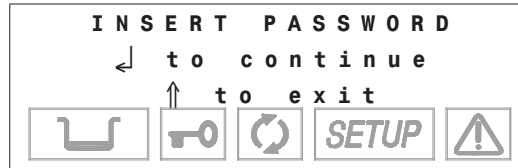


Program selection is key to a successful sterilization process.

Since objects for sterilization can vary in shape, consistency and properties, it is important to identify the most suitable program for it. This will not only preserve its physical characteristics (avoiding or, at any rate, limiting alterations) it will ensure the most effective sterilization.

Power-on the device as described in the Chapter, “First Start-Up”.


**NOTE**  
 IF A PASSWORD HAS BEEN ENABLED (SEE THE CHAPTER CONFIGURATION - SETTING THE PASSWORD), YOU WILL BE ASKED TO ENTER THE ACCESS CODE:



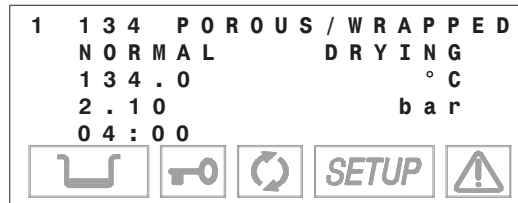
Enter the password using the + and – keys and confirm with the ↓ key.

At this point, the display will not offer any active pre-selection. It is waiting for the user to select a program.

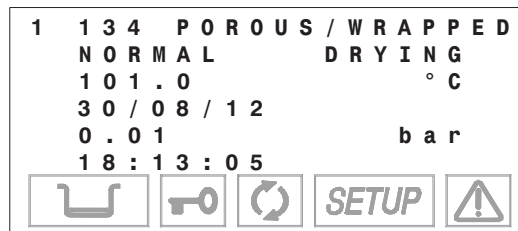
Press the PROGRAM SELECTION key one or more times until you reach the desired program (1, 2, 3 or 4, also shown on the upper left of the display).

**NOTE**  
 WHEN THE SELECTION KEY IS PRESSED, THE FIRST STERILIZATION PROGRAM PROPOSED IS THE ONE USED FOR THE LAST CYCLE EXECUTED.

The top two lines of the display show the description of the selected program and the type of drying set. Below are the set-point values for the temperature (°C), pressure (bar) and time (mm:ss) of the selected cycle. For example:



After a brief interval, the two lower lines of the display will change and show the present temperature and pressure values of the chamber, with the current date and time.



To cancel the selection, press ESC ↑ on the control panel.

**NOTE**



IF NO STERILIZATION PROGRAM IS SELECTED, THE EQUIPMENT CANNOT START A STERILIZATION CYCLE, AND THE FOLLOWING MESSAGE APPEARS ON THE DISPLAY, WITH A BEEP.

**S E L E C T   A   P R O G R A M  
P L E A S E . . .**



**SETUP**



**WARNING**



**IF YOU USE A PROGRAM THAT IS INAPPROPRIATE FOR THE TYPE OF MATERIAL TO BE STERILIZED (SEE APPENDIX B) THE EFFECTIVENESS OF THE STERILIZATION PROCESS IS NOT GUARANTEED.**

# RUNNING THE CYCLE

## INTRODUCTION

## STARTING THE CYCLE



Password check

Printer paper-out check

If the USB key is connected


A sterilization cycle consists of a determined number of phases. The number and duration of the phases can differ for the programs, based on the type of air extraction, sterilization process and drying method.

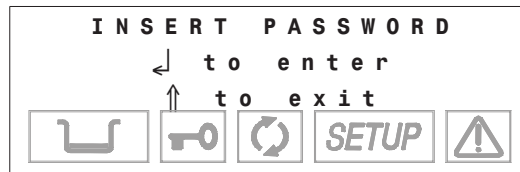
The electronic control system monitors the various phases, while checking that the various parameters are respected. If any type of anomaly is encountered during the cycle, the program is immediately interrupted, an alarm sounds and a code is displayed along with a message explaining the nature of the problem.

After placing the load in the sterilization chamber, select the desired program and close the door until you hear the click.

The door status icon  will flash to indicate the door is closed.

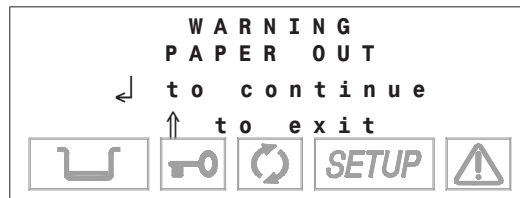
Press the **START** button.

**NOTE**  
 IF A PASSWORD HAS BEEN ENABLED (SEE THE CHAPTER CONFIGURATION - SETTING THE PASSWORD), YOU WILL BE ASKED TO ENTER IT.



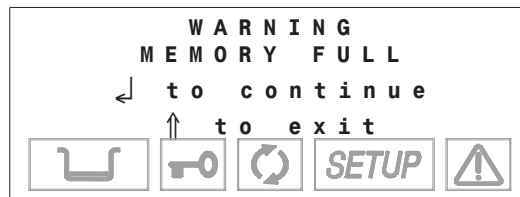
Enter the password using the + and - keys. Confirm with the ↓ key.

The equipment checks the presence of the paper into the on-board printer (if installed). If it is out of paper the following message will be displayed:




Push key ↓ to continue however (replace the paper during or at the end of the sterilisation cycle). Push key ↑ to return in Stand-by mode.

If the memory is full or has insufficient space remaining to store the data of the new cycle, the following message will appear:



Press the ↵ key to continue, however, the data recorded on the USB key will be lost. Then download the files onto the PC and cancel the content of the memory (this operation can also be carried out by DataFlash). Reinsert the USB key in its port. Once the operation has been completed, press **Start** again.

**NOTE**

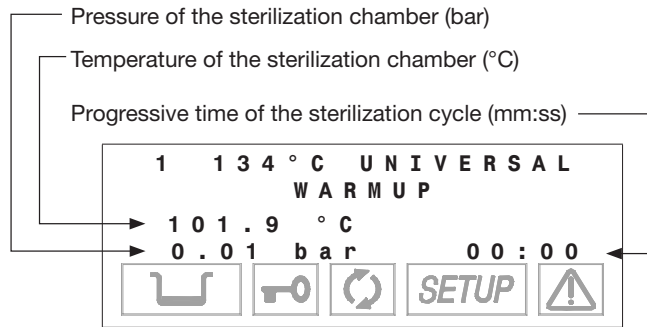
 THE ABOVE MESSAGE IS ALSO GENERATED IF A NON-COMPATIBLE **USB** KEY IS USED.

**Door locking**

The equipment locks the door.

The door status icon  appears without blinking, the door is locked.

When **START** is pushed, and for the entire sterilization cycle, the lower lines of the display will show the following parameters:



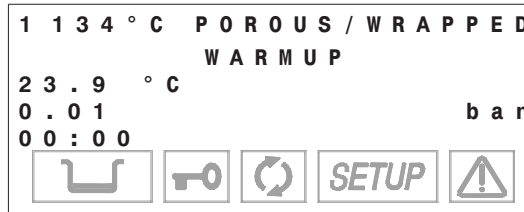
Cycle time is counted from the start of the sterilization cycle (first vacuum phase), and excludes the preheating phase.


**PROGRAM EXECUTION**

What follows is a phase by phase explanation of the execution of a sterilization cycle, using as an example, the most complete and important cycle, the 134 POROUS/WAPPED program. This cycle is characterized by a fractionated pre-vacuum.

When the **START** button is pressed, the first phase is **PREHEATING**, which brings the chamber to the required temperature for the start of the cycle. The display shows the following:

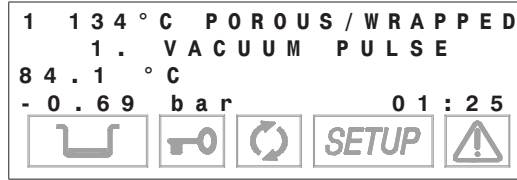
**Preheating**



The icon that shows the status of the sterilization process  is off.

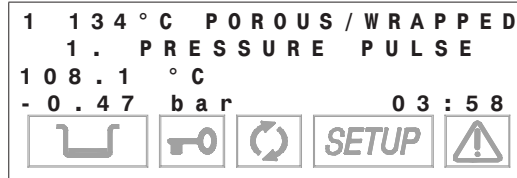
**First vacuum phase**

When the optimum temperature is reached, the first vacuum phase (**1st VACUUM PULSE**) is begins and the unit brings the chamber pressure down to the target value. The display shows:



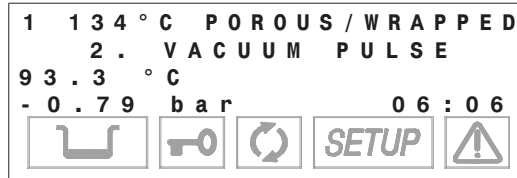
**First rise in pressure**

When the pre-set vacuum value is reached, steam is injected and the pressure begins to rise (**1st PRESSURE PULSE**), until the established value is reached.



**Second vacuum phase**


At the end of the pressure rise, the steam, mixed with residual air, is discharged and the second emptying of the sterilization chamber begins (**2nd VACUUM PULSE**).



**Second rise in pressure**

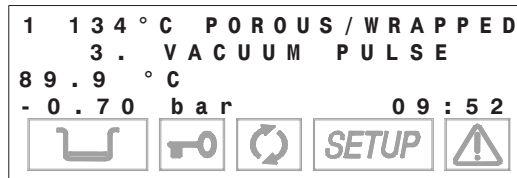
After the second vacuum phase, steam is again injected into the sterilization chamber, with a corresponding rise in pressure (**2nd PRESSURE PULSE**).



The icon that shows the status of the sterilization process  is always off.

**Third vacuum phase**

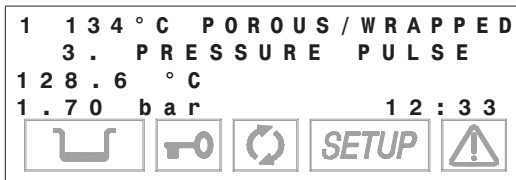
At the end of the second pressure rise, there is another discharge and the last vacuum phase begins (**3rd VACUUM PULSE**).





**Third rise in pressure**

After the last vacuum phase, the pressure in the sterilization chamber must rise to the value set for the sterilization process (**3rd PRESSURE PULSE**), always through the injection of steam.



**Thermodynamic equilibrium**

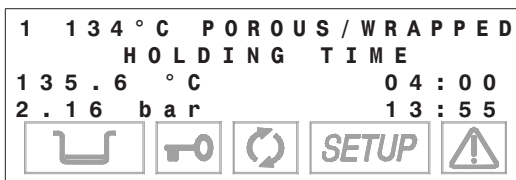
When the pressure and temperature values for the selected program have been reached, the unit pauses to allow the temperature in the chamber to stabilize (EQUILIBRATION). The liquid crystal display shows:



**Sterilization time**

When the thermodynamic parameters are balanced, the actual sterilization phase of the materials begins (HOLDING TIME).


With continuous monitoring of the thermodynamic parameters and ongoing management of the plumbing circuit, the pressure and temperature are remain constant within the limits required by the program. A sterilization time countdown begins, and the display shows the following:



The icon for the sterilization process status  **flashes**, to indicate that the treatment of the load is in progress.

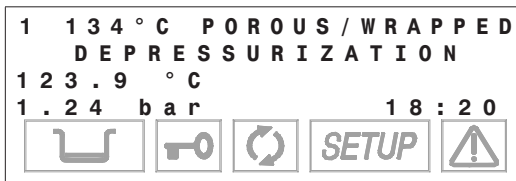
At the end of the sterilization phase, the icon  stays on, to indicate the complete sterilization.


**WARNING**

 **IF THE STERILIZATION CYCLE IS INTERRUPTED BEFORE COMPLETION, THE ICON WILL CONTINUE TO FLASH. WHEN THIS HAPPENS, THE MATERIAL CANNOT BE CONSIDERED STERILE AND MUST NOT BE USED.**

**Steam discharge**

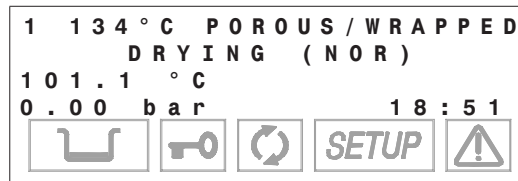
At the end of the sterilization phase, the steam is released from the sterilization chamber (**STEAM DISCHARGE**). The liquid crystal display shows:



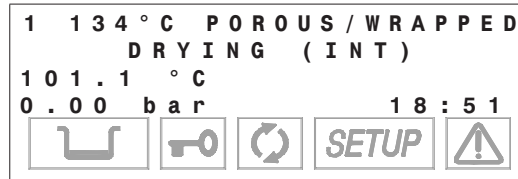
The icon for the sterilization process status  stays on.

## Drying

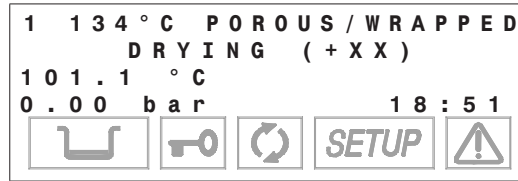
After the steam under pressure is released, the vacuum pump turns on to begin the drying phase (DRYING). This creates a low pressure in the sterilization chamber to facilitate the evaporation and consequent elimination of the steam. Depending on the type of drying selected, one of the following screens will appear:



Standard drying



Intelligent drying



EXTRA DRYING  
 (+XX) is the time set

## Ventilation

When the drying phase is finished, it is followed by a **VENTILATION** phase in which fresh sterile air is injected, while maintaining a vacuum in the chamber, to eliminate condensate and cool the load.




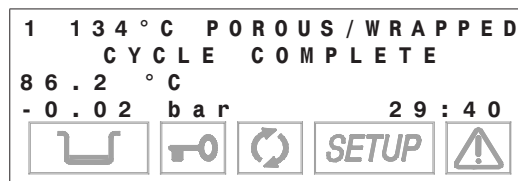
## Leveling to the atmospheric pressure

At the end of the ventilation phase, the chamber is brought back to atmospheric pressure (**LEVELLING**) by injecting sterile outside air to allow the opening of the door and the retrieval of the load.



## Completion of the cycle

When the drying cycle is completed and the chamber pressure returns to pre-set safety limits, the door status indicator  will flash, the unit will beep and the door will unlock.



The icon for the sterilization process status  is **steady on**.

**NOTE**

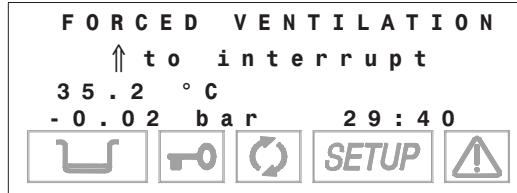


AT THE END OF THE CYCLE, AND UP TO THE OPENING OF THE DOOR, THE HEATING ELEMENTS ARE OFF TO ALLOW COOLING OF THE LOAD. ONLY AFTER THE LOAD HAS BEEN REMOVED WILL THE UNIT RETURN TO ANY STAND-BY PREHEATING OPTIONS YOU HAVE SELECTED..

**NOTE**




WHEN THE STERILIZER'S DOOR IS NOT OPENED AT THE END OF THE CYCLE, THE VACUUM PUMP IS PERIODICALLY ACTIVATED TO REMOVE ANY TRACES OF CONDENSATE FROM THE STERILIZATION CHAMBER. THE DISPLAY SHOWS:



Press ↑ to interrupt ventilation and open the door.

**Open the door**

Open the door and retrieve the sterilized material, using the extractor provided.

When the door is opened, the icon  symbol turns off and the device goes to STAND-BY mode as previously set.

**Report print**

When the door is opened, the report for the sterilization cycle executed is automatically produced (if the printer or data logger is installed). Refer to the print report examples shown in Appendix B, Programs.

If a data logger is installed, never remove the USB stick until the report is fully downloaded, which is indicated by a quick flashing light on the USB stick and a message on the LCD display.

**Equipment ready**

**NOTE**



IF THE PRINTOUT STEP BY STEP OPTION IS SELECTED, THE REPORT WILL BE PRINTED AT THE COMPLETION OF EACH PHASE OF THE CYCLE.

The device is **ready** to execute a **new cycle**.

Repeat the procedures explained in the Chapter - Program Selection to execute a new sterilization cycle.

**RESULT OF THE CYCLE**

After the cycle is finished, it is important to check the sterilization results.

The report (option) of the sterilization parameters is an additional verification tool.

## CHECK OF THE CYCLE DATA REPORT



It is a good practice to check that the print report issued at the end of the sterilization program, also specifies a positive outcome.

At the end of the cycle, the relevant data for the thermodynamic parameters of the sterilization, i.e., temperature and pressure (°C and bar), and time (in minutes) of the sterilization cycle, along with particular attention to the sterilization phase, will print automatically when the door is opened.

Check the values on the print report and any additional indications for further confirmation of sterilization.

The operator should sign in the space provided and file the document for possible future use. If necessary, copies of the document can be used to identify the load (or parts of it) with the date/time of sterilization and details of the type of cycle performed.

To select the number of copies to print, consult Chapter - Configuration.

### NOTE



THE OPERATOR CAN ALSO REQUEST AN EXTENDED PRINTOUT OF THE STERILIZATION PROCESS DATA, INCLUDING THE RECORDED VALUES OF ALL THE SENSORS INSTALLED ON THE MACHINE. TO START THIS PRINT FUNCTION, HOLD DOWN THE ↑ (ESC) KEY ON THE CONTROL PANEL WHILE OPENING THE DOOR.  
FOR COMPLETE DETAILS ABOUT PRINTING THE SUMMARY, PLEASE REFER TO THE REPORT EXAMPLES SHOWN IN **APPENDIX B, PROGRAMS.**

## STORING DATA ON THE USB KEY

All printing reports can be stored on the supplied USB key so that they can be archived and viewed on the PC whenever necessary (using the DataFlash software).

### NOTE



TO AVOID THE POSSIBLE LOSS OF DATA STORED ON THE **USB** KEY, PERIODICALLY BACKUP THE REPORTS.

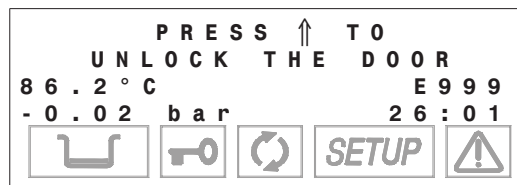
## MANUAL CYCLE INTERRUPTION

The operator can manually interrupt the cycle at any time by pressing the START/STOP key for three seconds. The command generates the error **E999**, because the cycle did not finish correctly. Until it is safe to open the door, the unit will beep and the display will show:



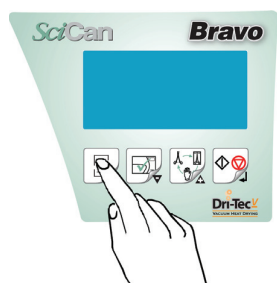
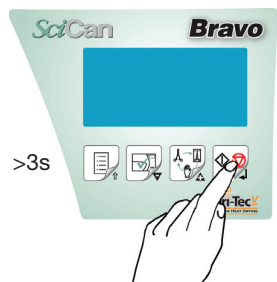
← Error code

When safe conditions are reached, the machine activates a special procedure, first asking the user to manually unlock the door by displaying the following instruction:

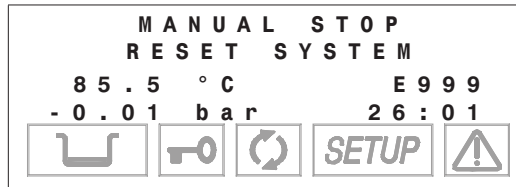


Press the ↑ key to unlock the door.

The following message is then displayed:



Finally, when the door is opened, you will be asked to **reset** the device by the following message:



To **RESET** the system, **hold down, for at least three seconds**, the **PROGRAM SELECTION** key until you hear the confirming beep.

When the door is opened, the report for the sterilization cycle executed is produced, including the error code (**E999**). Check the report, initial it in the space provided and file it in a suitable place.

Refer to the print report examples shown in **Appendix B, Programs**.

After the **RESET**, the device goes to **STAND-BY** mode, ready to execute a **new program**.

#### NOTE



WHENEVER AN ALARM IS GENERATED IN CERTAIN PHASES OF THE CYCLE, AN AUTOMATIC PROCEDURE IS ACTIVATED TO CLEAN THE PLUMBING CIRCUIT. FOR A COMPLETE DESCRIPTION OF THE ALARMS, SEE APPENDIX E "ALARMS".

#### NOTE



AFTER AN ABORTED CYCLE, DUE TO BLACK-OUT OR A POWER FAILURE, THE USER **CANNOT** ACCESS THE CHAMBER UNTIL TO THE POWER RETURNS.  
AT THAT TIME, THE USER MUST RESET THE UNIT ACCORDING TO THE PROCEDURE DESCRIBED IN THE APPENDIX E — ALARMS (ALARM INTERVENTION).  
AT THE START OF THE NEXT CYCLE, AN AUTOMATIC PROCEDURE IS ACTIVATED TO CLEAN THE PLUMBING CIRCUIT. FOR A COMPLETE DESCRIPTION OF THE ALARMS, SEE APPENDIX E — ALARMS.

#### WARNING



IF THE ICON  IS OFF, THE MATERIAL IN THE STERILIZATION CHAMBER CANNOT BE CONSIDERED STERILE AND MUST NOT BE USED.

# STORING STERILIZED MATERIALS

## INTRODUCTION

The sterilized material must be adequately treated and stored to maintain its sterility over time, until its use.

Inadequate storage **can** cause **rapid recontamination**.

This leads to problems regardless of what you do since you will either be using recontaminated material (most of the time unconsciously), placing the user and patient at risk, or you will have to run the sterilization cycle again, with an inevitable waste of time and resources.

For this reason, we think it will be useful to provide several basic suggestions, leaving the operator the task of further study of specific texts.

## HANDLING

Assuming that the sterilizer is located in a clean place, free of dust and not too damp, the following precautions should be taken when handling and/or carrying sterile material:

1. Remove the load from the sterilization chamber wearing gloves and a clean, or even better, sterilized smock. As an additional precaution, wear a protective mask on your face;
2. Rest the tray on a dry, suitably clean and disinfected surface. Take care to distance or, at any rate, separate the sterile material from the area where contaminated material is kept waiting to be sterilized;
3. Touch the material and/or instruments as little as possible, taking extreme care **not** to cut or damage the wrappings;
4. Let the instruments cool before any transport (and subsequent storage). If necessary for transport, transfer the material using dry, clean and disinfected containers. The containers must be closed or, if open, covered with clean cloths.

## STORAGE

Sterile material waiting for used must be stored using the appropriate techniques. These will significantly slow recontamination:

1. Store the material and/or instruments in the protective wrappings that were used during sterilization. **Do not** wrap the instruments after sterilization since, in addition to being useless and completely senseless, is also potentially damaging;
2. Store the material in a dry, suitably clean and disinfected place, far from the area where infected material passes. If possible, use closed compartments equipped with ultraviolet light;
3. Identify the sterile material by attaching the sterilization data (attaching a copy of the printed report or an adhesive label);
4. First use the material that has been stored the longest (FIFO, "First In First Out"). This results in material that is homogeneously stored, avoiding storing for too long, with the consequent risks.
5. Never store material for too long. In fact, do not overlook the fact that materials will tend to degrade and be recontaminated in a finite time, even when the above instructions are followed.

### NOTE



UNPACKAGED INSTRUMENTS AND MATERIALS **MUST** BE STORED IN A **CLOSED, DRY, CLEAN AND DISINFECTED** PLACE, POSSIBLY EQUIPPED WITH ULTRAVIOLET LIGHT.

PLEASE REMEMBER THAT UNPACKAGED INSTRUMENTS AND/OR MATERIALS ARE **NOT** SUITABLE FOR **LONG TIME** STORAGE.

IT IS RECOMMENDED THEIR **IMMEDIATE USE** AFTER THE STERILIZATION PROCESS.

### WARNING



**CONSULT THE SPECIFICATIONS PROVIDED BY THE MANUFACTURER OF THE PACKAGING MATERIAL FOR INFORMATION ON THE MAXIMUM ALLOWED STORAGE TIME.**

## TEST PROGRAMS

### INTRODUCTION

To protect the safety of users and patients, a fundamental process like sterilizing medical devices should be periodically checked.

In this regard, Bravo offers the possibility of, simply and automatically, executing two distinct test programs:

- Helix/BD Test
- Vacuum Test

The **HELIX/BD Test** program executes a cycle at 134 °C for a duration of 3.5 min. The cycle has a fractionated vacuum phase similar to that used in the POROUS and HOLLOW programs. Using a suitable device, it is possible to evaluate the correct penetration of the steam inside hollow loads (see the following paragraph).

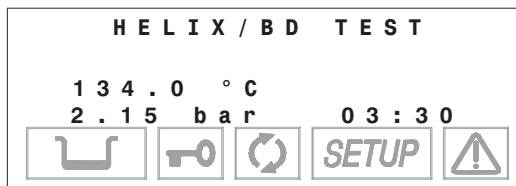
This cycle is also suitable for measuring the penetration of the steam inside porous loads (**Bowie & Dick** test pack).

On the other hand, the **Vacuum Test** program tests the seals of the sterilizer's entire plumbing system.

By measuring the variation in the degree of vacuum in a certain span of time and comparing it with pre-set limit values, it is possible to determine the effectiveness of the seal of the sterilization chamber, the various tubes and the cut-off devices.

### HELIX/BD TEST

To select the **HELIX/BD Test** program, press the **Test Selection** key one or two times until the display reads:



The test device (in accordance with the requirements of standard EN 867-5) is a 1.5-m tube made of PTFE with an internal diameter of 2 mm, with a small sealed screw capsule attached to one end, capable of holding a suitable amount of chemical. The other end of the tube is left free to allow the penetration of the steam and evaluate its effectiveness.

To execute the test (in reference to standard EN 13060) insert the chemical indicator, which consists of a strip of paper with a special reagent ink, inside the capsule of the device (which is always to be used perfectly dry). Tighten the capsule so that seepage through the gasket seal will not be possible.

#### NOTE



THE DEVICE AND CHEMICAL INDICATORS FOR RUNNING THE **HELIX/BD TEST** PROGRAM ARE NOT SUPPLIED WITH THE DEVICE. TO REQUEST INFORMATION IN THIS REGARD, CONTACT **SciCAN'S CUSTOMER SUPPORT DEPARTMENT (SEE APPENDIX G)**.

Place the device on the device's central tray, approximately in the middle. **Do not** put any other material inside the chamber.

Close the door and start the program with the **START** key.

#### NOTE



IF A PASSWORD HAS BEEN SET WITH THE **ANY CYCLE START** OPTION (SEE THE **CHAPTER, CONFIGURATION, SETTING THE PASSWORD**), YOU WILL BE ASKED TO ENTER THE ACCESS CODE.

IN ADDITION, THE EQUIPMENT CHECKS THE PRINTER PAPER PRESENCE (OPTIONAL).

THE POSSIBLE WARNING MESSAGES, AND THE CONSEQUENT ACTIONS TO CARRY OUT, ARE THE SAME AS DESCRIBED FOR A STANDARD STERILIZATION CYCLE.

The cycle phases are *analogous* to what is described in the *Chapter, "Running a Sterilization Program"*. At the end of the program, remove the test device, open the capsule and remove the indicator from its housing.

If the steam has correctly penetrated, the ink will have completely changed color from what it was before, along the entire length of the strip; if not (insufficient penetration) there will be only a partial variation or none at all.

**NOTE**



**NORMALLY THE COLOR CHANGE IS FROM A LIGHT COLOR (BEIGE, YELLOW, ETC.) TO A DARK COLOR (BLUE, VIOLET OR BLACK). IN ANY CASE, DILIGENTLY FOLLOW THE INSTRUCTIONS PROVIDED BY THE INDICATOR'S MANUFACTURER FOR ITS METHODS OF USE AND INDICATION AND ANY OTHER TECHNICAL DETAILS.**

As the door is opened at the end of the cycle, a report will be printed of the relevant data for the test cycle performed.

Attach the chemical indicator in the space provided, initial the document and file it in a suitable place.

**NOTE**



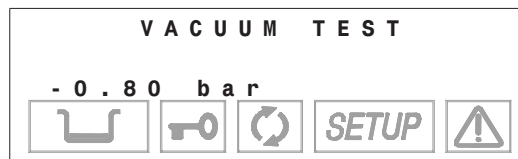
**WHEN A USB KEY IS INSERTED, IT IS ALWAYS POSSIBLE TO ELECTRONICALLY BACKUP THE PRINTING REPORTS.**

For complete details about printing summaries, please refer to the report examples shown in **Appendix B, Programs**.

**VACUUM TEST**



To select the **VACUUM TEST** program, press the **Test Selection** key one or two times until the display reads:



The Vacuum Test program is run with the **sterilization chamber empty**, except for the trays and their supports.

**NOTE**



**RUN THE VACUUM TEST AS THE FIRST CYCLE AFTER POWERING-ON THE EQUIPMENT.**

To avoid the heating of the sterilization chamber influencing the variation of the vacuum value measured during the Vacuum Test, the system is programmed to prevent running this test when the temperature sensors of the sterilization chamber and steam generator show a value higher than 50° C.

If you try to start the program with a higher temperature than indicated above, the liquid crystal display will read:



After a short time, the device will automatically return to STAND-BY mode, ready for use.



**NOTE**



TO RAPIDLY LOWER THE TEMPERATURE OF THE CHAMBER AND, THUS, PERFORM THE **VACUUM TEST**, SWITCH OFF THE STERILIZER WITH THE DOOR OPEN UNTIL THE CORRECT TEMPERATURE IS REACHED.

Close the door and start the program with the **START** key.

**NOTE**

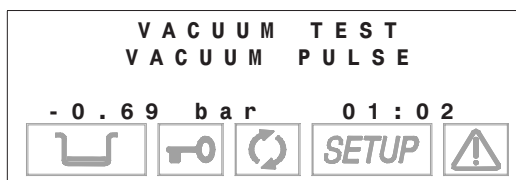


IF A PASSWORD HAS BEEN SET WITH THE **ANY CYCLE START** OPTION (SEE THE **CHAPTER, CONFIGURATION, SETTING THE PASSWORD**), YOU WILL BE ASKED TO ENTER THE ACCESS CODE.

IN ADDITION, THE EQUIPMENT CHECKS THE PRINTER PAPER PRESENCE (OPTION) AND, IF A DATA RECORDER IS CONNECTED, THE PRESENCE OF THE FLASH CARD AND ITS MEMORY CAPACITY.

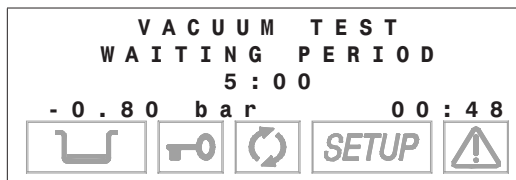
THE POSSIBLE WARNING MESSAGES, AND THE CONSEQUENT ACTIONS TO CARRY OUT, ARE THE SAME AS DESCRIBED FOR A STANDARD STERILIZATION CYCLE.

The vacuum phase begins immediately and the display reads:



The display shows the pressure (**bar**), and the total time from the start of the program.

When the pre-set pressure is reached (**-0.80 bar**) the pump stops and the pressure stabilization phase begins (**WAITING PERIOD**). This lasts 5 minutes and (shown on the display as a scalar value):



During this phase, a variation of not more than 10% of the maximum low pressure is allowed. Beyond this, the test will fail.

When the waiting phase is complete, the pressure verification phase begins (**LEAKAGE PERIOD**). This will last 16 minutes.

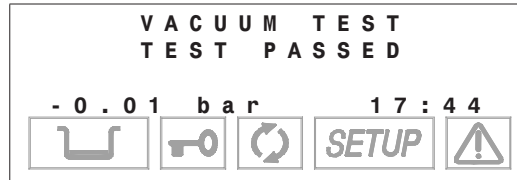


In this phase, a variation of **up to ±0.02 bar** is allowed, compared to the initial phase value. Higher variations cause the test to fail.

This time is counted down until the phase is completed, after which the pressure is brought back to atmospheric pressure.



When the program finishes, the display will read:



**NOTE**



IF THE PRESSURE CHANGE EXCEEDS THE PRE-SET LIMIT, THE PROGRAM IS INTERRUPTED AND ALARM MESSAGE IS GENERATED.  
SEE A COMPLETE DESCRIPTION OF THE ALARMS IN **APPENDIX E**.

When the door is opened at the end of the program, a report of the test cycle is printed (if the printer is installed) with all the relevant data.

**NOTE**



WHEN A **USB** KEY IS INSERTED, IT IS ALWAYS POSSIBLE TO ELECTRONICALLY BACKUP THE PRINTING REPORTS.

For complete details about printed reports, please refer to the examples shown in **Appendix B, Programs**.

## APPENDIX A – TECHNICAL CHARACTERISTICS

### SUMMARY TABLE

Device		Steam Sterilizer		
Classification (according to the Directive 93/42/EEC and subsequent changes)		II b		
Model		<b>BRAVO 17</b>	<b>BRAVO 17V</b>	<b>BRAVO 21V</b>
Manufacturer		<b>SciCan Ltd.</b> 1440 Don Mills Road Toronto, ON M3B 3P9 CANADA Phone: (416) 445-1600 Fax: (416) 445-2727 Toll free: 1-800-667-7733		
Power supply voltage		<b>120V</b>	<b>220V - 230V</b>	<b>220V - 240V</b>
Frequency		<b>50/60 Hz</b> (depending on the version)		
Mains fuses (6.3 x 32 mm)		<b>F 15A</b>		
On-board fuses (5 x 20 mm)	<i>F1 (Secondary trafo):</i>	<i>T 5A 250V</i>	<i>T 5A 250V</i>	
	<i>F2 (Primary trafo):</i>	<i>T 4A 250V</i>	<i>TT 2A 250V</i>	
	<i>F3 (doorlock accidental activation):</i>	<i>F 200mA 250V</i>	<i>F 200mA 250V</i>	
	<i>F4 (doorlock overload):</i>	<i>F 1.25A 250V</i>	<i>F 1.25A 250V</i>	
	<i>F1 PTR (printer protection):</i>	<i>T 5A 250V</i>	<i>T 5A 250V</i>	
External dimensions (HxWxD) (excluding rear connections)		<b>420 x 480x 560 mm</b>		<b>420 x 480x 660 mm</b>
Nominal power		<b>1700 W (15A)</b>	<b>2300 W (10A)</b>	
Insulation class		Class I		
Installation category		Cat. II		
Environment of use		Internal use		
Sound power level (A weighted)		<b>&lt; 65 db(A)</b>		
Environmental operating conditions		Temperature: <b>+15 °C ÷ +40 °C</b> Relative humidity: <b>max 80%</b> , non-condensing Altitude: <b>max 3000 m (a.s.l.)</b>		
Net weight: <i>empty</i> <i>empty with trays and support</i> <i>empty, with trays and supports and water at MAX level</i>		~ <b>50 kg / 110 lbs</b> ~ <b>55 kg / 121 lbs</b> ~ <b>58 kg / 130 lbs</b>	~ <b>53 kg / 117 lbs</b> ~ <b>58 kg / 128 lbs</b> ~ <b>62 kg / 137 lbs</b>	~ <b>58 kg / 128 lbs</b> ~ <b>63 kg / 139 lbs</b> ~ <b>67 kg / 148 lbs</b>
Sterilization chamber dimensions (Ø x D)		<b>250 x 350 mm</b>		<b>250 x 450 mm</b>
Sterilization chamber total volume		about <b>17 l</b> (0.017 m <sup>3</sup> )		about <b>22 l</b> (0.022 m <sup>3</sup> )
Sterilization chamber useful volume (with tray supports inserted)		about <b>10 l</b> (0.010 m <sup>3</sup> )		about <b>13 l</b> (0.013 m <sup>3</sup> )
Distilled water tank capacity (supply)		about <b>4.6 l</b> about <b>0.8 l</b>	(water at <b>MAX level</b> ) (water at <b>MIN level</b> )	
Sterilization programs		Available: <b>11</b> (see <b>Appendix B</b> ) Pre-sets: <b>4</b> (direct selection by user)		
Test programs		Helix / BD Test Vacuum Test		
Preheating time (from cold)		about <b>10 minutes</b>		
USB connection		Standard female connector		
Bacteriological filter (PTFE filtering element)		Porosity: <b>0.2 µm</b> Connection: <b>male 1/8" NPT connector</b>		

## SAFETY DEVICES

The sterilizer is equipped with the following safety devices:

- Mains fuses (see summary table data).  
Protects inside the device against a fault in the heating elements.  
Action: cuts the electricity.
- Fuses protecting the electronic circuits (see summary table data).  
Protects against a fault in the primary transformer circuit and low voltage uses.  
Action: cuts power to one or more low-voltage circuits.
- Thermal circuit breakers on the mains voltage windings.  
Protects against overheating of the vacuum pump motor and the primary transformer windings.  
Action: temporary cut-off (until cooling) of the winding.
- Safety valve.  
Protects against overpressure in the sterilization chamber.  
Action: releases the steam and restores to a safe pressure.
- Steam generator manual re-arm safety thermostat.  
Protects against steam generator overheating.  
Action: cuts-off the electricity to the steam generator.
- Heating element manual re-arm safety thermostat.  
Protects against overheating of the heating elements of the container under pressure.  
Action: cuts-off the electricity to the chamber heating element.
- Door position safety microswitch.  
Confirms the door is correctly closed when the container is under pressure.  
Action: signals incorrect door position.
- Mechanized door lock mechanism with electromechanical protection (pressure switch).  
Protects against accidental opening of the door (even in a blackout).  
Action: locks the door.
- Door lock mechanism safety microswitch.  
Confirms the door lock is operating correctly.  
Action: signals the failure or incorrect operation of the door lock mechanism.
- Self-leveling plumbing system.  
Plumbing system structure that allows for the spontaneous leveling of pressure in the case of a manual interruption of the cycle, alarm or blackout.  
Action: automatically restores atmospheric pressure in the sterilization chamber.
- Integrated system for evaluating the sterilization process.  
Provides continuous verification of the sterilization process parameters entirely managed by microprocessor.  
Action: in case of anomaly, immediately interrupts the program and generates alarms.
- Monitoring of the sterilizer's operation.  
Provides real-time oversight of all significant parameters when the machine is on.  
Action: in case of anomaly, generates alarm messages with possible interruption of the cycle.

## WATER SUPPLY CHARACTERISTICS

DESCRIPTION	WATER SUPPLY VALUES	VALUES IN CONDENSATE
DRY RESIDUE	< 10 mg/l	< 1 mg/l
SILICON OXIDE SiO <sub>2</sub>	< 1 mg/l	< 0.1 mg/l
IRON	< 0.2 mg/l	< 0.1 mg/l
CADMIUM	< 0.005 mg/l	< 0.005 mg/l
LEAD	< 0.05 mg/l	< 0.05 mg/l
HEAVY METAL RESIDUES (except iron, cadmium and lead)	< 0.1 mg/l	< 0.1 mg/l
CHLORINES	< 2 mg/l	< 0.1 mg/l
PHOSPHATES	< 0.5 mg/l	< 0.1 mg/l
CONDUCTIVITY AT 20 °C	< 15 µs/cm	< 3 ms/cm
pH VALUE	5 - 7	5 - 7
APPEARANCE	colorless, transparent, without sediments	colorless, transparent, without sediments
HARDNESS	< 0.02 mmol/l	< 0.02 mmol/l

### NOTE



WHEN PURCHASING DISTILLED WATER, ALWAYS CHECK THAT THE QUALITY AND CHARACTERISTICS DECLARED BY THE PRODUCER ARE COMPATIBLE WITH THOSE SHOWN IN THE TABLE.

### WARNING



THE USE OF WATER FOR GENERATING STEAM CONTAINING CONTAMINANTS IN LEVELS EXCEEDING THOSE SHOWN IN THE TABLE WILL SIGNIFICANTLY SHORTEN THE STERILIZER'S LIFE. IN ADDITION, THIS MAY INCREASE THE OXIDATION OF MORE SENSITIVE MATERIALS AND INCREASE LIME RESIDUES ON THE GENERATOR, BOILER, INTERNAL SUPPORTS AND INSTRUMENTS.

## APPENDIX B – PROGRAMS

### INTRODUCTION

The steam sterilizer is appropriate for almost all materials and instruments, so long as they are able to tolerate, without damage, a **minimum temperature of 121 °C**.

The following material can normally be sterilized with steam:

- Stainless steel surgical/generic instruments;
- Carbon steel surgical/generic instruments;
- Rotating and/or vibrating instruments driven by compressed air (turbines) or mechanical transmission (counter-angles, tooth scalers);
- Glass articles;
- Mineral-based articles;
- Articles made of heat-resistant plastic;
- Articles made of heat-resistant rubber;
- Heat-resistant textiles;
- Medication materials (gauze, pads, etc.);
- Other generic material suitable for autoclave treatment.

#### NOTE



TO PREVENT THE INSTRUMENTS AND/OR MATERIALS FROM ELECTROLYTHIC CORROSION DURING THE STERILIZATION PROCESS, PLEASE AVOID DIRECT CONTACT BETWEEN THE FOLLOWING METALS.

**ALUMINUM (AL) - NICKEL (NI);  
CARBON STEEL - NICKEL (NI);  
NICKEL (NI) - CHROME (CR);  
COPPER (CU) - ALUMINUM (AL);  
CARBON STEEL - COPPER (CU);  
CHROME (CR) - COPPER (CU);  
STAINLESS STEEL - ALUMINUM (AL);  
CARBON STEEL - STAINLESS STEEL;  
CHROME (CR) - STAINLESS STEEL.**

**ALWAYS SEPARATE THE INSTRUMENTS AND/OR MATERIALS BY METAL TYPE AND ELECTROLYTHIC COMPATIBILITY.**

#### NOTE



DEPENDING ON THE CONFORMATION OF THE MATERIAL (SOLID, HOLLOW OR POROUS), ANY PACKAGING (PAPER/ PLASTIC ENVELOPE, STERILIZATION PAPER, CONTAINER, MUSLIN NAPKIN, ETC.) AND ITS HEAT-RESISTANCE, IT IS IMPORTANT THAT YOU CHOOSE THE APPROPRIATE PROGRAM BY REFERRING TO THE TABLE SHOWN ON THE NEXT PAGE.

#### WARNING



THE DEVICE MAY NOT BE USED FOR STERILIZATION OF FLUIDS, LIQUIDS OR PHARMACEUTICAL PRODUCTS.

**PROGRAM SUMMARY TABLE**

PROGRAM DESCRIPTION	NOMINAL VALUES				BASIC PROGRAM PARAMETERS								STERILIZABLE MATERIAL					NOTES	
	Temperature (°C)	Pressure (bar)	Holding time (min)	Cycle type (EN 13060: 2009)	Pre-vacuum (F=fractionated; S=single)	Standard drying (L=long; S=short)	Total cycle time (average load + max load)			Average consumption H <sub>2</sub> O (ml/cycle)		Average energy consumption (kWh/cycle)	TYPE	MAX TOTAL MASS (kg)		MAX MASS PER TRAY (kg)			MAX MASS PER ARTICLE (kg)
							220V			17/17V	21V			17/17V	21V	17/17V	21V		
							17	17V	21V										
134 POROUS/ WRAPPED	134	2,10	4	B	F	L	43	38	43	525	675	0,8	Porous, unpackaged material	1.00	1,25	0,30	0,40	0,30	For material and instruments in (single and double) packaging, we recommend using the 3-tray configuration (turning 90° the tray support)
													Porous material in single package	0.75	1,00	0,25	0,30	0,25	
													Porous material in double package	0.60	0,75	0,20	0,25	0,20	
													Solid material/ handpieces in single package	3.00	4,00	1,00	1,25	0,25	
													Solid material/ handpieces in double package	1.50	2,00	0,50	0,60	0,25	
121 POROUS/ WRAPPED	121	1,10	20	B	F	L	58	53	58	550	700	0,8	Porous, unpackaged material	1.00	1,25	0,30	0,40	0,30	For material and instruments in (single and double) packaging, we recommend using the 3-tray configuration (turning 90° the tray support)
													Porous material in single package	0.75	1,00	0,25	0,30	0,25	
													Porous material in double package	0.60	0,75	0,20	0,25	0,20	
													Hollow instruments in single package	3.00	4,00	1,00	1,25	0,25	
													Solid and hollow instruments in double package	1.50	2,00	0,50	0,60	0,25	
134 HOLLOW/ UNWRAPPED	134	2,10	4	S	F	S	38	31	36	525	625	0,7	Unpackaged hollow handpieces	6.00	7,50	1,20	1,50	0,50	
121 HOLLOW/ UNWRAPPED	121	1,10	20	S	F	S	53	46	51	550	700	0,7	Unpackaged hollow handpieces	6.00	7,50	1,20	1,50	0,50	
134 SOLID/ WRAPPED	134	2,10	4	S	S	L	32	26	30	300	375	0,6	Solid material in single package	3.00	4,00	1,00	1,25	0,25	We recommend using the 3-tray configuration (turning 90° the tray support)
121 SOLID/ WRAPPED	121	1,10	20	S	S	L	47	41	45	325	400	0,6	Solid material in single package	3.00	4,00	1,00	1,25	0,25	
134 SOLID/ UNWRAP.	134	2,10	4	N	S	S	24	21	25	300	375	0,5	Unpackaged solid material	6.00	7,50	1,20	1,50	0,50	
121 SOLID/ UNWRAP.	121	1,10	20	N	S	S	39	36	41	325	400	0,5	Unpackaged solid material	6.00	7,50	1,20	1,50	0,50	
134 EMERGENCY	134	2,10	3	N	S	Fast	16	12	14	300	375	0,45	Unpackaged solid material	0.50	0,50	0,50	0,50	0,50	
XXX USER (see note)	134 or 121	2.10 or 1.10	> 4 or > 20	n.d.	F/S	L/S	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.	Unpackaged solid material	n.d.	n.d.	n.d.	n.d.	n.d.	Variable parameters depending on the settings made
HELIX/BD TEST	134	2,10	3,5	-	F	S	22	20	22	-	-	-	Test device only (no other load)	-	-	-	-	-	
VACUUM TEST	-	-0,80	-	-	-	-	22	18	18	-	-	-	Empty chamber	-	-	-	-	-	

## GENERAL NOTES



- 1) **FRACTIONATED** = PRE-VACUUM STAGE COMPLETED WITH A SEQUENCE OF 3 VACUUM PULSES + 3 PRESSURE PULSES. "FRACTIONATED VACUUM" PROGRAMS ARE DEDICATED TO THE STERILIZATION OF POROUS MATERIALS OR HANDPIECES.

**SINGLE** = PRE-VACUUM STAGE COMPLETED BY 1 VACUUM + 1 PRESSURE PULSE.  
"SINGLE VACUUM" PROGRAMS ARE DEDICATED TO THE STERILIZATION OF SOLID MATERIALS.

- 2) **LONG** = DRYING STAGE FOR POROUS MATERIAL AND/OR HANDPIECES AND/OR SOLID MATERIAL IN SINGLE/DOUBLE PACKAGE. THE VALIDATED **LONG** DRYING TIME (**STANDARD** OPTION) IS 16.5 MIN.

THE **EXTRA** AND **INTELLIGENT** OPTIONS HAVE NOT BEEN VALIDATED.

**SHORT** = TYPICAL OF **HOLLOW** AND **SOLID** CYCLES.  
THE VALIDATED **SHORT** DRYING TIME (**STANDARD** OPTION) IS 7 MIN.

THE **FAST** OPTION, WITH A DRYING TIME OF 2.5 MIN (UP TO A LOAD OF 1.0 KG MAX) HAS NOT BEEN VALIDATED.

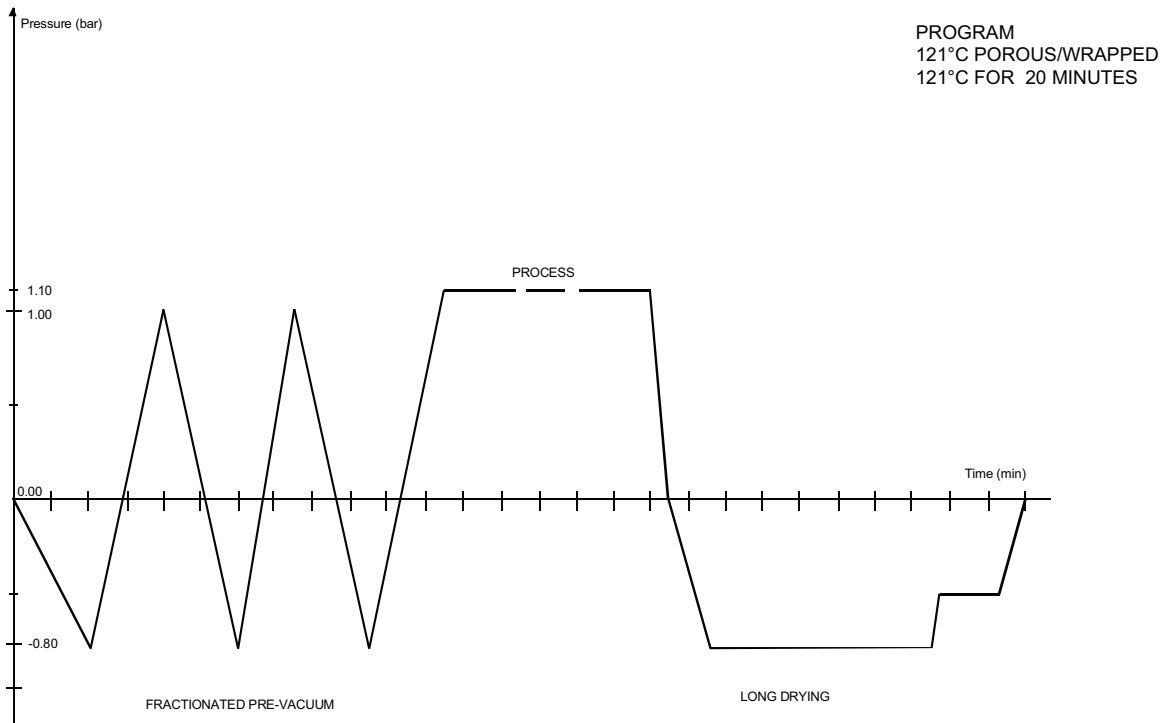
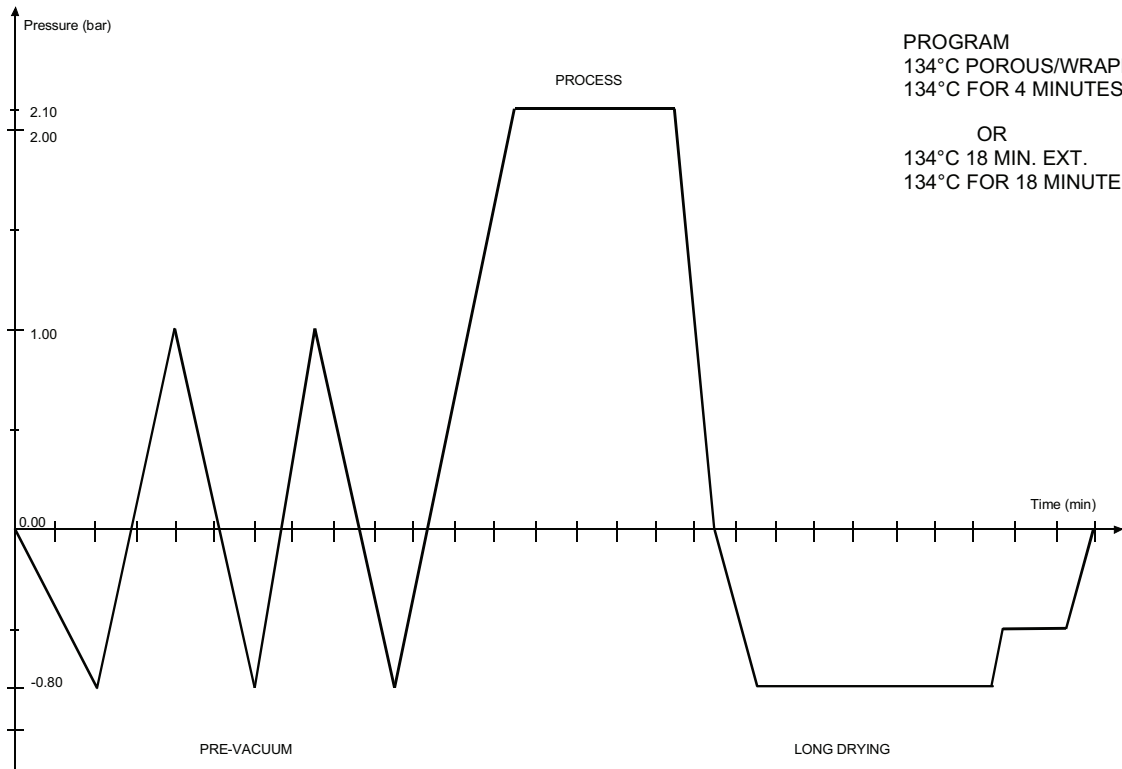
- 3) THE **TOTAL CYCLE TIME** INDICATES THE APPROXIMATE TIME REQUIRED FOR THE COMPLETION OF THE ENTIRE PROGRAM. IT DOES NOT INCLUDE WARM UP PHASE INITIATED WHEN THE START BUTTON IS PRESSED. TIMES ARE DEPENDANT ON INPUT VOLTAGE AND LOAD CONDITION.

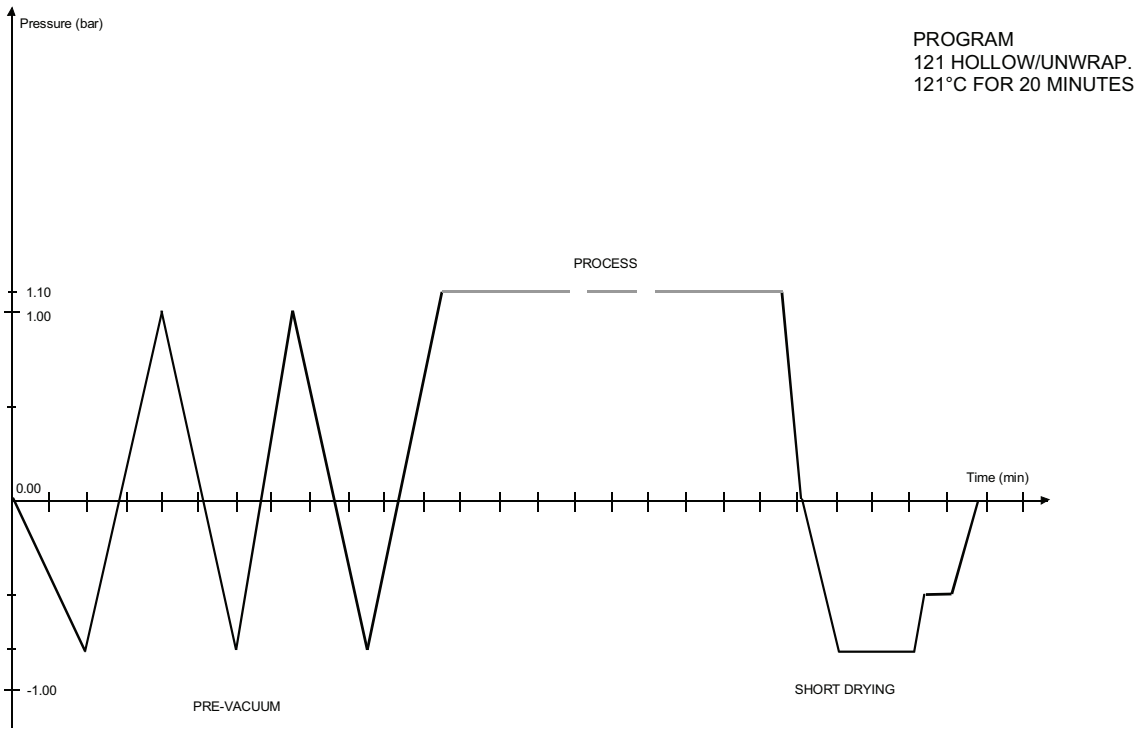
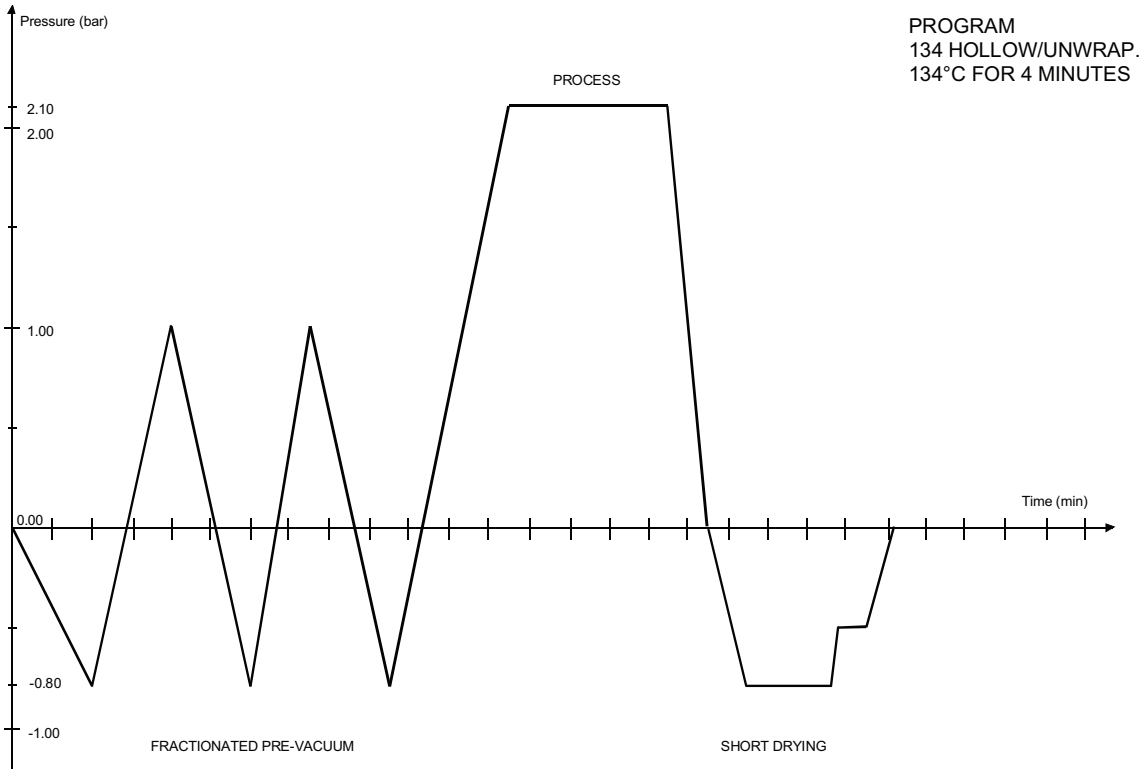
- 4) THE PROGRAM **121°C / 134°C CUSTOM** HAS HOLDING TIMES OF 20 MINUTES (OR MORE) AND 4 MINUTES (OR MORE) RESPECTIVELY AT **121°C** AND **134°C**.

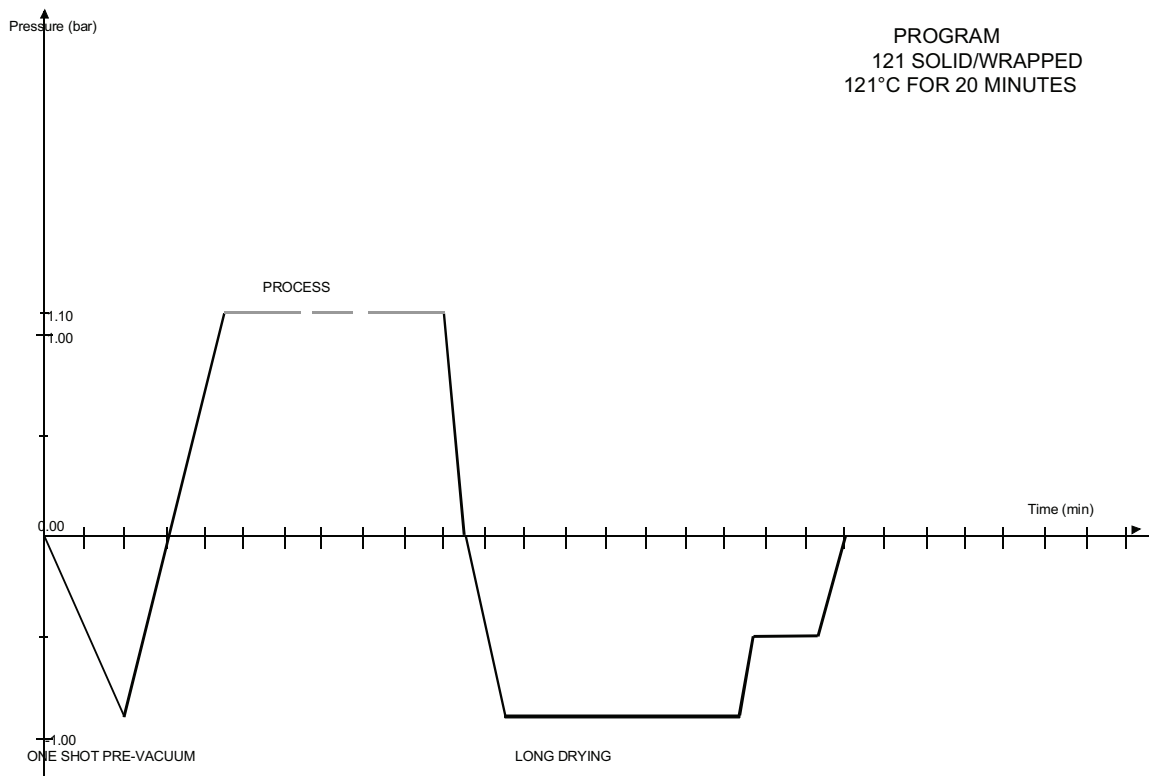
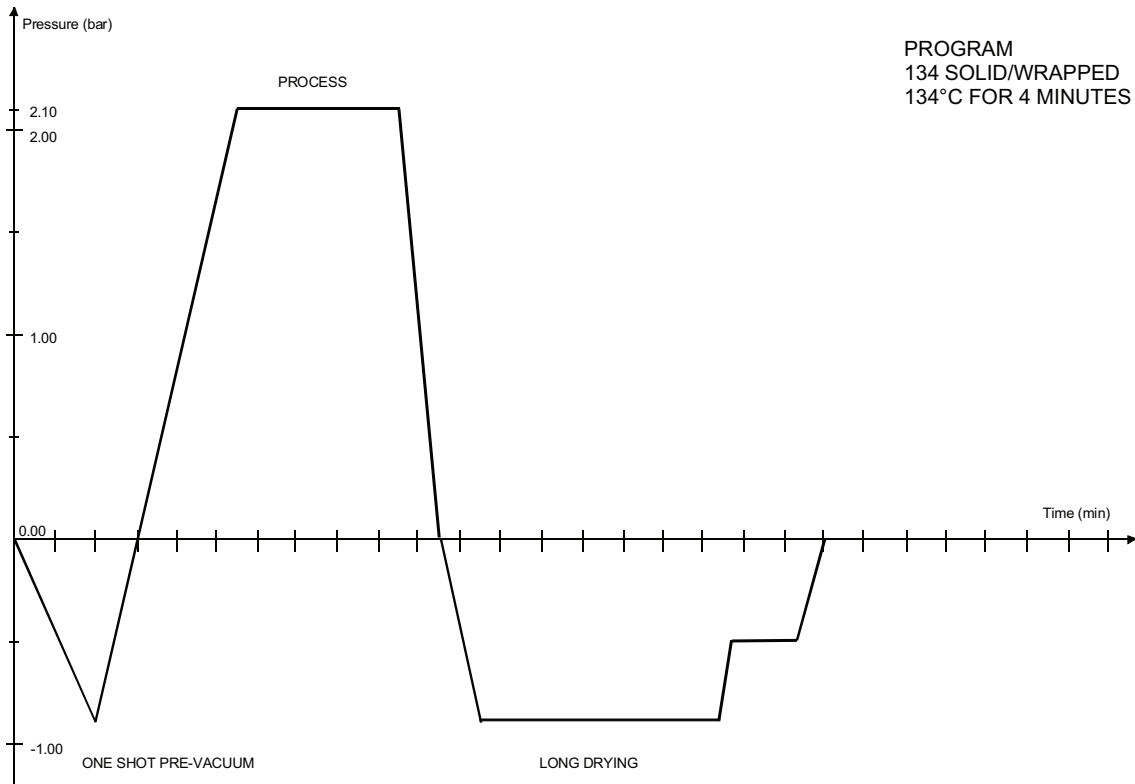
PRE-VACUUM TYPE AND DRYING TYPE CAN BE SET ACCORDING TO THE INDICATIONS GIVEN IN THE NOTES (1) AND (2) ABOVE.

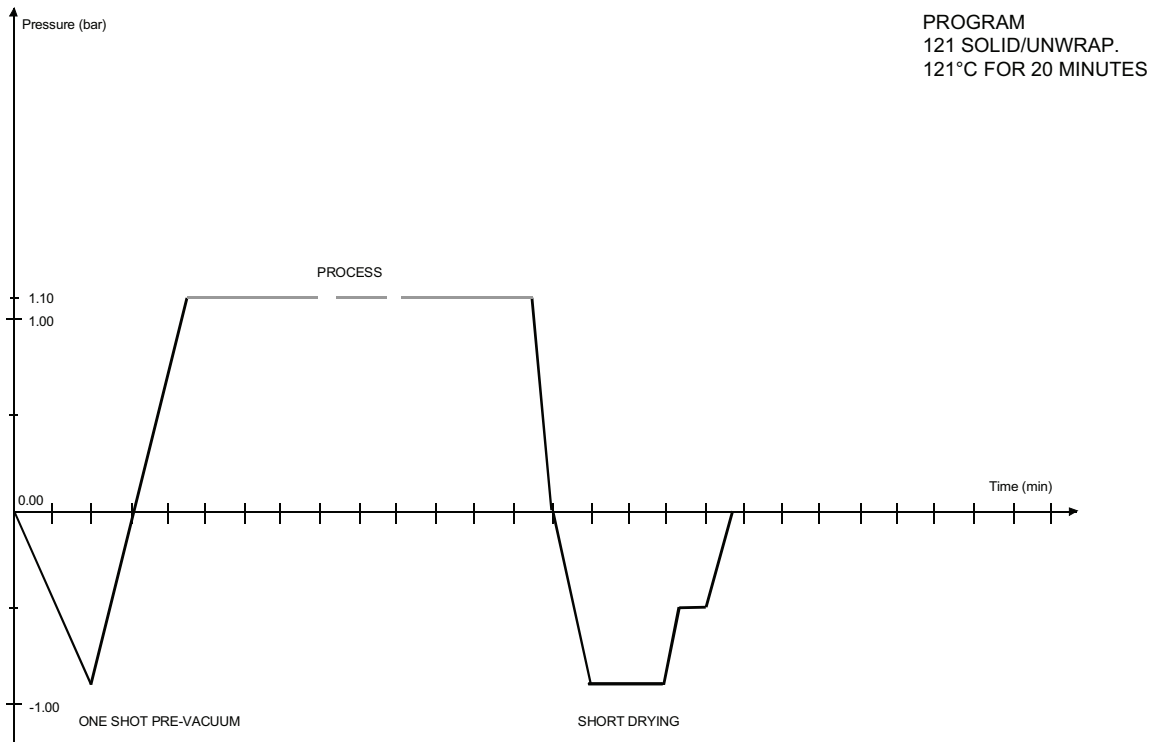
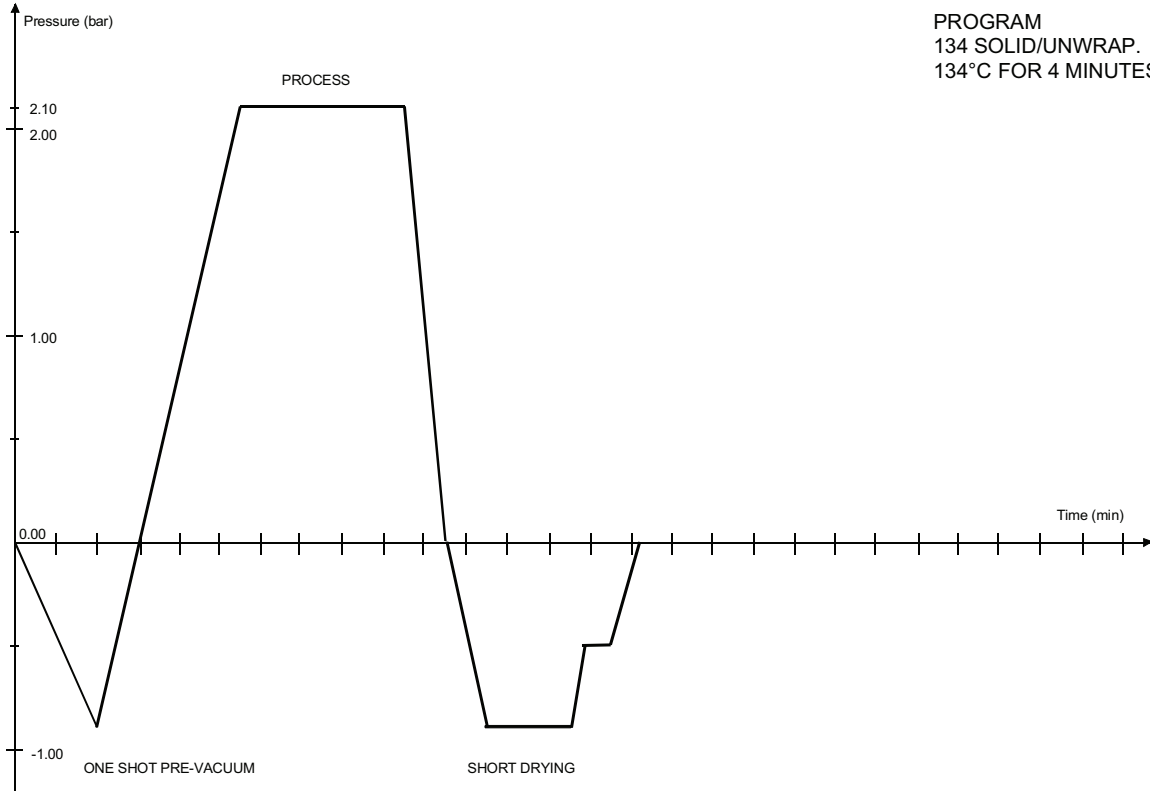
THE **121°C / 134°C CUSTOM** PROGRAMS HAVE NOT BEEN VALIDATED.

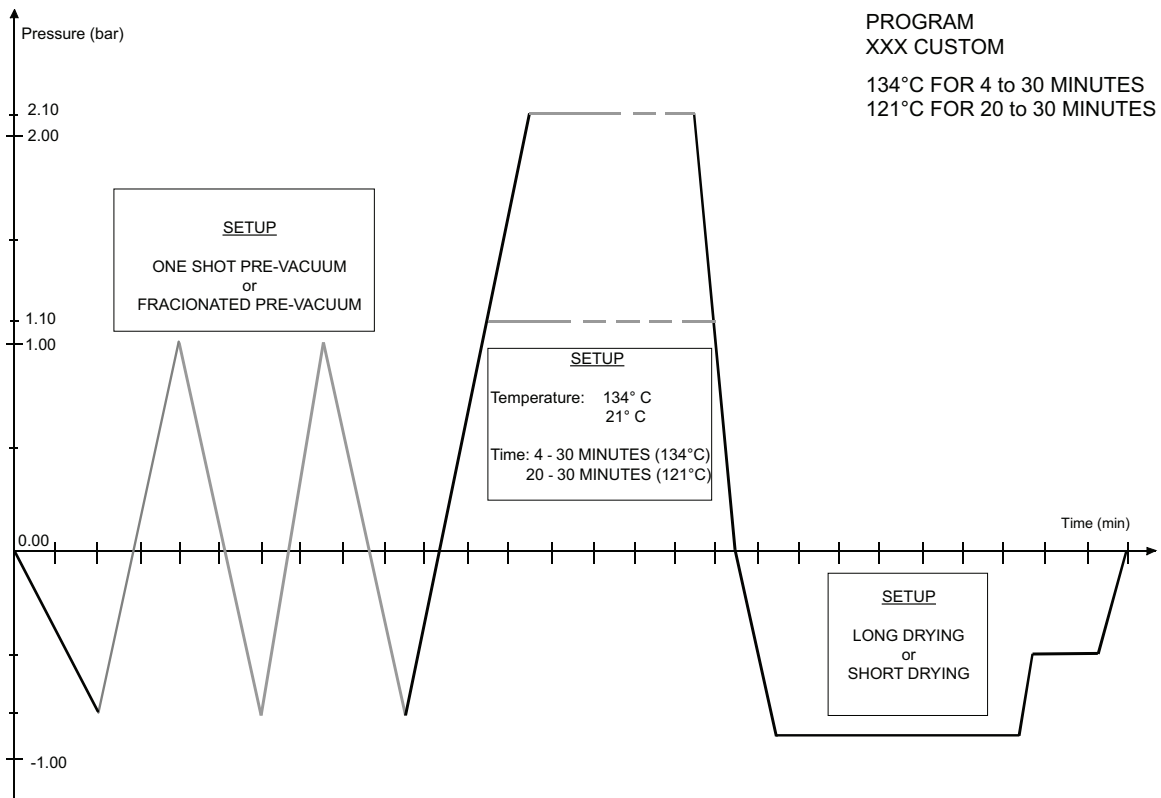
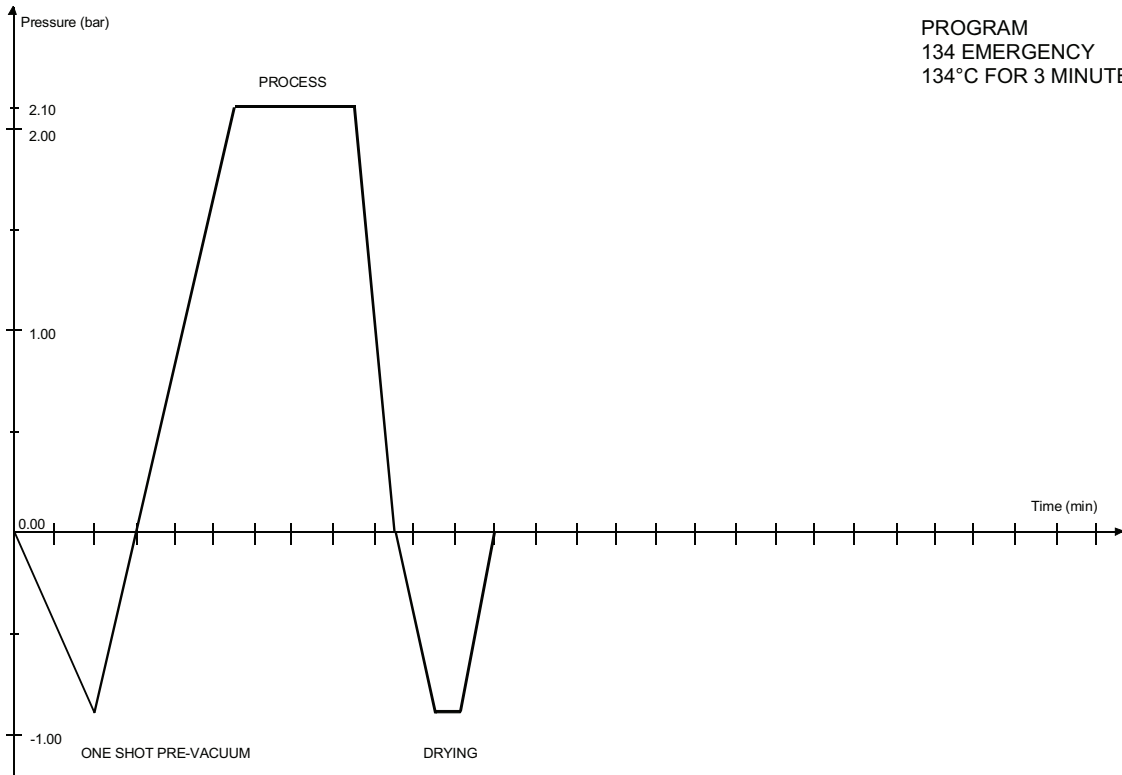




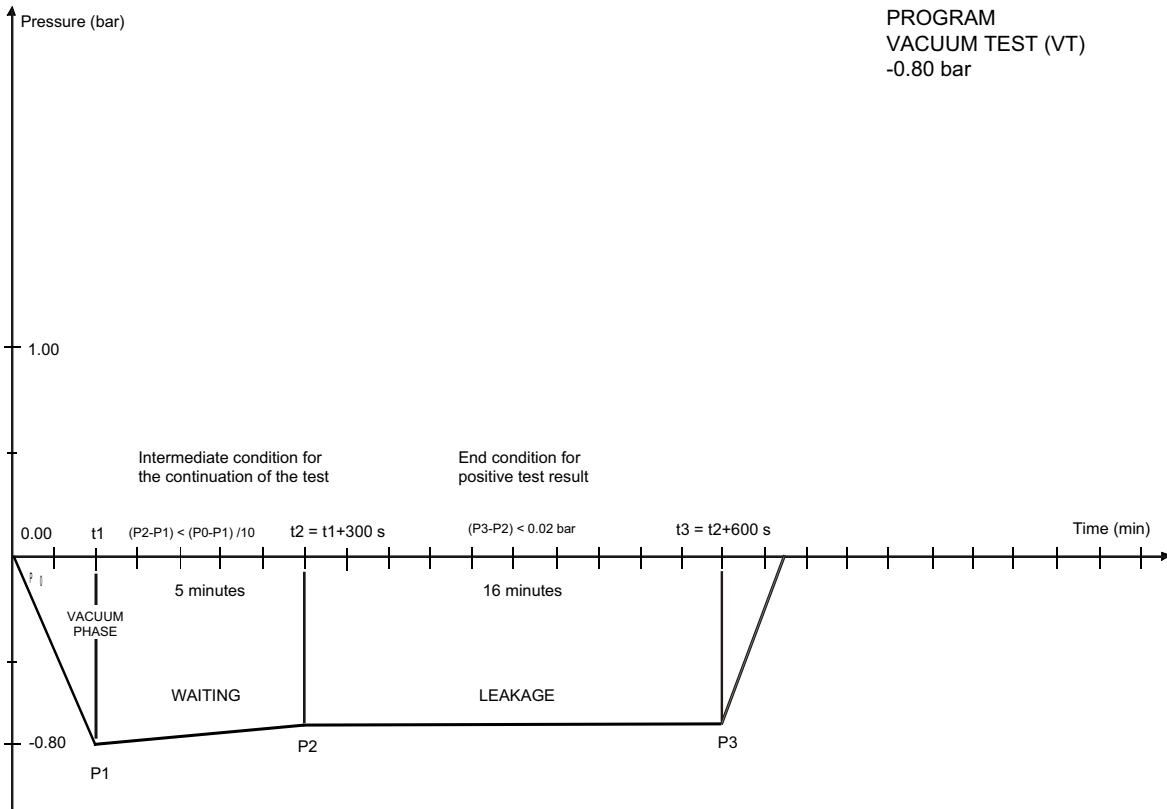
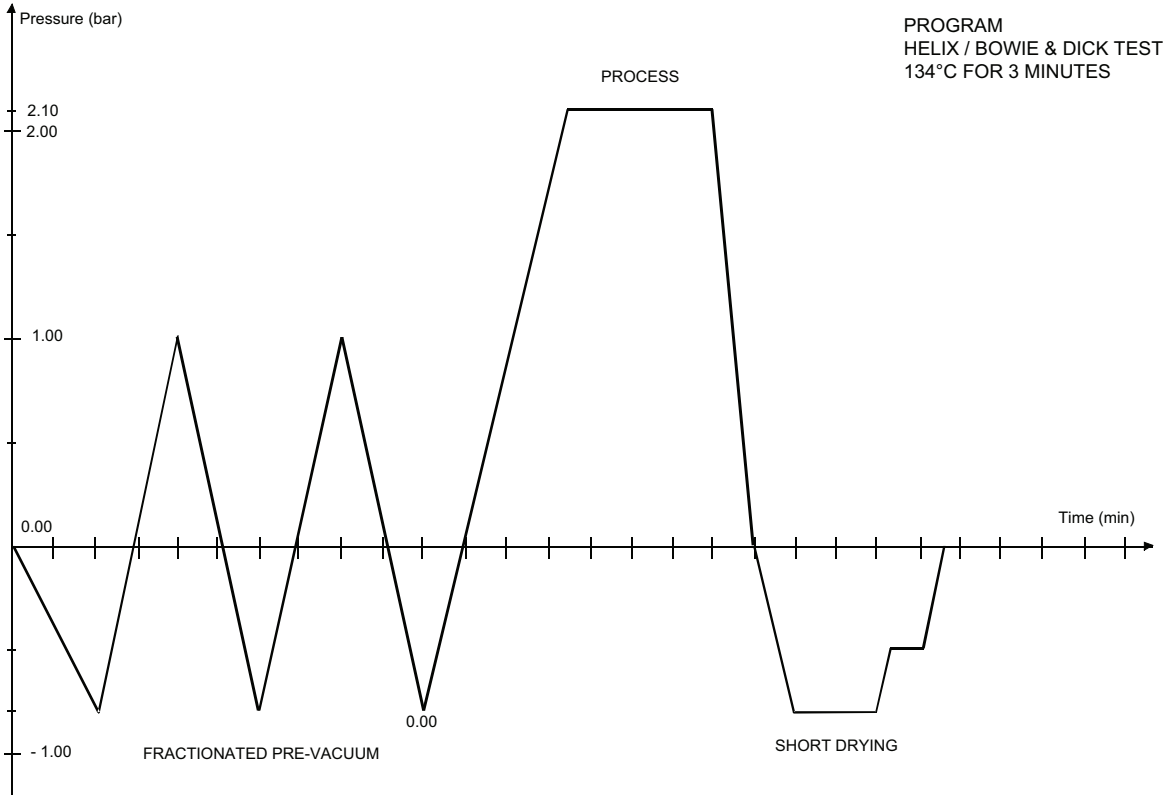








**DIAGRAMS OF THE TEST PROGRAMMES**



# EXAMPLES OF PRINTED REPORTS

## Cycle Report (normal)

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0007/0015  
 Selection 134 °C SOLID/UNWRAPPED  
 Temperature 134 °C  
 Pressure 2.10 bar  
 Process time 4 min  
 Stand-by LOW  
 Pre-vacuum SINGLE  
 Drying FAST

CYCLE START 01/02/11  
 12:14

Time		C	bar
00:01	CS	079.4	+0.00
02:02	1PV	093.7	-0.80
05:48	ET	135.6	+2.15
06:02	SS	135.9	+2.17
07:02		135.6	+2.14
08:02		135.5	+2.14
09:02		135.4	+2.14
10:02	SE	135.5	+2.15
10:37	DS	104.1	+0.00
11:41	SPD	047.5	-0.90
16:08	DE	047.6	-0.84
17:12	CE	084.6	-0.04
06:32	MAX	136.0	
09:59	MIN	135.4	

Drying Pulses 01  
 CYCLE END 01/02/11  
 12:36

STERILIZATION: POSITIVE

OPERATOR

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0007/0015  
 Selection 134 °C POROUS/WRAPPED  
 Temperature 134 °C  
 Pressure 2.10 bar  
 Process time 4 min  
 Stand-by HIGH  
 Pre-vacuum FRACTIONATED  
 Drying STANDARD

CYCLE START 01/02/10  
 09:52

Time		C	bar
00:01	CS	075.1	-0.00
01:57	1PV	047.5	-0.80
04:53	1PP	120.5	+1.00
07:00	2PV	061.1	-0.80
09:15	2PP	120.4	+0.98
11:22	3PV	061.1	-0.80
15:04	ET	135.5	+2.15
15:19	SS	135.9	+2.17
16:19		135.4	+2.14
17:18		135.5	+2.15
18:19		135.4	+2.14
19:19	SE	135.5	+2.15
19:53	DS	104.4	+0.00
20:57	SPD	048.4	-0.90
26:55	EPD	094.9	-0.86
29:15	DE	112.6	-0.47
29:43	CE	115.8	-0.04
16:20	MAX	135.9	
18:11	MIN	135.4	

Drying Pulses 05  
 CYCLE END 01/02/11  
 10:28

STERILIZATION: POSITIVE

OPERATOR

## Cycle Report (extended) at the operator's request

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0007/0015  
 Selection 134 °C POROUS/WRAPPED  
 Temperature 134 °C  
 Pressure 2.10 Bar  
 Process time 4 min  
 Stand-by HIGH  
 Pre-vacuum FRACTIONATED  
 Drying STANDARD

CYCLE START 01/02/11  
 09:52

Time		T1	P	T2	T3	T4
00:01	CS	075.1	-0.00	130.9	115.2	093.4
00:11		074.9	-0.28	133.3	114.2	094.0
00:21		074.4	-0.46	146.3	113.2	094.5
00:31		074.3	-0.57	152.6	112.2	095.0
00:35	..	074.3	-0.59	154.2	111.9	095.2
00:51	..	078.9	-0.62	152.2	110.4	095.6
01:01	..	074.9	-0.73	146.6	109.6	095.7
01:27	..	047.8	-0.78	149.3	107.7	095.7
01:57	..	047.8	-0.80	155.3	105.8	095.4
02:07	..	076.5	-0.57	149.9	105.2	095.1
02:17	..	081.1	-0.49	142.1	104.6	094.6

08:15	...	068.4	-0.76	151.8	104.7	102.3
08:22	...	061.1	-0.80	153.6	104.5	101.7

08:32	...	097.4	+0.01	154.7	104.0	100.8
08:42	...	104.6	+0.24	148.9	103.7	101.0

15:04	...	135.5	+2.15	143.3	111.7	131.7
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15:19	...	135.9	+2.17	148.5	113.5	132.6
15:28	...	135.3	+2.16	153.6	115.9	133.0

19:19	...	135.5	+2.15	157.4	126.5	132.5
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19:34	...	134.4	+1.07	157.0	126.8	131.2
19:49	...	108.3	+0.25	156.4	126.8	119.9
19:53	..	104.4	+0.00	156.1	126.6	116.2

20:04	...	094.2	-0.50	155.1	125.9	112.4
20:19	...	069.2	-0.73	153.7	124.5	112.9
20:34	...	059.2	-0.81	152.3	123.4	113.5
20:49	...	053.8	-0.87	151.2	122.9	113.6
20:57	...	048.4	-0.90	150.9	122.7	113.5

21:04	...	047.1	-0.80	151.0	122.5	113.5
23:31	...	042.3	-0.89	153.3	122.0	112.2

26:55	...	094.9	-0.90	153.3	121.7	112.3
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27:10	...	101.4	-0.67	154.0	121.7	112.3
27:25	...	105.4	-0.57	153.7	121.5	112.3

29:15	...	112.6	-0.47	149.6	119.1	111.2
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29:28	...	115.2	-0.10	143.0	118.4	110.7
29:43	CE	115.8	-0.04	147.4	110.1	110.7

16:20	MAX	135.9				
18:11	MIN	135.4				

Drying pulses	05					
CYCLE END	01/02/11					
	10:28					

STERILIZATION: POSITIVE

OPERATOR

EXTENDED REPORT  
 REQUESTED BY THE OPERATOR

## Report following a Manual Stop

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0007/0015  
 Selection 134 °C POROUS/WRAPPED  
 Temperature 134 °C  
 Pressure 2.10 bar  
 Process time 4 min  
 Stand-by HIGH  
 Pre-vacuum FRACTIONATED  
 Drying STANDARD

CYCLE START 01/02/11  
 11:13

Time		C	bar
00:01	CS	077.6	+0.01
01:40	1PV	088.7	-0.80
04:40	1PP	120.6	+1.00
05:40	2PV	062.9	-0.80
07:10	2PP	135.6	+1.00
08:20	3PV	135.5	-0.80
11:20	ET	135.4	+2.15
11:39	SS	135.5	+2.17
12:39		135.5	+2.14
13:39		104.1	+2.15
14:39		047.5	+2.15

STERILIZATION: NEGATIVE

OPERATOR

ALARM CODE: E999  
 DESCRIPTION: MANUAL STOP

## Report following a Blackout

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0006/0012  
 Selection 134 °C CUSTOM  
 Temperature 134 °C  
 Pressure 2.10 bar  
 Process time 07 min  
 Stand-by HIGH  
 Pre-vacuum FRACTIONATED  
 Drying FAST

CYCLE START 01/02/10  
 15:31

BLACK OUT 01/02/11  
 15:45

STERILIZATION: NEGATIVE

OPERATOR

ALARM CODE: E000  
 DESCRIPTION: BLACK-OUT

**Report following an alarm**

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0007-001  
 Selection 134 °C POROUS/WRAPPED  
 Temperature 134 °C  
 Pressure 2.10 Bar  
 Process time 4 min  
 Stand-by HIGH  
 Pre-vacuum FRACTIONATED  
 Drying STANDARD

CYCLE START 01/02/11  
 11:30

Time	T1	P	T2	T3	T4
00:01 CS	075.1	-0.00	130.9	115.2	093.4
00:11	074.9	-0.28	133.3	114.2	094.0
00:21	074.4	-0.46	146.3	113.2	094.5
00:31	074.3	-0.57	152.6	112.2	095.0
00:35 ..	074.3	-0.59	154.2	111.9	095.2
00:51 ..	078.9	-0.62	152.2	110.4	095.6
01:01 ..	074.9	-0.73	146.6	109.6	095.7
01:27 ..	047.8	-0.78	149.3	107.7	095.7
01:57 ..	047.8	-0.80	155.3	105.8	095.4
02:07 ..	076.5	-0.57	149.9	105.2	095.1
02:17 ..	081.1	-0.49	142.1	104.6	094.6
.....					
08:15 ...	068.4	-0.76	151.8	104.7	102.3
08:22 ...	061.1	-0.80	153.6	104.5	101.7
.....					
08:32 ...	097.4	+0.01	154.7	104.0	100.8
08:42 ...	104.6	+0.24	148.9	103.7	101.0
.....					
15:04 ...	135.5	+2.15	143.3	111.7	131.7
.....					
15:19 ...	135.9	+2.17	148.5	113.5	132.6
15:28 ...	135.3	+2.16	153.6	115.9	133.0
.....					
19:19 ...	135.5	+2.15	157.4	126.5	132.5
.....					
19:34 ...	134.4	+1.07	157.0	126.8	131.2
19:49 ...	108.3	+0.25	156.4	126.8	119.9
19:53 DS	104.4	+0.00	156.1	126.6	116.2

STERILISATION NEGATIVE

ALARM CODE: A112  
 DESCRIPTION: PTC SHORTCIRCUIT

CAUTION !  
 PLEASE REFER TO USER MANUAL

**Cycle Report  
 HELIX/BD TEST**

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0011/0019  
 Selection HELIX TEST  
 Temperature 134 °C  
 Pressure 2.10 bar  
 Process time 3.5 min  
 CYCLE START 01/02/11  
 16:38

Time		C	bar
00:01	CS	076.4	+0.00
02:06	1PV	089.3	-0.89
04:35	1PP	120.4	+0.99
05:45	2PV	062.5	-0.78
07:02	2PP	120.2	+0.97
08:15	3PV	061.1	-0.79
11:00	..	135.6	+2.15
11:14	..	136.0	+2.17
12:14	..	135.6	+2.14
13:14	..	135.6	+2.15
14:14	..	135.5	+2.14
14:45	..	135.4	+2.14
15:20	..	111.5	+0.00
16:34	...	047.8	-0.89
18:21	...	059.5	-0.86
19:21	..	075.4	-0.50
20:06	CE	078.7	-0.04

12:33 MAX 136.0  
 14:44 MIN 135.4

Drying pulses 01  
 CYCLE END 01/02/11  
 17:01

HELIX TEST COMPLETE  
 Please attach the indicator hereunder

OPERATOR  
 .....

**Cycle Report  
 VACUUM TEST**

Model BRAVO 17V  
 S/N 12 JP 0001  
 Ver. SW Exxxx/JPyyyyyy  
 Counter 0011/0019  
 Selection VACUUM TEST

CYCLE START 01/02/11  
 11:37

Time		C	bar
00:00	CS	035.0	+0.00
01:39	E1F	037.4	-0.80
6:39	E2F	038.4	-0.79
22:39	E3F	042.0	-0.79
23:54	CE	045.5	-0.01

CYCLE END 01/02/11  
 12:01

VACUUM TEST: POSITIVE

OPERATOR  
 .....

**NOTE**



WHEN A USB KEY IS INSERTED, IT IS ALWAYS POSSIBLE TO ELECTRONICALLY BACKUP THE PRINTING REPORTS.



## APPENDIX C – MAINTENANCE

In addition to correct use, the user needs to perform ordinary maintenance in order to guarantee safe, efficient operation over the device's entire life.

### INTRODUCTION

For better quality maintenance, supplement ordinary checks with regular periodic examinations by a qualified technical service department (see *Appendix G*).

It is highly recommended users perform a **periodic sterilizer validation** or 'check' of the thermodynamic parameters of the process by comparing them with the reference values provided with suitably calibrated instruments. In this regard, see "Periodic Sterilizer's Validation", below.

The ordinary maintenance described is easy to complete and involves simple instruments.

**WARNING**

**IN THE EVENT OF THE REPLACEMENT OF THE DEVICE'S COMPONENTS OR PARTS, REQUEST AND/OR USE ORIGINAL REPLACEMENT PARTS ONLY.**

### ROUTINE MAINTENANCE

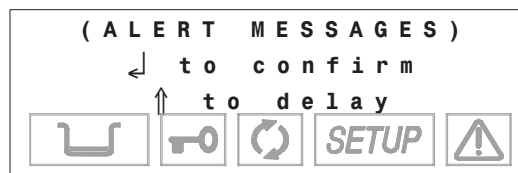
The table summarizes the maintenance required to keep the sterilizer operating at peak efficiency. In the case of **very intense use**, we recommend **shortening** maintenance intervals:

<b>DAILY</b>	Clean the gasket on the porthole Clean external surfaces
<b>WEEKLY</b>	Clean the sterilization chamber and relative accessories Disinfect external surfaces
<b>MONTHLY</b>	Clean the internal (and external - if installed) distilled water tank Safety valve maintenance Clean (or replace) the drain filter
<b>ANNUAL or every 1000 cycles</b>	Replace the door gasket
<b>EVERY 3 YEARS or 3000 cycles</b>	Recommended complete maintenance of the sterilizer by an authorized dealer

### Scheduled Maintenance Messages

The steriliser periodically reminds the user about recommended "routine" maintenance operations that must be carried out in order to ensure the proper operation of the device.

The reminder notices are displayed on the screen when a sterilisation cycle is started:



Push the ↓ key to confirm the recommended "routine" maintenance operation has been performed.

Press the ↑ key to postpone the message.  
The user is reminded with another message the next time the steriliser is used.

#### NOTE



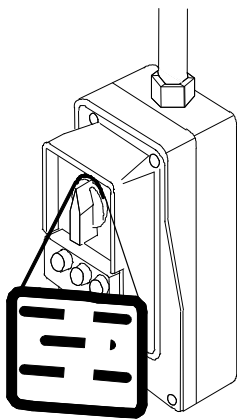
The user is given warning messages with the following frequency:

MESSAGES	FREQUENCY
CHAMBER FILTER CLEANING	Every 200 cycles
BACTERIOLOGICAL FILTER REPLACEMENT	Every 400 cycles
CHAMBER GASKET REPLACEMENT	Every 1.000 cycles
GENERAL REVISION	Every 3.000 cycles

Whenever significant reductions in performance, repeat alarms or a visible deterioration of parts subject to wear is noted, it is recommended that maintenance operations be carried out in **advance** of the deadlines programmed in the system.

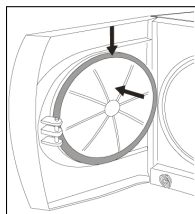
Keep the following **general warnings** in mind:

- Do not wash the sterilizer with direct jets of water, either under pressure or sprinkled. Seepage into electrical and electronic components could damage the functioning of the device or its internal parts;
- Do not use abrasive cloths, metal brushes (or other aggressive materials) or metal-cleaning products, whether solids or liquids, to clean the device or sterilization chamber;
- Do not use chemical products or disinfectants to clean the sterilization chamber. In fact, these products can damage the sterilization chamber, even irreparably;
- Do not allow lime residue or other substances to accumulate in the sterilization chamber or on the door and its gasket. They can damage these parts in addition to compromising the operation of the components installed along the plumbing circuit.



## MAINTENANCE DESCRIPTION


**Clean gasket and porthole** to remove any traces of lime




**Clean external surfaces**

**Clean sterilization chamber and accessories**

**Disinfect external surfaces**


**NOTE**  
 THE FORMATION OF WHITE SPOTS ON THE BASE OF THE INTERNAL WALLS OF THE STERILIZATION CHAMBER MEANS THAT YOU ARE USING LOW-QUALITY DEMINERALIZED WATER.

**DANGER**  
**BEFORE PERFORMING ORDINARY MAINTENANCE, MAKE SURE THAT THE POWER SUPPLY CORD IS REMOVED FROM THE MAINS SOCKET.**  
 **WHENEVER IT IS NOT POSSIBLE, PUT IN OFF THE EXTERNAL BREAKER OF THE EQUIPMENT POWER SUPPLY LINE.**  
**IF THE EXTERNAL BREAKER IS FAR AWAY OR, AT ANY RATE, NOT VISIBLE TO THE MAINTAINER, PLACE A WORK IN PROGRESS SIGN ON THE EXTERNAL BREAKER AFTER TURNING IT OFF.**

To remove traces of lime, clean the door gasket of the container and the porthole (door plate) with a clean, cotton cloth soaked in a weak solution of water and vinegar (or similar product). Dry the surfaces and remove any residue before using the device.

Clean all the external parts using a clean cotton cloth dampened with water and, if needed, a neutral detergent.  
Dry the surfaces and remove any residue before using the device.

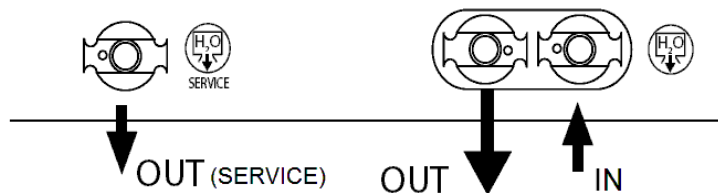
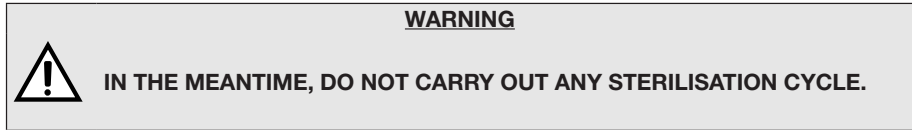
Clean the sterilization chamber, support and trays (and internal surfaces in general) with a clean cotton cloth soaked in water and, if needed use a small amount of neutral detergent. Carefully rinse with distilled water, taking care not to leave any type of residue in the chamber or on accessories.

**NOTE**  
 **DO NOT USE SHARP OR POINTED INSTRUMENTS TO REMOVE LIME ENCRUSTATION FROM THE STERILIZATION CHAMBER. WHENEVER THERE ARE VISIBLE DEPOSITS, IMMEDIATELY CHECK THE QUALITY OF THE DISTILLED WATER USED (SEE APPENDIX A).**

### Cleaning the internal tank

For the occasional disinfection of the external surfaces, you can use either denatured alcohol or detergents with a small percentage of sodium hypochlorite (or equivalent).

1. Arrange an empty container on the floor near the sterilizer and insert the free end of the tube.
2. Insert the other end of tube in the quick-coupling marked "Service" positioned on the front as shown in the figure below.
3. Allow the tank to empty completely, and then disconnect the tube.
4. Prepare 4 litres/1.06 US Gal of distilled water and 10 % of pure alcohol, such as isopropyl and then pour it into the distilled water tank following the procedure indicated in the chapter "Loading Distilled Water" until the maximum level has been reached.
5. Let the solution sit for 30 minutes.

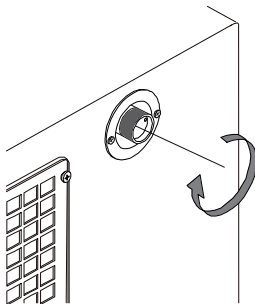


6. Repeat step 2 and **completely** empty the internal tank again (as in point 2).
7. Run one empty (no load) cycle of your choice.

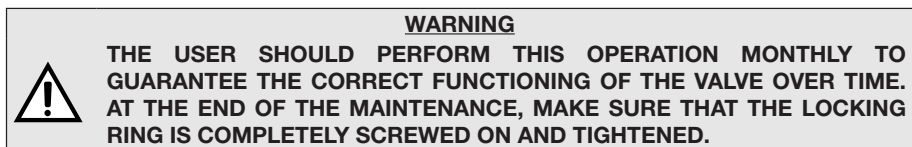
### Clean external distilled water tank (optional)

1. Disconnect the external tank from the steriliser and close the tank valve.
2. Fill the tank with a solution of distilled water and alcohol (10%), such as isopropyl.
3. Allow the solution to sit for 30 minutes.
4. Drain the tank and discard the solution.
5. Fill the tank with water and drain it to remove any residual alcohol solution.
6. Reconnect the tank to the sterilizer and refill with distilled water.

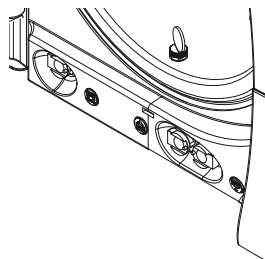
### Safety valve maintenance



1. Access the safety valve located on the rear of the machine.
2. Loosen the knurled locking ring with your fingers (or a suitable tool inserted in the two holes in the ring itself), turning counter-clockwise until it reaches the end and turns loosely.
3. Pull the ring towards the outside a few times.
4. Retighten the locking ring making sure the threads are properly engaged.
5. Definitively tighten the locking ring all the way down.



### Clean/replace the drain filter



Over time various residues will accumulate inside the filter, obstructing the lower drain tube.

To clean (or replace) the filter, open the sterilizer door and remove the cap (1) with a coin. Loosen the fitting (2) and the filter (3). Remove the filter from the support and put it under running water to thoroughly clean. Use a sharp tool, if necessary, to remove possible material of greater dimension.

**If the filter cannot be reused, replace it with a new one.**

#### NOTE



A REPLACEMENT BACTERIOLOGICAL FILTER IS SUPPLIED WITH THE DEVICE. TO REQUEST OTHERS, PLEASE REFER TO **APPENDIX G, TECHNICAL SUPPORT**.

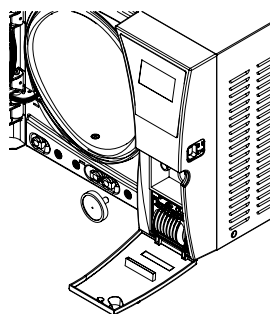
Reassemble all the parts in reverse order. Pay attention when screwing the fitting (2) back into the fitting so that the drain holes (4) is **at the same level as the chamber wall**.

#### NOTE



PROPERLY INSERT THE FILTER INTO ITS HOUSING; PARTIAL INSERTION MAY CAUSE DAMAGE TO THE COMPONENT.

### Replace bacteriological filter



When it is due to be changed, or when you notice visible clogging of the filter (when the filter turns gray) unscrew the bacteriological filter from its support and replace it with a new one by screwing it all the way down on the connector on the front of the machine.

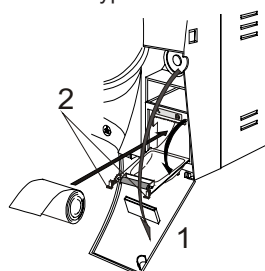
#### NOTE



A REPLACEMENT BACTERIOLOGICAL FILTER IS SUPPLIED WITH THE DEVICE. TO REQUEST OTHERS, PLEASE REFER TO **APPENDIX G, TECHNICAL SUPPORT**.

### Replacing the printer paper

Printer type 1



To replace the paper in the printer:

1. Open the door (1) of the service compartment to access the printer.
2. Press the tabs and the green button at the same time to open the door and access the paper compartment.
3. Remove the empty roll and place a new roll of **thermal paper** so that the paper unrolls off the top.

the roll must have the following dimensions:  
- width 57 mm (2.24") / diameter max 50 mm (1.96").

4. Unroll about 15 cm (6") of paper and close the compartment door (the paper will automatically advance outside the window for several centimeters).
5. Thread the paper in the slot of door of the service compartment and reclose.

**PERIODIC STERILIZER  
MAINTENANCE  
(EVERY 3000 CYCLES)**

To ensure proper performance of the unit, complete maintenance should be performed by a authorized dealer.

Ensuring the sterilizer is routinely maintained and properly calibrated over time is the responsibility of the user.

The complete maintenance recommendation requires the use of special equipment. It is therefore necessary to contact Technical Service to perform this maintenance.

**NOTE**



**THE SciCAN CUSTOMER SUPPORT DEPARTMENT (SEE APPENDIX G) CAN PROVIDE ANY INFORMATION RELATIVE TO THE PERIODIC MAINTENANCE OF THE BRAVO.**

**DISPOSAL AT  
END-OF-LIFE**

In accordance with Directives 2002/95/ EC, 2002/96/ EC and 2003/108/ EC, regarding the reduction in use of dangerous substances in electrical and electronic equipment, as well as waste disposal, such equipment may not be disposed of as normal urban waste and must be separated accordingly. When purchasing a new, equivalent piece of equipment, the old piece of equipment that has reached its end-of-life must be handed over to the reseller for proper disposal. As regards reuse, recycling and other forms of recovery of the above mentioned waste, the manufacturer carries out the functions defined in the individual national legislations.

The proper collection and separation of such equipment for recycling, treatment and disposal helps avoid any possible negative effects on the environment and health and facilitates the recycling of the materials of which the equipment is made. The crossed out rubbish can symbol indicates that the product, at the end-of-life, must be collected separately from other types of waste.

**WARNING!**


**Improper disposal of the product results in the application of sanctions which are defined by individual national laws.**

## APPENDIX D – TROUBLESHOOTING

### INTRODUCTION

### ANALYSIS AND RESOLUTION OF PROBLEMS

If your sterilizer is **not** working correctly, please make the following checks **before** calling the Technical Support Department:


PROBLEM	POSSIBLE CAUSE	PROPOSED SOLUTION
The sterilizer does <b>not</b> power-on.	The power cord is not plugged-in.	Plug it in.
	There is no voltage at the socket.	Check the cause of the lack of voltage at and socket and fix it.
	The main switch and/or differential switch are OFF.	Turn the switch ON.
	The mains fuses are blown.	Replace with good fuses of equal nominal value. <i>(See the Summary Table in <b>Appendix A, Technical Characteristics</b>).</i>
After pressing <b>START</b> , the sterilization cycle does <b>not</b> start.	The device is preheating.	Wait for the sterilizer to reach the proper operating conditions for starting the program.  <b>NOTE:</b> Under normal conditions, the average preheating time is about 10-15 minutes.
The <b>MIN</b> water level icon is lit.	The distilled water level inside the tank is below the minimum level.	Fill the distilled water tank until the MAX level indicator comes on <i>(or, at any rate, until the MIN level signal turns off)</i> .
The <b>alarm</b> icon is lit.	An <b>alarm</b> was triggered, with the generation of the relative code and message (see LCD).	Check the alarm code and take the appropriate action.  <i>(See the following paragraphs, <b>Alarms, Alarm Codes</b> and <b>Troubleshooting</b>).</i>
The safety valve has intervened.	Locking ring loosened.  Presence of anomalous overpressure in the chamber.	Check that the knurled locking ring is correctly tightened on the upper part of safety valve.  <div style="border: 1px solid black; padding: 5px; background-color: #cccccc; width: fit-content;"> <p style="text-align: center; margin: 0;"><b>DANGER</b></p> <div style="display: flex; align-items: center;">  <div style="font-size: 0.8em; line-height: 1.2;"> <p style="margin: 0;">LET THE DEVICE COOL, OR WEAR GLOVES TO AVOID BEING BURNED WHEN TOUCHING THE VALVE.</p> </div> </div> </div>

PROBLEM	POSSIBLE CAUSE	PROPOSED SOLUTION
At the end of the program ( <b>CYCLE COMPLETE</b> ), I'm not able to open the door.	There is residual pressure remaining in the sterilization chamber at the end of the cycle. <b>NOTE:</b> the display shows: NOW LEVELLING PLEASE WAIT	Wait several minutes, until the pressure returns to 0.00 bar, and <u>try</u> to open the door again.  Check if the bacteriological filter is clogged and, if necessary, replace it with a new one.  The procedure for storing the ambient temperature (SET 0 bar function) was not executed correctly. <b>Contact the Technical Support Department (see Appendix G).</b>
	At the end of the cycle, the safety door lock remains on.	<b>Contact the Technical Support Department (see Appendix G).</b>
There is water on the support surface of the sterilizer.	Drain connectors or tubing (optional external tank) not correctly connected to the device.	Check the tightness of the fittings; if necessary, reassemble, paying more attention to sealing.  Check that the tubes to the drain tank are completely pushed onto the connectors; make sure that the plastic ties have been applied.
	The water supply tube from the external tank (optional) is not well connected.	Check the tightness of the connector; if necessary, reassemble, paying greater attention to sealing (see the <b>Chapter, "Installation"</b> ). Check that the tube coming from the external tank is completely pushed onto the connector; make sure that the plastic tie has been applied.
	Steam leaks from the gasket.	At the end of the cycle, clean the gasket and porthole of the container under pressure. Check if the gasket is damaged. Run another cycle and check the situation. If the gasket still leaks, replace it with a new one.
There is water around the drain tank.	Drain tubes (optional drain tank) not correctly connected to the tank.	Check that the tubes connected to the drain tank are correctly and completely pushed-on to the connectors.
The sterilizer has problems creating a vacuum in the chamber (drying problems, presence of water in the sterilization chamber at the end of the cycle, etc.).	Drain filter of the sterilization chamber obstructed.	<u>Clean</u> or <u>replace</u> the drain filter.  (See <b>Appendix C "Maintenance"</b> ).
	Drain circuit obstructed or drain tubes choked (optional drain tank).	Check that the drain tubes (and the connectors they are pushed onto) are not obstructed and run freely from the device to the tank.
	The air intake on the frame and/or the cover are obstructed or the heat exchanger is not sufficiently ventilated.	Remove all possible obstructions from the air intake and heat exchanger.  Check that the device is not in direct contact with walls or surfaces (see the <b>Chapter, "Installation"</b> ).
Excessive humidity on the material and/or instruments at the end of the program.	There is too much of material inside the sterilization chamber.	Check the quantity of material sterilized and make sure that it does not exceed the maximum allowed quantity, depending on the type of load. (See the <i>Summary Table</i> in <b>Appendix A, Technical Characteristics</b> ).
	Material <b>not</b> correctly positioned.	Position the material, and especially wrapped material, according to the instructions. (See the <b>Chapter, "Preparing the Material"</b> ).
	Wrong sterilization program selection.	Select the appropriate sterilization program for the type of material to be treated. (See the <i>Summary Table</i> in <b>Appendix B, "Programs"</b> ).
	Drain filter of the sterilization chamber obstructed.	<u>Clean</u> or <u>replace</u> the drain filter, Check for kinks in the exhaust tube, if being used. (See <b>Appendix C "Maintenance"</b> ).



PROBLEM	POSSIBLE CAUSE	PROPOSED SOLUTION
Traces of oxidation or spots on instruments.	Quality of the instruments is <b>not</b> adequate.	Check the quality of the instruments with the problem, checking whether the material they are made of can tolerate steam sterilization.
	Quality of the distilled water <b>not</b> adequate.	Empty the tank and fill it with high-quality distilled water. (See the <i>Water Supply Characteristics</i> in <b>Appendix A</b> , " <b>Technical Characteristics</b> ").
	Organic or inorganic residues on the instruments.	Carefully clean the material before subjecting it to the sterilization cycle. (See the <b>Chapter</b> , " <b>Preparing the Material</b> ").
	Contact between instruments made of different metals.	Separate instruments made of different metals. (See the <b>Chapter</b> , " <b>Preparing the Material</b> ").
	Lime residue on the wall of the sterilization chamber and/or accessories.	Clean the device and its parts, as required. (See <b>Appendix C</b> " <b>Maintenance</b> ").
Blackening of the instruments or damage to the material.	Wrong sterilization program selection.	Check the adequacy of the sterilization temperature of the selected program in relation to the material to be treated. (See the <i>Summary Table</i> in <b>Appendix B</b> , " <b>Programs</b> ").
The printer (optional on some models) is <b>not</b> printing the summary report.	Wrong printer configuration.	Configure the sterilizer for the type of printer used ( <b>Configuration</b> program). (see the <b>Chapter</b> , " <b>Configuring the Device</b> ").
	Out of paper.	Insert a new roll of paper. (See <b>Appendix C</b> , " <b>Replacing the Paper</b> ").
	Paper jammed.	Clear the jam. Check the dimensions of the roll of paper. (See <b>Appendix C</b> , " <b>Replacing the Paper</b> ").

**NOTE**

 **SHOULD THE PROBLEM PERSIST, CONTACT THE CUSTOMER SERVICE (SEE APPENDIX G) PROVIDING THE MODEL OF THE STERILIZER AND THE SERIAL NUMBER. THIS INFORMATION IS FOUND ON THE SERIAL NUMBER PLATE ON THE REAR OF THE DEVICE AND ON THE DECLARATION OF CONFORMITY.**

Every time an **anomalous condition** occurs during the operation of the sterilizer, an alarm is generated, and a **specific code** (consisting of a letter followed by a 3-digit number) is displayed.

## APPENDIX E – ALARMS

### INTRODUCTION

Alarm codes are divided into **three categories**:

- **E = ERROR**  
Operator error or a cause external to the device.  
A problem that can generally be fixed by the user.  
Code format: **Exxx** (**xxx = identifying number from 000 ÷ 999**)
- **A = ALARM**  
First-level fault, **not linked** to safety.  
A problem that normally is fixed by a specialized technician on-site.  
Code format: **Axxx** (**xxx = identifying number from 000 ÷ 999**)
- **H = HAZARD**  
Second-level fault, **linked** to safety.  
A problem generally fixed by the Technical Support Center.  
Code format: **Hxxx** (**xxx = identifying number from 000 ÷ 999**)

#### NOTE



IN THE CASE OF AN ALARM, PLEASE ONLY REMOVE VOLTAGE FROM THE DEVICE AFTER EXECUTING A RESET (SEE THE PARAGRAPH, "RESETTING THE SYSTEM").

### ALARM INTERVENTION

An alarm causes the interruption of the cycle with the relative alarm code displayed on the display, accompanied by a beep and a flashing alarm icon.

#### NOTE



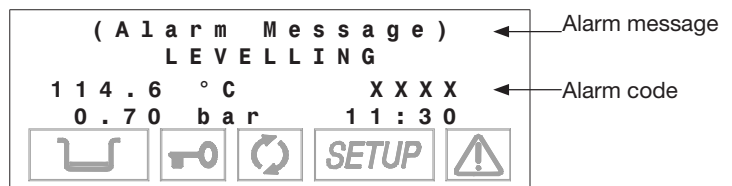
DURING THE ALARM PROCEDURE, THE DISPLAY ALWAYS SHOWS THE CURRENT TEMPERATURE AND PRESSURE IN THE STERILIZATION CHAMBER.

This procedure is designed to keep the user from misinterpreting an anomalous cycle for a correctly completed cycle and, as a consequence, **involuntarily using non-sterile material**.

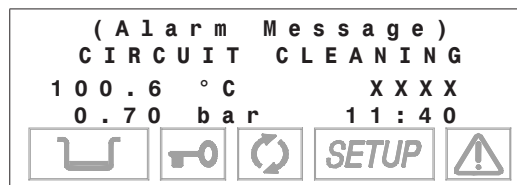
The alarm procedure is **differentiated** depending on whether it occurs **during** the execution of the program or **outside**, and is structured to guide the user to the **necessary RESET** of the sterilizer.

### Alarm during a cycle

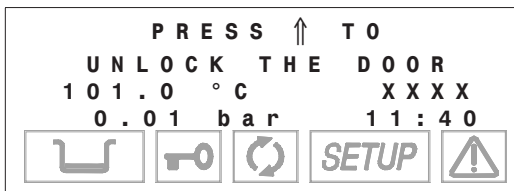
If the alarm intervenes **during a program**, the display will show the message:




Whenever an alarm is generated in certain phases of the cycle, an automatic procedure is activated to clean the internal water circuit. The display will contain the notice:

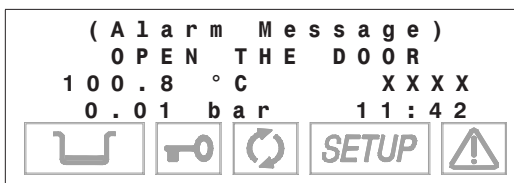


At the end of what has been described and having reached safe conditions, the machine activates a special procedure, that asks the user to manually unlock the door:

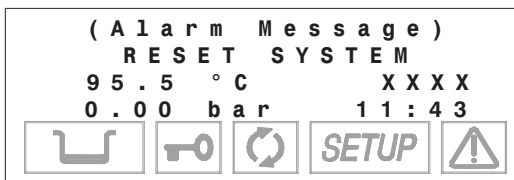


**NOTE**  
 THE ABOVE INDICATED MESSAGE IS SHOWN **ONLY** WHEN THE PRESSURE IN THE CHAMBER IS WITHIN A SAFE LIMIT.  
 THE RELEASE OF THE LOCKING DEVICE IS NOT POSSIBLE WHEN THE PRESSURE VALUE IS OUTSIDE THIS LIMIT.


Press the ↑ key to unlock the door lock mechanism; the following message appears:



Once the door is open, the user is finally asked to **reset** the system:



Perform a **RESET** (described below) and then turn-off the equipment and check the error or make the repair.

**NOTE**  
 WHEN THE DOOR IS OPENED, THE REPORT (NORMAL OR EXTENDED DEPENDING ON THE TYPE OF ALARM) WILL BE PRINTED FOR THE INTERRUPTED STERILIZATION PROGRAM AND THE ALARM THAT INTERVENED. CHECK THE DOCUMENT, INITIAL IT IN THE SPACE PROVIDED AND FILE IT IN A SUITABLE PLACE. REFER TO THE PRINT REPORT EXAMPLES SHOWN IN APPENDIX B, PROGRAMS”.

**Alarm outside the cycle**

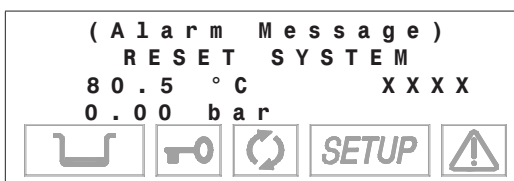
If the alarm intervenes outside the sterilization or test program the display will show:



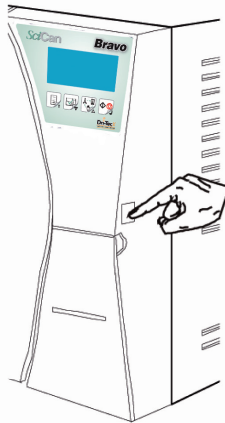
Turn-off the equipment and check the alarm.  
 Or, depending on the type of alarm:



which automatically transformed to the message:



## RESETTING THE SYSTEM



Perform a **RESET** (described below) and then turn-off the device and check the alarm.

### NOTE



ALARMS THAT INTERVENE OUTSIDE OF A PROGRAM **DO NOT PRODUCE A PRINTED REPORT.**

The system is **RESET** in two alternative ways, depending on the alarm that occurred (see the **Alarm Code List** further below in this appendix):

1. Press the **PROGRAM SELECTION** key for about 3 seconds.  
*A beep confirms the RESET.*

### WARNING




**NEVER TURN THE DEVICE OFF BEFORE EXECUTING A RESET.**



2. Turn-off the device and then power-on using the main switch.  
*Upon power-up, the sterilizer will perform its normal initial test.*

After a **RESET** and any technical operation necessary to eliminate the fault, the device goes into **STANDBY** ready to execute a new program.

## ALARM CODES

The **list** of alarm codes and, consequently, the messages displayed on the LCD and relative RESET mode, is as follows:

CODE	ALARM DESCRIPTION	LCD INDICATION	RESET MODE
<b>ERRORS (category E)</b>			
<b>E 000</b>	Blackout	BLACK-OUT	Press key  (> 3 seconds)
<b>E 010</b>	Door open	DOOR OPEN	
<b>E 020</b>	Exceeded timeout for activating door lock system ( <b>closing</b> )	DOOR UNLOCKED	
<b>E 021</b>	Exceeded timeout for activating door lock system ( <b>opening</b> )	DOOR LOCKED	
<b>E 030</b>	Water in the fill tank at minimum (MIN) level	WATER MIN	
<b>E 031</b>	Water in the drain tank at maximum (MAX) level	EXHAUST MAX	
<b>E 041</b>	Filling the tank too frequently ( <i>automatic filling</i> )	FILLING PROBLEM	
<b>E 900</b>	Vacuum Test failed ( <i>during the <b>LEAKAGE PHASE</b></i> )	TEST FAILED	
<b>E 901</b>	Vacuum Test failed ( <i>during the <b>WAITING PHASE</b></i> )	TEST FAILED	
<b>E 902</b>	Vacuum Test failed ( <i>vacuum pulse timeout exceeded</i> )	TEST FAILED	
<b>E 999</b>	Manual cycle interruption	MANUAL STOP	
<b>ALARMS (category A)</b>			
<b>A 022</b>	System door lock microswitches failed ( <b>OFF-OFF</b> )	LOCKING PROBLEM	Turning-off device
<b>A 023</b>	System door lock microswitches failed ( <b>ON-ON</b> )	LOCKING PROBLEM	
<b>A 024</b>	System door lock microswitches failed ( <b>ON-OFF</b> )	LOCKING PROBLEM	
<b>A 032</b>	Sensor-level problem	LEVEL PROBLEM	
<b>A 040</b>	Failure to fill the tank ( <i>automatic filling</i> )	FILLING PROBLEM	
<b>A 101</b>	PT1 broken ( <i>sterilization chamber</i> )	PTC BROKEN	
<b>A 102</b>	PT2 broken ( <i>steam generator</i> )	PTC BROKEN	
<b>A 103</b>	PT3 broken ( <i>heating element</i> )	PTC BROKEN	
<b>A 104</b>	PT4 broken ( <i>sterilization chamber wall</i> )	PTC BROKEN	
<b>A 111</b>	PT1 short-circuited ( <i>sterilization chamber</i> )	PTC SHORTCIRCUIT	
<b>A 112</b>	PT2 short-circuited ( <i>steam generator</i> )	PTC SHORTCIRCUIT	
<b>A 113</b>	PT3 short-circuited ( <i>heating element</i> )	PTC SHORTCIRCUIT	
<b>A 114</b>	PT4 short-circuited ( <i>sterilization chamber wall</i> )	PTC SHORTCIRCUIT	

CODE	ALARM DESCRIPTION	LCD INDICATION	RESET MODE
A200	Pre-heating not performed within the timeout ( <i>heating resistor problem</i> )	HEATING PROBLEM	Press key  (> 3 seconds)
A 250	1st vacuum pulse not reached within timeout	PV1 TIMEOUT	
A 251	1st rise to atmospheric pressure not reached within timeout	ATM1 TIMEOUT	
A 252	1st pressure pulse not reached within timeout	PP1 TIMEOUT	
A 253	2nd vacuum pulse not reached within timeout	PV2 TIMEOUT	
A 254	2nd rise to atmospheric pressure not reached within timeout	ATM2 TIMEOUT	
A 255	2nd pressure pulse not reached within timeout	PP2 TIMEOUT	
A 256	3rd vacuum pulse not reached within timeout	PV3 TIMEOUT	
A 257	3rd rise to atmospheric pressure not reached within timeout	ATM3 TIMEOUT	
A 258	3rd pressure pulse not reached within timeout	PPP TIMEOUT	
A 259	Phase of PROCESS not started within timeout	PROCESS TIMEOUT	
A 260	Chamber depressurization not completed within timeout	PPD TIME-OUT	
<b>HAZARDS (category H)</b>			
H 150	MPX pressure sensor broken	MPX BROKEN	Turning-off device
H 160	MPX pressure sensor short-circuited/not connected	MPX SHORTCIRCUIT	
H 400	Ratio $P_{conv}/T$ not balanced ( $P_{conv} > T$ ) (Phase <b>PROCESS</b> )	P/T PROBLEM	Press key  (> 3 seconds)
H 401	Ratio $T/P_{conv}$ not balanced ( $T > P_{conv}$ ) (Phase <b>PROCESS</b> )	T/P PROBLEM	
H 402	Temperature above MAX limit (Phase <b>PROCESS</b> )	T OVER LIMIT	
H 403	Temperature below MIN limit (Phase <b>PROCESS</b> )	T UNDER LIMIT	
H 404	Temperature fluctuating over the limit (Phase <b>PROCESS</b> )	PT1 FLUCTUATING	
H 405	Pressure above MAX limit (Phase <b>PROCESS</b> )	P OVER LIMIT	
H 406	Pressure below MIN limit (Phase <b>PROCESS</b> )	P UNDER LIMIT	
H 410	Wrong maintenance time (Phase <b>PROCESS</b> )	TIMING PROBLEM	
H 990	Excessive pressure ( <i>sterilization chamber, MPX</i> )	OVERPRESSURE	
H 991	Overheating ( <i>sterilization chamber, PT1</i> )	OVERHEATING PT1	
H 992	Overheating ( <i>steam generator, PT2</i> )	OVERHEATING PT2	
H 993	Overheating ( <i>band heating element, PT3</i> )	OVERHEATING PT3	

## ANALYSIS AND RESOLUTION OF PROBLEMS

Based on the **type of alarm**, below we provide instructions for identifying the possible causes and restoring correct operation:

CODE	POSSIBLE CAUSE	PROPOSED SOLUTION
<b>ERRORS (category E)</b>		
E 000	Sudden power failure ( <b>blackout</b> ).	Wait for electricity to return and perform <b>RESET</b> following the instructions.
	Accidentally turning-off the main switch and/or pulling the plug out of the socket.	Reconnect the plug and/or power-on the device and perform <b>RESET</b> following the instructions.
	Mains fuses blown.	Replace with good fuses of equal nominal value. (See the <i>Summary Table</i> in <b>Appendix A, Technical Characteristics</b> ). Turn-on the device and perform <b>RESET</b> following the instructions.
E 010	Door open (or <b>not</b> properly closed) at the start of the program ( <b>START</b> ).	Perform <b>RESET</b> following the instructions. Close the door <u>properly</u> and restart the program.
	Door position microswitch broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
E 020	Limit microswitch ( <b>CLOSED</b> position) of the door lock mechanism broken.	Perform <b>RESET</b> following the instructions. Try to start the program a second time.
	Door lock system gear motor broken.	If the problem persists <b>contact the Technical Support Department (see Appendix G).</b>
E 021	Limit microswitch ( <b>OPEN</b> position) of the door lock mechanism broken.	Perform <b>RESET</b> following the instructions. <b>Contact the Technical Support Department (see Appendix G).</b>
	Door lock system gear motor broken.	
E 030	Water level in the fill tank below minimum (MIN) level.	Perform <b>RESET</b> following the instructions. Top-off the water until the MAX level indicator comes on (or at least until MIN indicator goes off).
	MIN water level indicator broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
E 031	Water level in the drain tank (or possible optional external drain tank) over the MAX level.	Perform <b>RESET</b> following the instructions and empty the tank. If installed, empty the external tank (optional), leaving water up to the level indicated.
	Wire of the external tank (optional) level indicator not connected to the device.	Perform <b>RESET</b> following the instructions. Connect the plug of the level indicator wire (coming from the optional external tank) to the female socket located on the back of the device.
	MAX water level indicator broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
E 041	Connection tube between the sterilizer and a possible external filling device <b>not</b> correctly installed.	Perform <b>RESET</b> following the instructions. Check that the water supply tube is correctly and solidly connected to the relative connectors. Eliminate all possible obstructions along the path of the tube.
	External filling container is empty.	Ensure the external filling container is filled with distilled water.
	Water filling pump broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
	Problem in the plumbing circuit.	
E 900	Air leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again.
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>

CODE	POSSIBLE CAUSE	PROPOSED SOLUTION
E 901	Excessive humidity in the sterilization chamber.	Perform <b>RESET</b> following the instructions. Carefully dry the inside of the sterilization chamber and start the program again.
	Air leaking through the gasket	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again.
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>
E 902	Excessive humidity in the sterilization chamber.	Perform <b>RESET</b> following the instructions. Carefully dry the inside of the sterilization chamber and start the program again.
	Air leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again.
	Vacuum pump broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
	Problem in the plumbing circuit.	
E 999	<b>Manual interruption of sterilization or test</b> program. (Also see the <b>Chapter, "Running the Program"</b> ).	Perform <b>RESET</b> following the instructions. Check that the <b>load has been correctly sterilized</b> (see LCD indicators) before using the material.
<b>ALARMS (category A)</b>		
A 022	Limit microswitch(es) on the door lock mechanism broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
A 023	Limit microswitch(es) on the door lock mechanism broken.	
A 024	Limit microswitch(es) on the door lock mechanism broken.	
A 032	Connector of the water level indicators not connected.	
	Level indicator(s) broken.	
A 040	Lack of water in the external tank or Milldrop turned off (automatic filling).	Perform <b>RESET</b> following the instructions. Fill the tank with a sufficient quantity of water, <b>remembering to periodically check the level</b> , or turn on the Milldrop.
	Connection tube between the sterilizer and a possible external filling device <b>not</b> correctly installed.	Perform <b>RESET</b> following the instructions. Check that the water supply tube is correctly and solidly connected to the relative connectors. Eliminate all possible obstructions along the path of the tube.
	Water filling pump broken.	<b>Contact the Technical Support Department (see Appendix G).</b>



CODE	POSSIBLE CAUSE	PROPOSED SOLUTION	
A 101	Chamber temperature sensor (PT1) broken.	<p><b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b></p>	
A 102	Steam generator temperature sensor (PT2) broken.		
A 103	Heating element temperature sensor (PT3) broken.		
A 104	Chamber wall temperature sensor (PT4) broken.		
A 111	<b>Incorrect</b> connection of the temperature sensor (sterilization chamber) to the connector.		
	Temperature sensor short circuit (sterilization chamber).		
A 112	<b>Incorrect</b> connection of the temperature sensor (steam generator) to the connector.		
	Temperature sensor short circuit (steam generator).		
A 113	<b>Incorrect</b> connection of the temperature sensor (heating element) to the connector.		
	Temperature sensor short circuit (heating element).		
A 114	<b>Incorrect</b> connection of the temperature sensor (chamber wall) to the connector.		
	Temperature sensor short circuit (chamber wall).		
A 200	Intervention of the steam generator safety thermostat.		Manually <b>rearm</b> the thermostat(s) located on the back of the device (see the <b>Chapter, "Product Introduction"</b> ).
	Intervention of the heating element safety thermostat.		Unscrew the protective plastic cap, press the <b>button</b> until you hear a soft click and then refit the cap.
	Steam generator or heating element malfunctioning.	Turn-off ( <b>RESET</b> ) and then turn-on the device. <b>If the problem persists contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>	
A 250	Presence of water or condensate in the sterilization chamber.	Perform <b>RESET</b> following the instructions. Carefully dry the inside of the sterilization chamber and start the program again. <b>Do not</b> put material impregnated with water, or liquids in general, in the chamber.	
	Drain filter of the sterilization chamber obstructed.	<u>Clean</u> or <u>replace</u> the drain filter. (See <b><a href="#">Appendix C "Maintenance"</a></b> ).	
	Air leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again.	
	Vacuum pump broken.	<b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>	
	Problem in the plumbing circuit.		

CODE	POSSIBLE CAUSE	PROPOSED SOLUTION
A 251	Water injection pump malfunction.	<b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Problem in the plumbing circuit.	
	Intervention of the steam generator safety thermostat.	See <a href="#">A200</a> If the problem persists <b>contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Heating element safety thermostat intervened.	
	Heating or steam generator heating element malfunction.	
A 252	Steam leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again. If the gasket still leaks, replace the gasket.
	Excessive load.	Perform <b>RESET</b> following the instructions. Check the quantity of material in the sterilization chamber and make sure it does not exceed the maximum quantity allowed. (See the <i>Summary Table</i> in <a href="#">Appendix A, Technical Characteristics</a> ).
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Intervention of the steam generator safety thermostat.	See <a href="#">A200</a> If the problem persists <b>contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Heating element safety thermostat intervened.	
Heating or steam generator heating element malfunction.		
A 253	Presence of water or condensate in the sterilization chamber.	Perform <b>RESET</b> following the instructions. Carefully dry the inside of the sterilization chamber and start the program again. <b>Do not</b> put material impregnated with water, or liquids in general, in the chamber.
	Air leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again. If the gasket still leaks, replace the gasket.
	Vacuum pump broken.	<b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Problem in the plumbing circuit.	
A 254	Water injection pump malfunction.	<b>Contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Problem in the plumbing circuit.	
	Intervention of the steam generator safety thermostat.	See <a href="#">A200</a> If the problem persists <b>contact the Technical Support Department (see <a href="#">Appendix G</a>).</b>
	Heating element safety thermostat intervened.	
	Heating or steam generator heating element malfunction.	

CODE	POSSIBLE CAUSE	PROPOSED SOLUTION
A 255	Steam leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again. If the gasket still leaks, replace the gasket.
	Excessive load.	Perform <b>RESET</b> following the instructions. Check the quantity of material in the sterilization chamber and make sure it does not exceed the maximum quantity allowed. (See the <i>Summary Table</i> in <b>Appendix A, Technical Characteristics</b> ).
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>
	Intervention of the steam generator safety thermostat.	See A200 If the problem persists <b>contact the Technical Support Department (see Appendix G).</b>
	Heating element safety thermostat intervened.	
Heating or steam generator heating element malfunction.		
A 256	Presence of water or condensate in the sterilization chamber.	Perform <b>RESET</b> following the instructions. Carefully dry the inside of the sterilization chamber and start the program again. <b>Do not</b> put material impregnated with water, or liquids in general, in the chamber.
	Air leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water. Start the program again. If the gasket still leaks, replace the gasket.
	Vacuum pump broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
	Problem in the plumbing circuit.	
A 257	Water injection pump malfunction.	<b>Contact the Technical Support Department (see Appendix G).</b>
	Problem in the plumbing circuit.	
	Intervention of the steam generator safety thermostat.	See A200 If the problem persists <b>contact the Technical Support Department (see Appendix G).</b>
	Heating element safety thermostat intervened.	
	Heating or steam generator heating element malfunction.	
A 258	Steam leaking through the gasket.	Perform <b>RESET</b> following the instructions. Carefully clean the gasket with a clean cotton cloth dampened with water and start the program again.
	Excessive load.	Perform <b>RESET</b> following the instructions. Check the quantity of the material in the sterilization chamber and make sure that it does not exceed the maximum allowed quantity, depending on the type of load. (See the <i>Summary Table</i> in <b>Appendix A, Technical Characteristics</b> ).
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>

CODE	POSSIBLE CAUSE	PROPOSED SOLUTION
A 258	Intervention of the steam generator safety thermostat.	<p>See A200</p> <p>If the problem persists <b>contact the Technical Support Department (see Appendix G).</b></p>
	Heating element safety thermostat intervened.	
	Heating or steam generator heating element malfunction.	
A 259	Excessive load.	<p>Perform <b>RESET</b> following the instructions.</p> <p>Check the quantity of the material in the sterilization chamber and make sure that it does not exceed the maximum allowed quantity, depending on the type of load.</p> <p>(See the <i>Summary Table</i> in <b>Appendix A, Technical Characteristics</b>).</p>
	Steam leaking through the gasket.	<p>Perform <b>RESET</b> following the instructions.</p> <p>Carefully clean the gasket with a clean cotton cloth dampened with water and start the program again.</p>
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>
A 260	Drain filter of the sterilization chamber obstructed.	Clean or replace the drain filter (See <b>Appendix C "Maintenance"</b> ).
	Problem in the plumbing circuit.	<b>Contact the Technical Support Department (see Appendix G).</b>
<b>HAZARDS (category H)</b>		
H 150	Pressure sensor (MPX) broken.	<b>Contact the Technical Support Department (see Appendix G).</b>
H 160	<b>Incorrect</b> connection of the pressure sensor (MPX) to the connector.	
	Pressure sensor (MPX) short circuit.	
H 400	Problem in the plumbing circuit.	
H 401	Problem in the plumbing circuit.	
H 402	Steam generator malfunction.	
	Problem in the plumbing circuit.	
H 403	Steam generator malfunction.	
	Problem in the plumbing circuit.	
H 404	Problem in the plumbing circuit.	
	Steam generator malfunction.	
H 405	Problem in the plumbing circuit.	
	Steam generator malfunction.	
H 406	Problem in the plumbing circuit.	
	Steam generator malfunction.	
H 410	Timer problem.	
H 990	General operating problem.	
H 991	General operating problem.	
H 992	General operating problem.	
H 993	General operating problem.	



## APPENDIX G – TECHNICAL SUPPORT

**FOR ANY REQUEST FOR  
TECHNICAL SERVICE FOR THE PRODUCT,  
WHETHER IN OR OUT OF WARRANTY,  
DIRECTLY CONTACT THE  
TECHNICAL SUPPORT DEPARTMENT  
OF THE DEALER OR RESELLER  
THAT SUPPLIED THE PRODUCT.**

SciCan is completely available to customers to provide any technical information about the product as well as to offer suggestions and advice on steam sterilization procedures.

In this regard, please refer to the following address:

SciCan Ltd.  
1440 Don Mills Road  
Toronto, Ontario M3B 3P9  
CANADA

website [www.scican.com](http://www.scican.com)

## APPENDIX H – LIMITED WARRANTY

### Limited Warranty

For a period of two years or 2500 cycles, which ever appears first, SciCan guarantees that the Bravo Autoclave, when manufactured by SciCan in new and unused condition, will not fail during normal service due to defects in material and workmanship that are not due to apparent abuse, misuse, or accident.

The two year warranty will cover the performance of all components of the unit except consumables such as the door seal, microbiological filter, water filter, wire racks and trays, provided that the product is being used and maintained according to the description in the operator's manual.

In the event of failure due to such defects during this period of time, the exclusive remedies shall be repaired or replaced, at SciCan's option and without charge, of any defective non-consumable part(s) (except gasket), provided SciCan is notified in writing within thirty (30) days of the date of such a failure and further provided that the defective part(s) are returned to SciCan, prepaid.

This warranty shall be considered to be validated if the product is accompanied by the original purchase invoice from the authorized SciCan dealer, and such invoice identifies the item by serial number and clearly states the date of purchase. No other validation is acceptable. After two years or 2500 cycles, all SciCan's warranties and other duties with respect to the quality of the product shall be conclusively presumed to have been satisfied. All liability therefore shall be terminated, and no action or breach of any such warranty or duty may thereafter be commenced against SciCan.

Any express warranty not provided hereon and any implied warranty or representation as to performance, and any remedy for breach of contract which, but for this provision, might arise by implication, operation of law, custom or trade or course of dealing, including any implied warranty of merchantability or of fitness for particular purpose with respect to all and any products manufactured by SciCan is excluded and disclaimed by SciCan.

If you would like to learn more about SciCan products and features, visit our website at [www.scican.com](http://www.scican.com)